CATALOGUE NO. 17

STOCK SADDLE Co.

2117 MARKET ST.
SAN FRANCISCO ~ CALIFORNIA

Catalog No. 17

ALL PREVIOUS PRICES CANCELLED

We have endeavored in this issue of our catalog to place before you in a concise yet comprehensive form a line of goods that fully covers all the requirements of people that ride, for whatever purpose.

Many new designs are shown, as well as the old standbys, which will always remain in favor.

Our specialty is CUSTOM WORK, which we shall always get up as expeditiously as possible, and we shall also carry a line of our most popular styles made up for rush orders.

Custom work naturally requires time to build, but if in need of a rig in a hurry, write or telegraph us, and we will do our very best to fit you out at once.

In all cases, we will fill your orders in the shortest possible time, consistent with good work, and to the very best of our ability.

Our long experience has taught us the requirements of the riders of the various sections, also that their main requirement is for SOMETHING GOOD, made their way, and that will stand the test. And we shall bend all our energies toward furnishing THAT VERY THING.

Being only human, we sometimes make mistakes, which we shall always be ready to make good. Should it happen to be yours, you will find us ready to meet you MORE than half way, as it is our earnest desire to see that you are entirely satisfied.

We thank our thousands of customers for their kind patronage, which we appreciate, and which we shall endeavor to merit by the application of our rule, the SQUARE DEAL and GOOD WORK.

Very respectfully,

VISALIA STOCK SADDLE CO.

E. W. WEEKS, Manager

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A CHAIN IS NO STRONGER THAN IT'S WEAKEST LINK

HAND MADE TREES HAND MADE STIRRUPS HAND MADE CINCHAS SKILLED SADDLERS CUSTOM WORK OAK TAN WOOLSKINS EXTRA FINE LEATHER CONSCIENTIOUS CONSTRUCTION PERSONAL SUPERVISION 40 YEARS EXPERIENCE ONLY ONE PROFIT DEALING SQUARE ALL HAND CARVING FINEST SOFT FINISH STRINGS THAT WEAR LATIGOES

GENERAL DESCRIPTION

To avoid tiresome repetition, we append here the essential details which will apply to all our Stock Saddles.

TREES—Our GENUINE D. E. WALKER hand made. The most popular Trees in America today.

LEATHER—Our old-fashioned, hand-worked, pure California oak tanned, first selection. THE BEST TANNED ANYWHERE.

STIRRUPS—Our Genuine D. E. WALKER hand made. They wear as long as the saddle.

LATIGOES—Our extra fine soft oil tanned, soft and pliable. The kind that WEAR. 1¼-inch, and full length.

STRINGS—Our special soft oil tanned. Full length, width and heft.

STIRRUP LEATHERS—Full 3 inches wide, cut from prime heavy stock.

CINCH RIGGINGS—Extra heavy and wide, cut from prime stock, and well stretched. Don't need any reinforcements.

HORNS—Covered. **CANTLES**—Bound.

SEATS, CANTLES, and SEAT JOCKEYS—In one solid piece of leather.

BASTOS OR SKIRTS—Lined with the best grade of California oak bark tanned skins, extra heavy wool. Don't shrink and curl the leather up.

ALL STITCHING done with extra heavy waxed linen thread. No cotton.

ROPE STRAP—On off side of fork.

FLOWER STAMPING—Strictly HAND WORK. The use of dies for this work is quite common on account of cheapness, and it's sold for hand work. But NOT BY US. We DON'T MISREPRESENT or SUBSTITUTE. You get exactly what you pay for—NO LESS.

THERE'S NO WEAK LINK IN THIS CHAIN

DIRECTIONS FOR ORDERING SADDLES

Order blanks sent on application.

PLEASE DO NOT CUT THIS CATALOG—SEND THE NUMBERS OF THE ARTICLES ONLY.

As all these details are important, to enable us to understand your order as you intend it, and to build the work to conform to your ideas, we ask you to read these pages carefully. For rush orders, use the 50-word night telegram.

Goods sent C. O. D. by express or freight as ordered. We recommend freight for long distances, and for small packages registered mail is the safest and cheapest way to send anything under four pounds weight. BE SURE TO SEND ENOUGH POSTAGE, for, if insufficient, we hold the order, causing delay. We always return any postage not needed.

WE REQUIRE A DEPOSIT OF 25 PER CENT ON ALL ORDERS. Use U. S. or express money orders payable to Visalia Stock Saddle Co., San Francisco (not Visalia).

1—NUMBER OF SADDLE. Write plainly, so there will be no mistake.

2—TREE. Be SURE to state length, also state style wanted. If not specified, we send style shown in cut of saddle. If you prefer something different, do not fail to state so.

3—RIDER. Give your height and weight, and size shoe worn. This enables us to get the stirrup leathers and rosaderos the right length, and send the right size stirrup.

IF SADDLE IS WANTED DIFFERENT FROM CUT, see items following.

When describing parts of a saddle or tree, do not say, "small or large," as that is too indefinite, but specify "long or short," "narrow or wide," "high or low." This refers particularly to horns, cantles, bastos, rosaderos, etc., and if measurement in inches can be sent, or a paper pattern, so much the better.

4—BASTOS OR SKIRTS. If desired different from cut, select the pattern you prefer. Extra large leathers cost extra.

5—CANTLE. Most of our saddles are shown with the "bound" cantle, with a heavy leather or rawhide binding. We also make the FULL ROLL cantle, with a 1½-inch projection (as saddles 153-133), and the HALF ROLL, made the same as the full roll, but only ¾-inch projection. No extra charge for either.

6—HORN. We usually send our saddles out with the COVERED horn, but if preferred, we send them HALF COVERED, or with both neck and horn BARE, in which cases we double rawhide the uncovered parts, giving double the wear in roping.

7—RIGGING AND CINCHAS. We make three styles of SINGLE RIGS:
The regular CENTER FIRE, as most of the saddles are shown, with 7-inch, No. 16 cinch.
The ¾ RIG, as on saddles 200, 151, 280, 282, with 6-inch No. 16 cinch.
The SPANISH RIG, as on saddle 555, page 23, with 5-inch No. 16 cinch.
Prices all the same. Should you prefer other cinchas, see page 68, and state which you prefer.

DOUBLE RIG, as shown on saddles 242-14, page 42, sent out with No. 19 cincha, unless otherwise ordered; $3.00 extra added to price of any single rig SADDLE. In addition to the above, we make the various combination rigs shown on page 66. On all our flower stamp saddles, you may have your choice of the very best forged steel rings, leather covered, or our special non-corrosive metal rings, the toughest metal of its class yet discovered. All of the other saddles are fitted with the steel rings, but if the non-corrosive rings are wanted, add 50 cents per saddle.

All our cinch riggings are extra wide, from extra heavy cuts of the very best prime stock in the hide, well stretched, all hand-laced into the rings and will wear for years. No reinforcement of cheaper stock needed. All single rig saddles are sent out with a latigo on each side. If desired with double billet on off side, with buckle tongue in cinch, or with cinch buckle on near side, state so in order. No extra charge.

All double rig saddles sent out with latigoes on near side and double billets on off side, with buckle tongues on both ends of cinchas. If desired different, state so in order.

8—TAPS. Saddles will be sent as shown, unless otherwise ordered. If you desire a different pattern or length tap, describe what is wanted, and we will furnish any other style you may prefer. See page 69.

9—STIRRUP LEATHERS. Made in four styles, price the same.

CAL. HALF DOUBLE, single over tree, double through stirrup, concealed lacing at top of rosadero. This is adapted only to **solid seat** saddles.

WYOMING HALF DOUBLE—Same as above, with lacing showing in front. See saddle 133.

¾ DOUBLE—Twice around tree and stirrup, sewed and riveted to bottom of rosadero, and concealed lacing at top of rosadero. The most popular and practical style.

FULL DOUBLE—Same as above, but passing through loop at bottom of rosadero and concealed lacing at top of rosadero. Old style, almost obsolete, too much bulk under the seat jockeys for most riders.

If not specified in order, we send the ¾ DOUBLE as described below.

Stirrup leathers always sent with the usual twist, to make the stirrups set right, but also made "straight around" no twist, if so ordered.

We will furnish full flower stamp stirrup leathers, with seat and cantle to match, on saddles 111, 156, 9, 55, 1, 5 and 28, if desired; $5.00 extra. On saddles 94, 42, 10, 135, 134, 133 $4.50 extra added to price of saddle.

Standard width of stirrup leathers FULL 3 inch, not scant, as is often the case. If desired wider, add 50 cents per ¼ inch over 3 inches.

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10—STIRRUPS. The saddles are shown with various sizes and styles of stirrups, and it will be important to specify just what you want. See page 67 and note remarks about various sizes for every size boot.

11—ROSADEROS or FENDERS. You may have some particular pattern that you prefer, which we will make if preferred to that shown; otherwise, will send as cut shows.

12—WEIGHT. Time was that a saddle was not considered as amounting to much unless it weighed around fifty pounds—an erroneous idea, that has been proven as such by actual experience. The most progressive riders are no longer willing to burden their animals with these clumsy and cumbersome rigs, but are demanding lighter weight saddles, thirty-five pounds and under. Our rigs will average about as follows:

Round cut, single rig.....33 to 35 pounds Light weight .....30 to 33 pounds
Square cut, single rig.....35 to 37 pounds Light weight .....32 to 34 pounds

according to size of tree and leathers.

Double rig adds about 2 pounds, heavy swell forks, and double rawhide from 1 to 3 pounds, short taps 4 pounds, long taps 5 to 6 pounds, according to length. We find that the hides from smaller and finer bred animals produce leather of the finest grain, the toughest fiber, and most durable stock, far superior in wearing qualities to the stock made from the heavy, coarse grained, rough hides. The effects of the elements, the successive wetting and drying, and the action of wind and sun and alkali, are far more destructive to leather than the actual wear, which the finer grade stock is more able to withstand. Our long experience and close observation of the old saddles that come to us from time to time for repairs has proved to us conclusively that the light and medium weight saddles, when cut from prime stock, as ours are, will **actually outwear** those made from the heavy "bull hide" stock. For this reason, we recommend the medium and light weight saddles, BUT, if you prefer a heavy saddle we are here to make it, and will furnish just what your order calls for.

13—THE SEAT. A most important item to consider, for an easy seat is a source of great comfort, to a rider, and upon it depends his ability to perform his work with the least amount of fatigue, while a hard riding saddle is a perpetual source of discomfort and bad language.

The ordinary ready made saddle has a seat built like the balance of the rig, in the **most economical** way, the foundation being a metal sheet, to save leather, and with insufficient leather above to properly shape the seat, the result being the misshapen and uncomfortable seats for which this class of saddle is notorious.

The ease and comfort of the Walker saddle seat is proverbial, the result of solid and painstaking way in which they are built, neither time nor leather (both expensive) being spared in that part of the work. This gives us a seat that is properly shaped, comfortable and positively will not sink, and which can not be obtained by the "economical" method mentioned.

If you wish the metal plate or strainer, we will put it in, if so ordered, **in addition** to our regular seat, without extra charge.

STYLES OF SEATS. Most of our saddles are shown with the ¾ LOOP SEAT (with hand hold back of fork, and looped for stirrup leathers), which is the most popular style.

We also make the following at same price, (except the quilted seats) as stated below:

FULL SEAT, extending beyond the stirrup leathers up onto the fork, covering opening below fork (made both plain and quilted). Made either solid or looped, as ordered.

SOLID SEAT, not cut for stirrup leathers, which do not show after passing under the side jockeys. Preferred by many as tending to keep water, dust, etc., out of the blankets.

QUILTED SEATS. Ours are padded soft, made of the very finest heavy colored calfskin, scroll stitched with heavy silk, and inlaid and buck sewed at point of wear, and are the most comfortable and durable quilted seats put in any saddles, and are a decided addition to the appearance of the rig. Either ¾ or "full quilted" seat, $3.00 extra, on saddles shown with plain seats.

¾ Quilted seats shown in saddles 202-117. ¾ Solid seats shown in saddles 650-284.
Full quilted seats shown in saddles 673-238-00-100. Full solid seat shown in saddle 236.
STATE YOUR PREFERENCE

14—INITIALS OR BRAND. When so ordered, we stamp either of these in the leather and if you send the impression of your iron, we will reproduce it exactly. WRITE INITIALS PLAINLY, and state whether to go on back or front cantle or other location.

15—OILING. If so ordered, we oil saddle with absolutely pure neatsfoot oil not doped with fish oil or other cheap substitutes. No charge.

BLACKING. When saddles are ordered in black leather, we accomplish this by a method that leaves the leather soft and pliable like harness leather, a black that won't wear red in a short time. The usual shop method of treating the leather with strong chemicals to make the blacking "take" burns and ruins the stock, which accounts for the prejudice against black saddles. Extra charge $2.00.

16—ROPE STRAP. We furnish all saddles with buckle rope strap on off side of fork, or with split for horn, if preferred. If a second strap or string is desired on the opposite of the fork, add 50 cents. Quirt snaps put on left rear seat strings, if ordered. No charge. Latigo holders go with all saddles, as shown on saddles 100-200, etc.

P. S.—DO NOT CUT THIS CATALOG TO SEND US THE ENGRAVINGS. SEND THE NUMBERS ONLY, OF THE ARTICLES WANTED.

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EXPRESS AND FREIGHT RATES ON SADDLES AND HARNESS

For the purpose of showing the approximate cost of saddles and harness laid down at your express or freight office, we have prepared the following table. We have taken a number of points in each state, practically covering its territory, and by taking the rates for the point nearest to you, the rates to your office can be pretty accurately ascertained by slightly increasing or decreasing the nearest point rates, according as you are nearer to or farther away from San Francisco, than these points. We will be pleased to furnish the exact amount of freight or express on any of our goods to any point on application. The express rates on saddles are based on a weight of 40 pounds, which will cover the ordinary rig, and a very small additional charge will cover extra weights of 5 or 10 pounds for heavier outfits or a team harness.

This does not include the charge for the return of money C. O. D., but this can be saved by remitting the full amount with the order, this being, however, optional with you, the 25 per cent deposit being all we require.

Freight rates are based on a weight of 75 pounds for a saddle or team harness, which includes weight of packing case, also.

We ship by freight C. O. D., if desired, on the same terms as express shipments. We make no charge for packing, cases or cartage, all goods being delivered to the transportation company free of all charges.

This table shows the great saving on freight shipments over express, also that the more articles shipped at one time, the less the expense is for each. For this reason, we strongly urge you and your neighbors to club your orders, to take advantage of the lowest possible cost of transportation.

Our goods are securely packed by experienced packers, and always arrive in first-class condition.

NOTE THE GREAT DIFFERENCE BETWEEN FREIGHT AND EXPRESS RATES. For example:

Billings, Montana.	When shipped in lots of 1	2	3
Express rate (each)	$5.25	$4.80	$4.80
Freight rate (each)	2.40	1.72	1.37
Saving on EACH rig	$2.85	$3.08	$3.43

Quite a material saving, you will agree, especially when two or three are shipped together.

PLEASE NOTE THAT FIGURES SHOW RATES FOR **EACH** RIG, WHEN SHIPPED IN LOTS OF

	1 EXPRESS	2 EXPRESS	1 FREIGHT	2 FREIGHT	3 FREIGHT
CANADA					
Calgary	$3.90	$3.30	$2.21	$1.59	$1.31
Edmonton	6.60	6.40	2.44	1.78	1.47
Estevan	4.80	4.30	2.63	1.97	1.67
Kamloops	3.66	3.00	1.69	1.14	.96
Kootenay Ldg.	4.45	3.50	2.12	1.52	1.25
Macleod	4.38	3.60	2.25	1.70	1.40
Maple Creek	4.63	3.80	2.41	1.77	1.45
Medicine Hat	4.38	3.70	2.38	1.72	1.42
Moose Jaw	4.63	4.10	2.56	1.88	1.55
Red Deer	4.38	3.70	2.32	1.66	1.37
Revelstoke	4.23	3.30	1.82	1.35	1.12
Yale	3.28	2.65	1.32	.87	.74
ARIZONA					
Bowie	2.65	2.20	1.60	1.25	1.05
Congress Jct.	3.15	2.60	1.68	1.39	1.12
Globe	3.50	3.00	2.50	1.80	1.43
Holbrook	2.70	2.30	1.75	1.56	1.17
Kingman	2.25	1.90	1.41	1.20	.96
Maricopa	2.65	2.10	1.50	1.20	1.02
Prescott	2.75	2.40	1.68	1.39	1.12
Tucson	2.65	2.20	1.00	1.25	1.07
Williams	2.65	2.20	1.67	1.38	1.11
Yuma	2.00	1.80	1.30	1.08	.86
CALIFORNIA					
Alturas	3.15	2.50	1.20	.98	.80
Barstow	1.50	1.20	.75	.64	.51
Bakersfield	1.13	.90	.60	.50	.41
Coalinga	1.00	.80	.60	.50	.41
Imperial	2.25	1.90	1.35	1.10	.88
Keeler	3.15	2.60	1.90	1.58	1.24
Montague	1.63	1.30	.95	.79	.63

	1 EXPRESS	2 EXPRESS	1 FREIGHT	2 FREIGHT	3 FREIGHT
CALIF.—Cont.					
Redding	1.13	.90	.65	.54	.43
Raymond	.90	.70	.45	.30	.25
Salinas	.70	.50	.25	.20	.16
San Diego	1.90	1.55	.45	.37	.30
San Luis Obispo	1.00	.80	.45	.37	.30
Sherwood	1.13	.90	.73	.50	.40
Tehama	1.00	.80	.50	.40	.32
COLORADO					
Alamosa	4.65	4.20	2.85	2.40	1.92
Burlington	3.75	3.60	2.60	1.85	1.50
Colorado Springs	3.75	3.60	2.60	1.85	1.50
Durango	4.65	4.20	2.85	2.44	1.95
Ft. Collins	3.75	3.60	2.60	1.85	1.50
Granada	4.15	3.80	2.60	1.85	1.50
Grand Junction	3.75	3.60	2.15	1.56	1.25
Greeley	4.15	3.80	2.60	1.85	1.50
Gunnison	4.25	3.90	2.60	1.85	1.50
Glenwood Springs	3.75	3.60	2.60	1.85	1.50
Sterling	4.15	3.80	2.60	1.85	1.50
Trinidad	3.75	3.60	2.60	1.85	1.50
IDAHO					
Blackfoot	3.88	3.30	1.85	1.34	1.07
Bonner's Ferry	4.15	3.80	1.69	1.51	1.01
Caldwell	3.25	2.80	1.85	1.18	.95
Council	3.65	3.00	2.30	1.50	1.20
Coeur d'Alene	3.75	3.40	1.70	1.32	.88
Grangeville	3.60	3.30	2.00	1.78	1.42
Mackay	4.60	3.90	2.15	1.56	1.25
Montpelier	4.15	3.50	2.07	1.49	1.20
Moscow	3.75	3.25	1.70	1.06	.95
Nampa	3.25	2.80	1.87	1.20	.96

PLEASE NOTE THAT FIGURES SHOW RATES FOR **EACH** RIG, WHEN SHIPPED IN LOTS OF

	1 EXPRESS	2 EXPRESS	1 FREIGHT	2 FREIGHT	3 FREIGHT
IDAHO—Cont.					
St. Anthony	4.40	3.70	2.12	1.56	1.24
Shoshone	4.40	3.70	2.14	1.58	1.25
Wallace	4.15	3.70	1.83	1.14	.91
KANSAS					
Colby	4.15	3.80	2.60	1.87	1.50
Coolidge	4.15	3.80	2.60	1.87	1.50
Dodge City	4.15	3.80	2.60	1.87	1.50
Hutchinson	4.15	3.80	2.60	1.87	1.50
Liberal	4.75	4.20	2.60	1.87	1.50
Salina	4.15	3.80	2.60	1.87	1.50
Scott	4.15	3.80	2.60	1.87	1.50
Wichita	4.15	3.80	2.60	1.87	1.50
MONTANA					
Billings	5.25	4.80	2.40	1.72	1.37
Culbertson	4.38	3.60	2.95	2.15	1.72
Dillon	4.95	4.40	1.90	1.40	1.12
Gardiner	5.15	4.60	2.49	1.81	1.45
Glendive	4.50	4.00	2.61	1.88	1.50
Glasgow	4.28	3.50	2.60	1.92	1.52
Great Falls	5.15	4.60	1.90	1.40	1.12
Helena	4.25	4.00	1.90	1.41	1.12
Lewistown	4.75	4.40	2.25	1.65	1.32
Lodge Grass	6.05	5.35	3.00	2.11	1.69
Missoula	3.75	3.60	1.90	1.41	1.12
Miles City	5.15	4.60	2.54	1.82	1.46
Rexford	4.90	4.50	1.87	1.40	1.12
Pacific Junction	3.88	3.30	1.90	1.40	1.12
Shelby	3.88	3.20	1.90	1.40	1.12
Sweet Grass	4.15	3.30	1.90	1.40	1.12
NEBRASKA					
Alliance	4.88	4.50	2.60	1.87	1.50
Chadron	5.38	4.90	2.60	1.87	1.50
Lincoln	4.15	3.80	2.60	1.87	1.50
Niobrara	5.05	4.55	2.60	1.87	1.50
North Platte	4.95	4.42	2.60	1.87	1.50
Sidney	4.15	3.80	2.60	1.87	1.50
Thedford	4.95	4.42	2.85	2.37	1.89
Valentine	4.88	4.50	2.60	1.87	1.50
NEVADA					
Austin	2.75	2.40	1.64	1.35	1.18
Caliente	4.15	3.30	1.62	1.38	1.11
Elko	2.25	2.00	.94	.79	.63
Las Vegas	3.40	2.90	1.50	1.25	1.00
Palisade	2.25	2.00	.95	.79	.63
Reno	1.63	1.30	.73	.60	.48
Tecoma	2.25	2.00	1.20	.96	.73
Tonopah	3.25	2.70	1.87	1.56	1.25
Winnemucca	2.25	2.00	.94	.79	.63
NEW MEXICO					
Alamo Gordo	3.25	2.80	2.60	1.87	1.50
Albuquerque	3.15	2.65	1.75	1.47	1.17
Gallup	2.75	2.40	1.75	1.47	1.17
Lordsburg	2.65	2.20	1.65	1.32	1.07
Raton	3.75	3.60	2.25	2.00	1.50
Roswell	3.95	3.70	3.00	2.18	1.75
Socorro	3.50	3.00	1.75	1.56	1.17
Tucumari	4.15	3.70	2.60	1.87	1.50
NORTH DAKOTA					
Bismark	5.25	5.00	2.95	2.15	1.72
Buford	4.63	3.80	3.04	2.22	1.18
Hankinson	5.25	4.90	3.00	2.12	1.75
Medora	4.75	4.20	2.74	1.97	1.58
Minot	5.60	5.30	3.39	2.48	1.98
St. Johns	6.50	5.60	3.65	2.70	2.10
Valley City	5.25	5.20	3.00	2.18	1.75

	1 EXPRESS	2 EXPRESS	1 FREIGHT	2 FREIGHT	3 FREIGHT
OKLAHOMA					
Arapaho	4.75	4.30	2.60	1.87	1.50
Capron	4.15	3.80	2.60	1.87	1.50
Chickasha	4.25	4.00	2.60	1.87	1.50
Colbert	4.65	4.00	2.60	1.87	1.50
Guthrie	4.15	3.80	2.60	1.87	1.50
Hobart	4.95	4.42	2.60	1.87	1.50
Lawton	4.85	4.30	2.60	1.87	1.50
Optima	4.65	4.15	2.60	1.87	1.50
Ponca	4.15	3.80	2.60	1.87	1.50
So. McAlester	4.65	4.20	2.60	1.87	1.50
Tulsa	4.25	4.00	2.60	1.87	1.50
Wewoka	4.65	4.05	2.60	1.87	1.50
OREGON					
Baker City	2.50	2.00	1.35	.99	.79
Cottage Grove	1.85	1.60	.75	.62	.49
Condon	2.13	1.65	1.14	.79	.63
Grant's Pass	1.63	1.30	1.14	.95	.76
Joseph	2.75	2.16	1.84	1.24	.99
Klamath Falls	2.00	1.70	1.32	1.10	.88
Pendleton	3.15	2.50	1.36	.86	.69
Roseburg	1.85	1.50	.90	.87	.58
Shaniko	2.00	1.60	1.07	.74	.59
Vale	2.50	2.00	1.95	1.42	1.00
SOUTH DAKOTA					
Aberdeen	5.15	4.60	3.07	2.27	1.81
Ardmore	5.15	4.70	3.07	2.27	1.81
Belle Fourche	5.65	5.10	3.68	2.78	2.23
Buffalo Gap	5.65	5.00	3.48	2.53	2.03
Chamberlain	5.15	4.60	2.85	2.29	1.80
Greenway	5.50	4.75	2.85	2.29	1.67
Pierre	5.40	4.80	3.00	2.18	1.75
Yankton	4.75	4.30	2.85	2.07	1.65
TEXAS					
Alice	4.15	3.80	2.60	1.87	1.50
Amarillo	4.15	3.80	2.60	1.87	1.50
Childress	4.75	4.20	2.60	1.87	1.50
Eagle Pass	3.75	3.60	2.60	1.87	1.50
El Paso	2.75	2.40	1.80	1.47	1.17
Ft. Worth	3.75	3.60	2.60	1.87	1.50
Texline	4.55	4.22	2.60	1.87	1.50
Wichita Falls	4.25	3.90	2.60	1.87	1.50
UTAH					
Kelton	3.25	2.80	1.20	.96	.77
Logan	2.75	2.41	1.51	1.23	.98
Marysvale	3.50	3.20	1.31	.96	.77
Milford	4.20	3.50	1.62	1.38	1.11
Ogden	2.75	2.40	1.31	.96	77
Price	3.50	3.00	1.89	1.36	1.09
Thompson	3.75	3.40	2.45	1.56	1.25
WASHINGTON					
Pomeroy	2.85	2.30	1.65	1.10	.88
Pasco	2.25	1.80	1.31	.82	.66
Republic	3.25	2.70	2.35	1.68	1.35
Spokane	3.50	3.20	1.50	1.06	.85
WYOMING					
Arvada	5.60	5.20	3.02	2.27	1.82
Casper	5.50	4.70	3.10	2.61	2.00
Cody	6.00	5.50	2.95	2.22	1.77
Cheyenne	4.15	3.68	2.60	1.87	1.50
Evanston	3.45	2.90	1.67	1.21	.87
Gillette	5.60	5.10	3.10	2.39	1.87
Kemmerer	3.88	3.30	2.07	1.49	1.19
Lander	5.54	4.80	3.10	2.87	2.30
Laramie	4.60	4.00	2.60	1.87	1.50
Newcastle	5.38	4.80	3.26	2.47	1.96
Rawlins	4.30	3.70	2.40	1.71	1.37
Rock Springs	3.88	3.30	2.04	1.51	1.21

THE GREAT QUESTION

DO THEY WEAR ? ?

Well, we rather think they do! And we feel sure these photos of old D. E. WALKER Saddles will prove it to your satisfaction also.

Just a few of the many we run across in the course of business, but they all tell the same tale.

It takes GOOD WORK to stand the racket like these, and the WALKER SADDLES COME TO THE SCRATCH EVERY TIME.

EASY to Ride

HARD to Wear Out

OLD WOODEN HORN D. E. WALKER SADDLE
Built in 1887—24 years old, and still in the service.

OLD D. E. WALKER SADDLE
Made in 1892—19 years ago, and in use every day yet.

These old veteran Saddles tell a story of interest to every man who rides. They tell of long years of hard service, made possible only by the sterling worth and extraordinary qualities peculiar to the WALKER SADDLES, and which have made them WORLD FAMOUS, AND IT'S NOT BY ACCIDENT either!

Why ride a cheap rig, when for a few dollars additional you may have the pleasure of owning one of those strongly built, finely proportioned, handsomely finished, and easy riding rigs—those masterpieces of the saddler's art—a GENUINE WALKER VISALIA SADDLE.

THEY LOOK GOOD,
WEAR BETTER
AND ARE BEST.

1889—Another Old-Timer—22 Years Old.

AND THE WEST IS FULL OF 'EM. THERE'S NO WEAR OUT TO 'EM.

THE SADDLES THAT MADE VISALIA FAMOUS

THE OLD SHOP, VISALIA, CAL.—1870-1892

Yours truly
Dave E Walker

D. E. Walker was the originator of the old VISALIA Saddles, starting in a small way in Visalia, Cal., in 1870. These old Saddles were a great improvement on the ones in use at that time, and came into general use in that section, from whence their fame spread all over the western country, till at the present time the name "VISALIA" applied to a Saddle is known wherever Saddles are used. The WALKER-VISALIA Saddles, by their sterling worth, together with square dealing, have worked up in the public favor, until now they occupy the enviable position of LEADERS, and THERE WE INTEND TO KEEP THEM.

TRADE
D.E.WALKER.
MAKER
VISALIA.CAL.
MARK

Both of these brands are copyrighted.

VISALIA STOCK SADDLE
COMPANY
2984
SAN FRANCISCO.CAL.

Every Saddle has its number, as shown above.
Always mention it in your inquiries.

THE MARKS OF THE GENUINE. NONE GENUINE WITHOUT THEM.

It's only goods of REAL MERIT, and that stand high in the public favor that are imitated. You'll find plenty of "Visalia Saddles, "Visalia Trees," "Visalia Stirrups," put out by dealers seeking to profit by the reputation of the GENUINE. To guard against impositions, see that these brands are there.

"THE FINEST"

A WORK OF ART

This fine Saddle is conceded by all who have seen it to be the most perfect and beautiful piece of Mexican ART leather work that has ever been produced on this Coast, and one that has never been equaled.

The flowers with which it is embellished are of the very finest design, the carving the most artistic, and with the addition of some 40 odd birds and animals worked in the carving, all as true to life as a photograph, the whole piece of work is a masterpiece of the saddlemaker's art.

Shown here as an example of the very highest attainment in the art of leather carving.

D. E. WALKER'S GENUINE VISALIA STOCK SADDLE

No. 673

Extra fine stamping. Full quilted and padded seat. Swell fork tree. Heavy, solid sterling silver fork and cantle rim horn cap, string conchas, and corner pieces. All parts lined and stitched. An elegant piece of work and one of our finest.

Price $175.00

Less taps and with sterling silver covered stirrups....$150.00

D. E. WALKER'S GENUINE VISALIA STOCK SADDLES

No. 00

Full quilted seat, solid sterling silver string conchas. All parts lined and stitched. The stamping on this saddle is the finest piece of work we show, excepting the Saddle on page 8, and is an extra fine job throughout.

Price as shown.....$135.00

Price, less taps and with German silver stirrups 100.00

No. 100

Full quilted seat, all parts lined and stitched. Extra fine stamping.

Heavy sterling silver, fork and cantle rim, horn cap and string conchas, brass stirrups $145.00

Less taps, with German silver stirrups.... 120.00

D. E. WALKER'S GENUINE VISALIA STOCK SADDLES

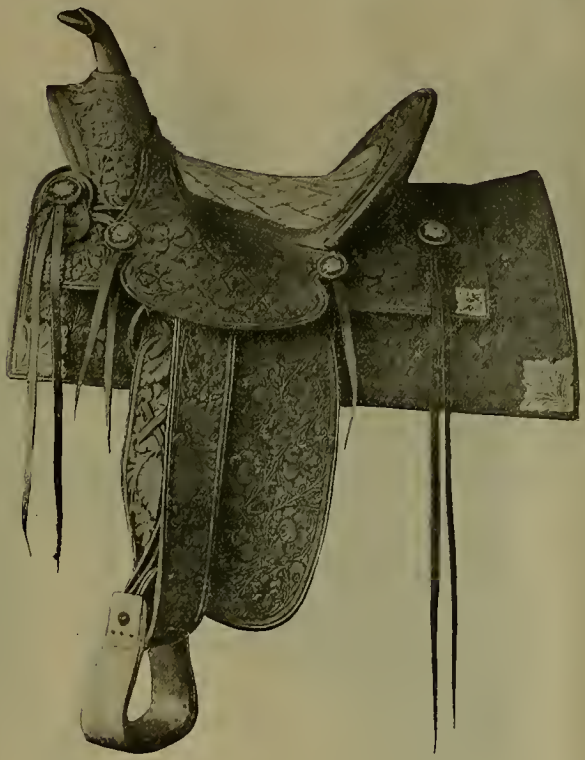
No. 650. Solid nickel string conchas. Price..... $65.00

OUR PICTURE SADDLE

All HAND WORK, no brass dies used, as is usually the case where figures are put on a saddle. These and similar figures can be adapted to any saddle we make, where there is sufficient space on the leathers.

Prices on application. Write us about it.

D. E. WALKER'S GENUINE VISALIA STOCK SADDLES



No. 200 ..... Price, $105.00

This rig is another example of the high degree of skill attained by the expert saddlers in our shop, and which give us facilities for turning out fine work not enjoyed by any concern in the country. Our Saddles not only are finely finished, but the balance of the job—the tree, materials and conscientious workmanship—are in keeping with the fine finish. Extra fine stamping, full quilted seat, German silver covered stirrups, sterling silver filled corners and string conchas. All parts lined and stitched.

With silver-plated corners and conchas.....$95.00

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

D. E. WALKER'S GENUINE VISALIA STOCK SADDLES

No. 90

No. 202

EXTRA FINE STAMPING. ALL PARTS LINED AND STITCHED

Brass stirrups.

Price $67.50

Three-quarter quilted seat, silver plated on solid nickel conchas and corners. German silver stirrups.

Price $85.00

Double rig, extra..... 3.00

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

D. E. WALKER'S GENUINE VISALIA STOCK SADDLES

No. 245

Fine stamping, ¾ quilted seat.

Price $62.00
23-inch taps, extra..... 11.00

No. 227

All parts lined and stitched.

Extra fine stamping. Full quilted seat. Brass covered stirrups.

Price $70.00
23-inch taps, extra..... 12.50

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

D. E. WALKER'S GENUINE VISALIA STOCK SADDLES

No. 236

No. 238

EXTRA FINE STAMPING. ALL PARTS LINED AND STITCHED

Plain seat—quilted seat extra.....$3.00
Brass covered stirrups.

Price $75.00

23-inch taps, extra..... 15.00

Sterling silver conchas. Full quilted seat. German silver stirrups.

Price $92.50

23-inch taps, extra..... 27.50

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

D. E. WALKER'S GENUINE VISALIA STOCK SADDLES

No. 255

Plain seat, all parts lined and stitched.

Price, with 26-inch taps.....$69.00
Price, without taps 57.00

No. 0

Three-quarter quilted seat, all lined and stitched.

Price, with 24-inch taps.....$70.00
Price, without taps 60.00

D. E. WALKER'S GENUINE VISALIA STOCK SADDLES

No. 158

No. 1-X

All parts lined and stitched.

Price, with 26-inch taps.....$67.50
Price, without taps 55.50

Price, with 26-inch taps.....$67.50
Price, without taps 55.50

D. E. WALKER'S GENUINE VISALIA STOCK SADDLES

No. 9-X

All parts lined and stitched.

Price, with 23-inch taps.....$66.00
Price, without taps 56.00

No. 111

Price, with 23-inch taps.....$60.00
Price, without taps 50.00

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

No. 155

No. 92

All parts lined and stitched.

Price	$56.50	Price	$57.00
With 23-inch taps, extra	10.00	With 23-inch taps, extra	10.00

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

D. E. WALKER'S GENUINE VISALIA STOCK SADDLES

No. 58

Price $52.00
With 23-inch taps, extra..... 10.00

No. 54

Price $64.00
Without taps 55.00
With 23-inch taps..... 65.00

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

D. E. WALKER'S GENUINE VISALIA STOCK SADDLES

No. 156

Price $49.00

No. 9

Price $50.00

With 23-inch taps, extra..... $10.00

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

No. 55

Price $51.00

No. 1

Price $52.00

With 23-inch taps, extra.....$10.00

D. E. WALKER'S GENUINE VISALIA STOCK SADDLES

No. 555

Price $54.00

No. 5

Price $51.50

23-inch taps, extra.....$10.00
Double rig, extra..... 3.00

D. E. WALKER'S GENUINE VISALIA STOCK SADDLES

No. 93

Price $49.00

No. 94

Price $46.00

23-inch taps, extra $9.00

No. 42

Price $50.00

No. 43

Price $52.50

With 23-inch taps, extra.....$9.50

D. E. WALKER'S GENUINE VISALIA STOCK SADDLES

No. 284

Price $45.00
23-inch taps, extra..... 8.50
With basket stamp corners in place of flower stamp $41.00
23-ineh taps, extra..... 7.00

No. 285

Price $48.50
23-inch taps, extra..... 9 50

With flower stamp stirrup leathers this makes a very handsome Saddle. Price.$52.50

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

D. E. WALKER'S GENUINE VISALIA STOCK SADDLES

No. 10

Price $47.00

No. 101

Price $51.00

With 23-inch taps, extra..... $9.00

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

D. E. WALKER'S GENUINE VISALIA STOCK SADDLES

No. 134

No. 135

Prices $48.50
With 23-inch taps, extra..... 9.00

Either of these with flower-stamped stirrup leathers $52.00

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

No. 153

Long angora anqueras, black, white, yellow or gold.

Price $70.00
Pockets under anqueras, extra..... 3.00

No. 133

Black angora covered pockets.

Price $56.00

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

D. E. WALKER'S GENUINE VISALIA STOCK SADDLES

No. 11-X

No. 110

All parts lined and stitched. Extra finish.

Price .....$44.00 Price $44.00

23-inch taps, extra $8.00

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

D. E. WALKER'S GENUINE VISALIA STOCK SADDLES

No. 116

Price, with 26-inch taps.....$51.00
Less taps 42.50

No. 11

Price, without bucking rolls, 23-inch taps...$49.50
Less taps 42.00
Bucking rolls, extra (see page 83)..... 2.50

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

No. 215

Price $42.50
23-inch taps, extra..... 7.50

No. 212

Quilted seat. All lined and stitched.

Price $48.00
23-inch taps, extra..... 8.00

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

No. 117

Three-quarter quilted seat.

Price $45.00

No. 118

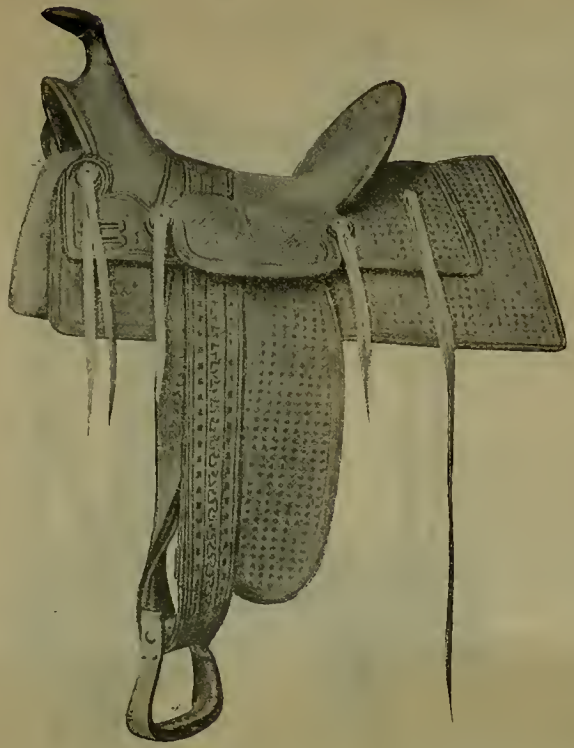
Price $42.00

23-inch taps, extra $7.50

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

D. E. WALKER'S GENUINE VISALIA STOCK SADDLES

No. 2



Price $43.00
With 23-inch taps, extra..... 7.50

No. 114

Price $43.50
With 23-inch taps, extra..... 8.00

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

D. E. WALKER'S GENUINE VISALIA STOCK SADDLES

No. 216

Price $42.50

No. 218

Price $41.50

With 23-inch taps, extra.....$7.50

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

No. 15

Price $41.50

No. 151

Price $41.50

23-inch tapaderas, extra..... $7.50

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

D. E. WALKER'S GENUINE VISALIA STOCK SADDLES

No. 36

No. 32

$48.00	Prices with 23-inch taps as shown	$47.50
41.00	Without taps	40.50

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

D. E. WALKER'S GENUINE VISALIA STOCK SADDLES

No. 138

Price	$40.50
23-inch taps, extra	7.25

No. 214

Price	$42.00
23-inch taps, extra	7.50

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

D. E. WALKER'S GENUINE VISALIA STOCK SADDLES

No. 226

Price	$40.00
With 23-inch taps	47.50

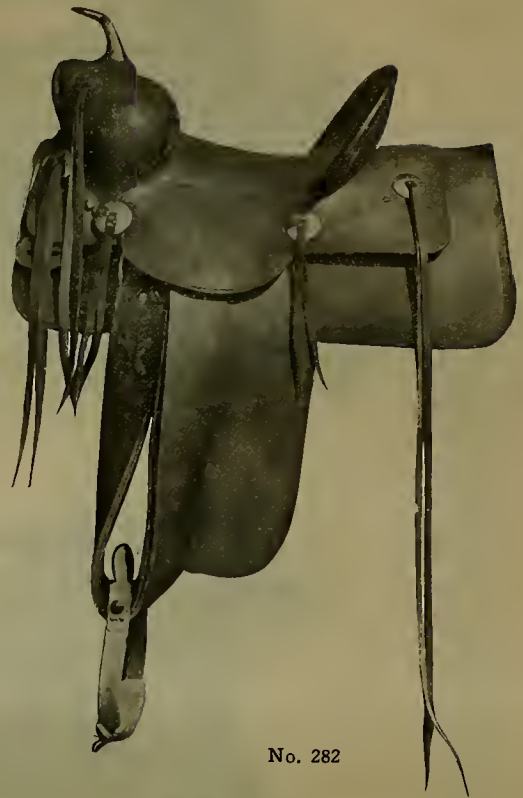
No. 12

Price	$39.50
With 23-inch taps	46.50

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

No. 280

Price $45.00



No. 282

Solid nickel conchas.

Price $47.00

These Saddles are built on Tree No. 500B, with bronze horns, have heavy prime leather, and are designed for hard service. Horns covered if desired. Any style tree or fork put in, and made center fire if preferred.

Double rig, extra.....$3.00

23-inch taps, extra.....$8.50

DE SUN DO MOVE!

No. 220

No. 220. Price $47.50

DE SUN DO MOVE!

And so do we, and always forward.

Notwithstanding the high degree of excellence attained by our goods, we are NOT SATISFIED, but are always looking ahead to bettering our work—devising ways and means to keep the quality, and usefulness, just a little ahead of the other fellows.

We realize that to be satisfied is to STAND STILL; to stand still is to retrograde, and retrogression means to fall behind, and "take the other fellow's dust"!

NO; our goods are at the head of the procession, and THEY'RE GOING TO STAY THERE! We're LEADERS, NOT TRAILERS, in the race for supremacy.

One straw which shows the way the wind blows:

By comparing our OLD catalogs with the LATEST sent out by competitors in San Francisco, Sacramento, San Jose and other places, you will find our styles copied—whole pages of 'em. Bright idea! No?

It's easy to copy illustrations for those that are satisfied to be "tail-enders," but to furnish the same style and grade work is quite another thing, as some buyers have found out to their sorrow.

If you want the goods MADE RIGHT and PRICED RIGHT, come to the house THAT ORIGINATES.

DON'T BE A PIKER!

DAY WORK vs. PIECE WORK

Many of our readers are not familiar with the details of manufacturing, and do not know that there is a difference in the systems under which goods are made. Well, there IS a difference, and a very great one. Most of the large factories are run on the "piece work" plan; that is, the workman is paid a certain set price apiece or by a dozen for making up the articles, and in order that he may "make time," they are dealt out to him in lots of from one-half dozen upward.

Now, it is the quick man, who finishes the work first, but whether quick or slow, the man must rush the work through at the greatest possible speed, which is not conducive to the very best of workmanship. Any defect in materials or workmanship that may occur, or anything that will impede his speed, must be covered up or disposed of in such a way that the job will pass inspection when finished. It is an impossibility for a foreman to personally inspect the work of a large number of men through its various stages, and the result is that many times there are grave defects in the materials and work that do not show on the surface, but which DO show after the article has been in use for a time.

Under the day-work system, things are different.

Each man is paid by the day, and there is no incentive for him to "make time," and rush the work through and slight it, but, on the contrary, in a well-regulated shop, the work is closely watched through the various stages, so that any defect in material may be replaced before too late, and any defect in workmanship must be made good on the man's own time. Thus in this case the incentive is to turn out better work, instead of more work, as under the piece-work plan.

We've tried both plans, and for the last fifteen years have run our shop exclusively on the DAY-WORK PLAN.

WE KNOW IT'S THE BEST, and it's your guarantee of the very highest of workmanship. THE RESULTS SPEAK FOR THEMSELVES!

D. E. WALKER'S GENUINE VISALIA STOCK SADDLES

No. 242

All lined and stitched.

Price $67.00

No. 14

Price $56.00

Center-fire, three-quarter or Spanish rig, less..... $3.00

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

D. E. WALKER'S GENUINE VISALIA STOCK SADDLES

No. 144

No. 286

No. 144 ..... $54.00

No. 286 ..... $50.00

If wanted with Spanish rig, single or three-quarter rig, less $3.00

Cantles bound if so ordered.

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

D. E. WALKER'S GENUINE VISALIA STOCK SADDLES

No. 224

Price $57.50
Without taps 51.50
Bound cantle if preferred.

No. 336

Price $46.00

Center-fire, three-quarter or Spanish rig, less..... $3.00

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

D. E. WALKER'S GENUINE VISALIA STOCK SADDLES

D. E. WALKER'S GENUINE VISALIA STOCK SADDLES

No. 334

Price $44.50

No. 335

Price $44.50

Center-fire, three-quarter or Spanish rig, less..... $3.00

VISALIA STOCK SADDLE CO., SAN FRANCISCO, CAL.

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

No. 85. Basket stamp $41.00
No. 86. Flower stamp 50.00

Hand-made tree, full quilted seat, cantle and jockeys.
Comfortable—durable.

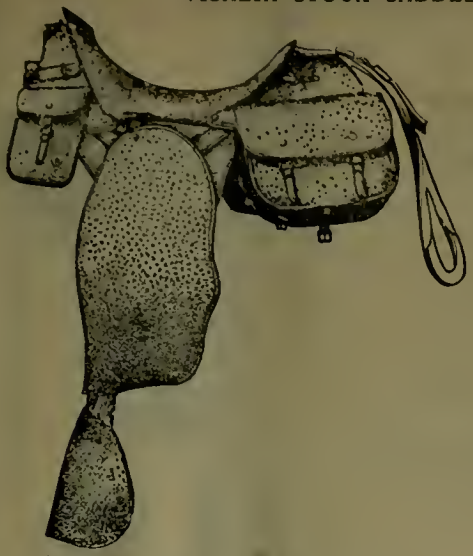
No. 50. Plain $28.50
No. 51. Basket stamp 30.00
No. 52. Flower stamp 37.50

Hand-made rawhide-covered U. S. Army tree. All hand sewed, selected leather.

No. 95. Basket stamp $42.50
No. 96. Flower stamp 52.50

Steel horn, hand-made tree, fine stock, full quilted seat, cantle and jockeys.

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY



No. 53. Complete $45.00

No. 75. Complete $52.50

No. 185. Complete $55.00

TRAVELERS' SADDLES

These Saddles are designed especially for travelers' use, being lightly constructed of the finest materials, rawhide covered trees and hand made throughout. Being equipped with cruppers, pistol holsters and wallets and roomy saddle bags, we believe them to be the very best and most practical Saddles ever built for this purpose.

No expense spared in materials used or care in making, so as to give the maximum service and comfort in the use for which they are intended.

No. 79. Price.....$46.00

LADIES' ASTRIDE SADDLES

Our own design, hand made, rawhide covered trees, made to fit good-sized horses. Comfortable seats. Good stock and trimmings. Made to WEAR.

No. 71 .....$40.00

Any changes made in these Saddles to suit purchasers. Made either with or without horn and either plain or quilted seat, as preferred. Prices accordingly.

No. 67 .....$50.00

Any of these horns can be had nickel plated in place of leather covered at same price if so ordered.

Silver-plated horn, extra $2.00

LADIES' ASTRIDE SADDLES

No. 64

Our special hand-made, rawhide-covered tree. Saddle covered with fine grade of English pigskin, turned edges, with white silk stitching or any colors desired.

Quilted and inlaid seat, and the whole constituting a superb piece of workmanship.

Any of our Astride Saddles made men's size for 10 per cent additional on prices quoted.

No. 64 .....$55.00

No. 77 .....$30.00

Nos. 65 and 66

Built on our hand-made, rawhide covered tree, U. S. Army style.

Selected stock, all hand sewed. Heavy stirrups and hand-made cinchas.

A great part of the Astride Saddles sold are made on canvas or hogskin covered trees, having little or no strength.

Ours are all made with HEAVY RAWHIDE COVERS.

No. 65 .....$27.50

No. 66 .....$37.50

No. 76 .....$32.00

In building our Saddles, we put quality first and make the price to correspond. Our trade demands work that WILL WEAR, that being more important than a low price.

No. 70 .....$60.00

2½-inch single stirrup leathers (or double), swell fork tree with polished bronze horn (or leather covered), large skirts and fenders, fine angora pockets, white, black or gold.

Without pockets....$48.50

LADIES' ASTRIDE SADDLES

Hand-made trees and No. 1 stock. No cheap materials used.

No. 69 .....$46.00

2½-inch double stirrup leathers, fine border stamp, three-quarter quilted seat, double rigged, iron-bound stirrups, heavy latigoes and cinchas.

Three-quarter or center-fire rig, $3.00 less.

Nos. 69 and 70 are built especially for use on the Western ranges; have extra heavy hand-made rawhide covered trees, heaviest stock, cinchas and stirrups, and will stand any use they may be put to.

We will make any of our regular Stock Saddles on these proportions for ladies' use. Prices on application.

No. 70

LADIES' ASTRIDE SADDLES

Any changes made in our Saddles to suit the purchaser.

No. 78 ....$35.00

Most Ladies' Saddles are made with trees too small for any but a very small person. Our trees have plenty of room.

The most durable, practical and comfortable Astride Saddles on the market.

Hand-made rawhide covered trees, with good spread, and will not hurt a horse.

No prison-made trees used.

No. 73 .....$33.00

These Saddles are extensively used by men for park use, etc.

When desired for men's use, add 10 per cent to prices quoted herein, and be sure to give height and weight of rider.

Any special style built to your order.

No. 74 .....$27.50

No. 49

PRICE

Without taps..$41.50

With 18-in. taps 48.00

These two rigs made just like our best Men's Saddles, only in boys' size.

Give age, height and weight.

BOYS' SADDLES

Nos. 49 and 47

No. 1 Visalia hand-made trees up to 13 inches; 2-inch stir-rup leathers, double; iron-bound stirrups, solid stock, heavy cinch riggings. No. 1 cinchas.

First class every way.

No. 45

Steel horn tree, up to 13 inches long; 1¾-inch stirrup leathers. A good medium grade Saddle.

PRICE

With 15-inch taps.....$28.50

Without taps 24.50

No. 47

Price without taps, $33.00. With 18-inch taps, $37.50.

BOYS' AND GIRLS' SADDLES

No. 161 .....$22.50

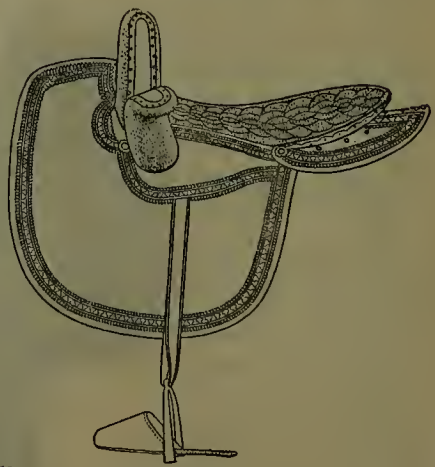
These three Saddles are made on good rawhide-covered trees and good firm stock is used—not refuse, as is often the case.

BASTOS WOOL LINED.

They are much used for Ladies' Saddles, as the leathers are amply long and are capable of extension to accommodate adult riders.

No. 153 .....$17.50

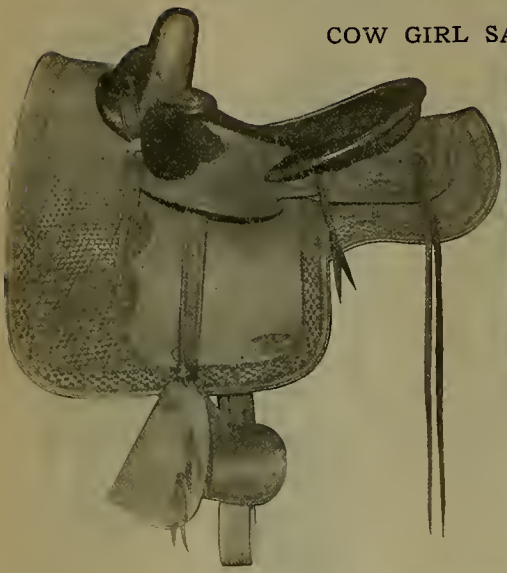
No. 165 .....$11.50



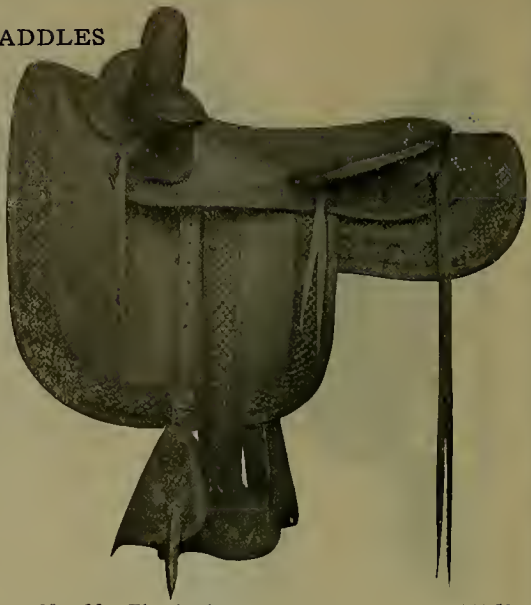
No. 150. Girls' Side Saddle.....$12.50

Any of our Side Saddles made in girls' size Prices on application.

COW GIRL SADDLES



No. 21. Hollow quilted seat, with spring...$46.50
An extra fine job.



No. 22. Flat basket stamped seat.....$43.50

All our Cow Girl Saddles have hand-made rawhide trees, selected No. 1 saddle leather, heavy cinch riggings, and our best stirrups, cincha and latigoes.

They're built for service, and they STAND THE TEST.

Double rig, extra....$3.00

Made with square skirts if desired.

For flower stamping, see page 55.

No. 26. Deep seat.....$37.50

No. 26

This neat, light little rig is made of fine selected stock and is very popular for city use, where the heavier rigs are not so desirable. Made in any style seat you may prefer at same price.

These trees won't hurt the horse.

COW GIRL SADDLES

These Saddles made flower stamped if desired, as follows:

With small tapadera, flower border stamp, $9.50 extra.
Full flower stamp, $11.50 extra.

With long tapadera, flower border stamp, $10.50 extra.
Full flower stamp, $12.50 extra.

No. 28. High cantle.....$48.00

Any of our Cow Girl Saddles fitted with roping horn, $3.00 extra.

Made with square skirts if preferred.
Made single rig, deduct $3.00.

No. 30. Medium cantle.....$49.00

Shown with off horn fitted for roping. If wanted with regular horn instead, deduct $3.00.

You can have your choice of high, medium or low cantle, and flat or hollow seat, and either basket stamp leather or calfskin quilted, as you prefer. Quilted seat, extra, $3.00.

Our New Design VISALIA side tree, high forks and long bars, rawhide covered. For some years there has existed a prejudice against the Side Saddle, and with good reason, for a harder proposition on a horse's back than the ordinary Side Saddle was hard to find. The advent of the New Visalia tree has, however, changed this, and, wherever used. has restored the Side Saddle to favor, and many now prefer it to the Stride Saddle. Our Saddles made on this tree are the most comfortable, durable, and practical Side Saddles made, and are especially adapted to a mountainous country. First-class materials throughout.

SIDE SADDLES

No. 38. Rawhide covered tree.....$45.00

No. 39. Roll seat.....$30.00

No. 40. All seamed.....$23.50

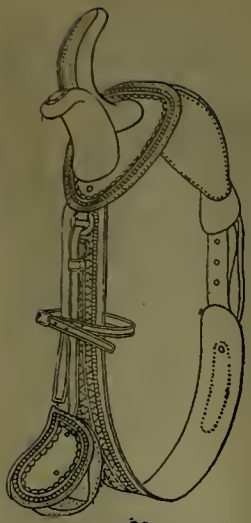
These Saddles made on first-class Ruwart trees—the best of their kind.

As the Side Saddle is preferred by some, we show our most popular styles.

We are expert Saddlemakers, and can make to order anything and everything pertaining to riding.

Write us, stating your wants, and we can suit you.

RIDING SURCINGLES.



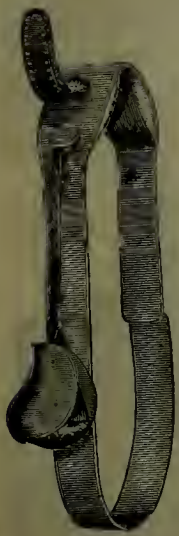
20.

No. 20—Is made of best Skirting Leather, has Horn, Pocket, Hand Hold and Slipper.

Price, with Leaping Horn..... .....$12 00

No. 22—Same as No. 20 but without Leaping Horn..... ..... 9 00

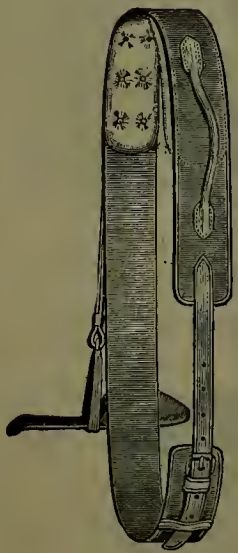
No. 22.



No. 23.

No. 23—Leather, Padded, with Horn and Stirrup.....$7.50

No. 24—Leather, Padded, with Hand Hold and Slipper, price.....$5 00



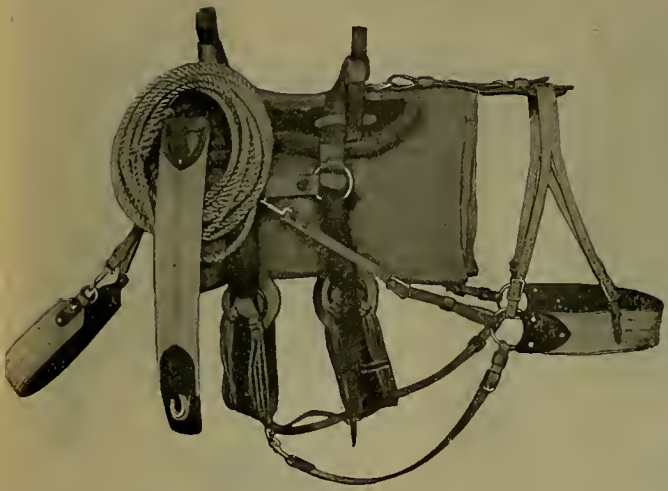
No. 24.

No. 26—Web, Padded, with Slipper, price.....$4 00

No. 28—Like No. 26 but cheaper, price $3 00

No. 26.

PACK OUTFITS



OUR No. 1 OUTFIT — No Alum Leather Used

Made on our best quality hand-made trees (shown on opposite page), bars padded and lined with heavy wool sheepskin. Extra heavy cinch riggings, back, hip and side straps, all being heavy cuts of our best oak tan saddle leather. Best hair cinchas; our No. 1 oil tan latigoes, breeching and breastplate of heaviest cotton webbing, lined with soft oil tan leather to strengthen and prevent chafing. Everything is put together with copper hand rivets, no tubular rivets used—they, being iron, rust and rot the leather and canvas. All buckles and rings are tinned to prevent rusting. Heavy folded canvas pack cinch, with brass hook and 40 feet ½-inch best Manila rope. A good quality of folded blanket, or stuffed canvas pad.

The outfit, as shown above—

Single rig .....$14.75 Double rig $16.75

No. 2 OUTFIT

Same as above, less the breeching and breastplate.

Single rig .....$9.75 Double rig.....$11.75

No. 3 OUTFIT

Tree only, as shown, with cinchas and blanket.

Single rig .....$7.75 Double rig $9.75

Any of the above, less blanket, deduct.....$1.25
Iron cross braces on forks, extra..... .75
Forks only, rawhide covered..... 1.75
Whole tree, rawhide covered..... 3.00
Canvas mantas, with brass eyelets around edge—
6 x 6 feet, each.....$3.50 6 x 8 feet, each.....$4.75

Prices on Aparejos on application.

You can have either style tree on next page.

No. 1 KYAX

Made of the very heaviest canvas the mills produce, with heavy saddle leather ends, bindings, ears and straps, all hand copper riveted—no cheap alum leather or iron tubular rivets to rot the leather and canvas.

Per pair, as shown.....$10.50
With flaps to cover top..... 11.50

With a great many manufacturers it is customary to use second or third grade materials in PACK OUTFITS, and literally throw them together, the sole object being to reduce the cost to the minimum (the quality necessarily following) and ignoring entirely the fact that pack outfits are used, not for ornament, but for PACKING, and get the hardest kind of usage. We build ours on a different plan entirely, with but one object in view, that of durability, to withstand the hard service required of them. With many pack rigs, you may START OUT all right, but whether you will GET THERE or not is problematical. With ours, you not only GET THERE, but RETURN also, and it is this very DEPENDABILITY that commends our work and establishes its value. To build work along these lines COSTS MORE, but is WORTH MORE, and we believe it is a well established fact that cheap goods are really not the cheapest, but the most expensive and least satisfactory in the end. Likewise, that really HIGH GRADE work, costing perhaps more at the outset, is actually the cheapest in the end, by the elimination of repair expense and the amount of service yielded.

PACK OUTFITS

OUR No. 11 OUTFIT—No Alum Leather

Made on the same tree, and of the same saddle leather as our No. 1, but lighter straps and less work put on it. Not a cheap rig by any means, but a good, substantial one that will do the work. Extra heavy cotton webbing breastplate and breeching, hair cinch, oil tan latigoes, extra heavy webbing pack cinch, with iron or wood hook, and 30 feet ⅜-inch best Manila rope. Good folded blanket or canvas pads, stuffed. All copper hand riveted—no iron tubular rivets to rust and rot the leather.

Price as shown—
Single rig .....$10.00 Double rig $11.25

No. 22 OUTFIT

Same as above, less breeching and breastplate.
Single rig .....$7.00 Double rig $8.25

No. 23 OUTFIT

Tree only with cinchas and blanket.
Single rig .....$6.00 Double rig $7.25

Any of the above less blanket, deduct.....$0.85

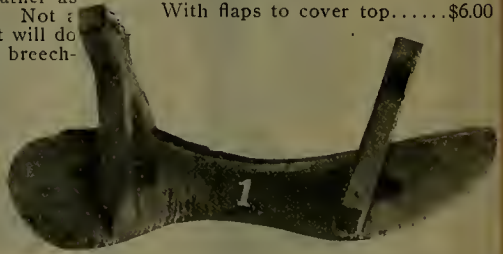
We make anything in the way of Pack Rigs, and if you require something different from those shown, write us.

Our Visalia Pack Outfits are known all over the Coast and have given universal satisfaction for the last 40 years to the thousands of miners, sheepmen and packers who have used them.

HAVE THE BEST WHILE YOU'RE AT IT.

No. 11 KYAX.....$5.25
Heavy canvas with extra heavy bottoms, heavy saddle leather ears and straps; sewed with extra heavy wax thread. All copper hand riveted—no iron tubular rivets to rust.

With flaps to cover top.....$6.00



OUR No. 1 VISALIA PACK TREE
Made on stock saddle side bars. Heavy oak forks, strongly built and double painted.

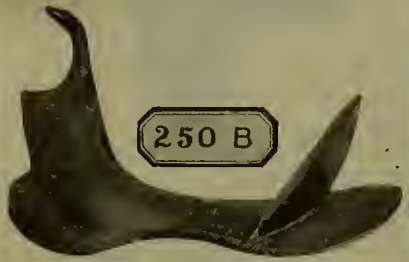
OUR HUMBOLDT PACK TREE
Hand made, with heavy oak forks, solidly built and double painted.

EITHER OF ABOVE TREES USED IN OUR SADDLES.

Medium Height Horn and Cantle.
Regular Slope Horn.

Medium Height Horn and Cantle.
Half Sloped Horn.

Medium Height Horn and Cantle.
Full Sloped Horn.



High Horn and Cantle.
Regular Slope Horn.

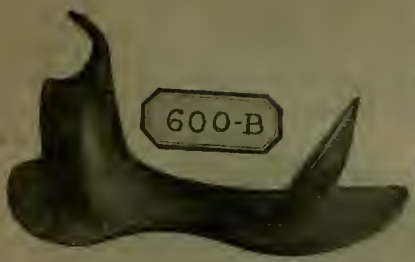
High Horn and Cantle.
Half Slope Horn.

High Horn and Cantle.
Full Slope Horn.

Extra High Horn and Cantle.

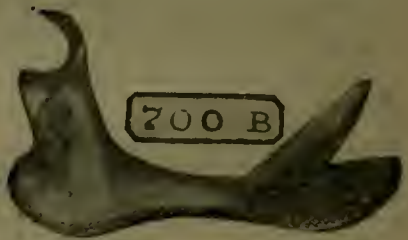
Extra High Horn and Cantle.

This swell made high or low, as desired, and any width. Shown in No. 650 saddle, page 11.



Short Horn, Steep Cantle.

Short Horn, Medium Cantle.

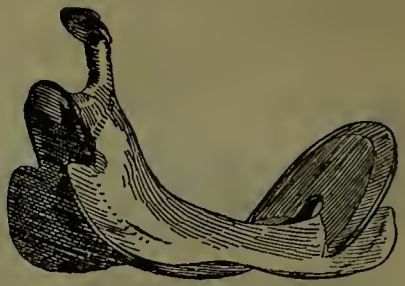


Short Horn, Low Cantle.

Short horn, head flat, low sloping cantle.

THE GENUINE
D. E. WALKER VISALIA
TREES

None superior and few, if any, equals. 40 years before the public.



Genuine Aleck Taylor Tree, Greyhound brand. Put in any of our saddles for $7.00 extra. We are sole agents.

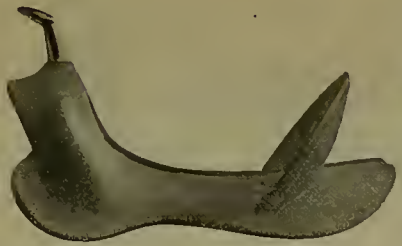
Any of our Trees made with double rawhide cover, $3.00 extra.

We make nine-tenths of our Trees to order, and have unequaled facilities for making special Trees. Should you not find just what you want in these pages, write us, and we can and will make what will please you. Please bear in mind that you can have any combination of horn, fork and cantle selected from the Saddles and Trees shown.

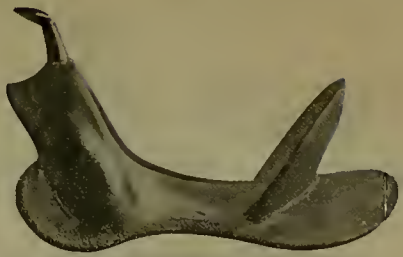
LOOK OUT FOR IMITATIONS. THE WOODS ARE FULL OF 'EM.

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

No. 800
Extra high horn, straight up.
Extra high cantle, straight up.



No. 825
Medium horn, half slope.
Medium high cantle.



No. 850
Medium horn, full slope.
Medium high cantle.

No. 875 Tree (not shown), short metal horn, medium cantle, on style of 650 tree.

You can have any tree shown in the catalog, built with any of these horns that you may select. These trees are built with our special solid metal horn, the strongest and toughest non-corrosive metal in existence, and far stronger than the ordinary soft brass horns so commonly used. Tough as steel and don't rust. Prices—Polished, $1.50. Nickel-plated, $2.00. Silver-plated, $3.50. Silver handplate, from $5.00 to $7.50, according to size. The prices to be added to price of Saddle.

We also furnish a solid nickel horn at $2.50, and solid sterling silver horn, $30.00 to $35.00, according to size.

OUR GENUINE D. E. WALKER TREES are strictly hand-made of the finest selected timber, and covered with heavy steer hides. Every genuine WALKER tree has this brand under the hide on the horn. Without this brand, no tree is genuine.

WARNING

TRADE

MARK

Copyrighted

Don't buy a GOLD BRICK, in the shape of a so-called "Genuine Visalia" tree. Our trees are NOT SOLD, only in the saddle, and in no case to dealers, so there is no occasion for anyone being taken in on this proposition. The presence or absence of this brand will very quickly determine the matter.

It appears to us that, practically, the TREE is the SADDLE; that the life and usefulness of the Saddle are no greater than that of the tree; hence the great importance of making sure that the Saddle is started right with a good tree. After a saddle is made, there is no way of determining what class of tree is in it—you are dependent entirely on the honesty of your dealer, and in most cases he himself does not know. Many of the very poorest trees made in the United States—prison products—are sold under the names of good trees, as Visalia, Taylor, Nelson, etc.; so the name on a tree means nothing, unless backed up by reputation and guarantee of some reliable manufacturer.

Isn't it, then, a matter of common business prudence to send your order to a firm that you know makes or handles no inferior work, and who makes all their own work, using only the very best materials obtainable and guarantee everything they make?

ON THESE GROUNDS WE SOLICIT YOUR BUSINESS.

NO, NOT A FLYING MACHINE, but a 22-inch swell fork that we made for a special order. Shown here just to bear out our assertion that when it comes to building ANYTHING in the way of a Tree or Saddle, YOU CAN'T "STUMP US."

IF WE CAN'T MAKE IT, IT CAN'T BE MADE.

It is a great satisfaction to know that when you order a Tree built a certain way to suit you, that the saddle will come not "nearly" the way you ordered it, or right in some particulars and wrong in others, but JUST EXACTLY as you ordered it in all particulars. Having OUR OWN Tree shop we are in a position to make to order ANY SPECIAL THING in the way of a Tree, and the same remarks will apply to saddles.

WHEN IN DOUBT ABOUT ANYTHING REGARDING A TREE OR SADDLE, WRITE US—40 YEARS EXPERIENCE IS AT YOUR SERVICE

AS TO DURABILITY—THE PROOF OF QUALITY

Aleck Taylor wooden-horn Tree. 22 years old, made in 1889 and still in use.

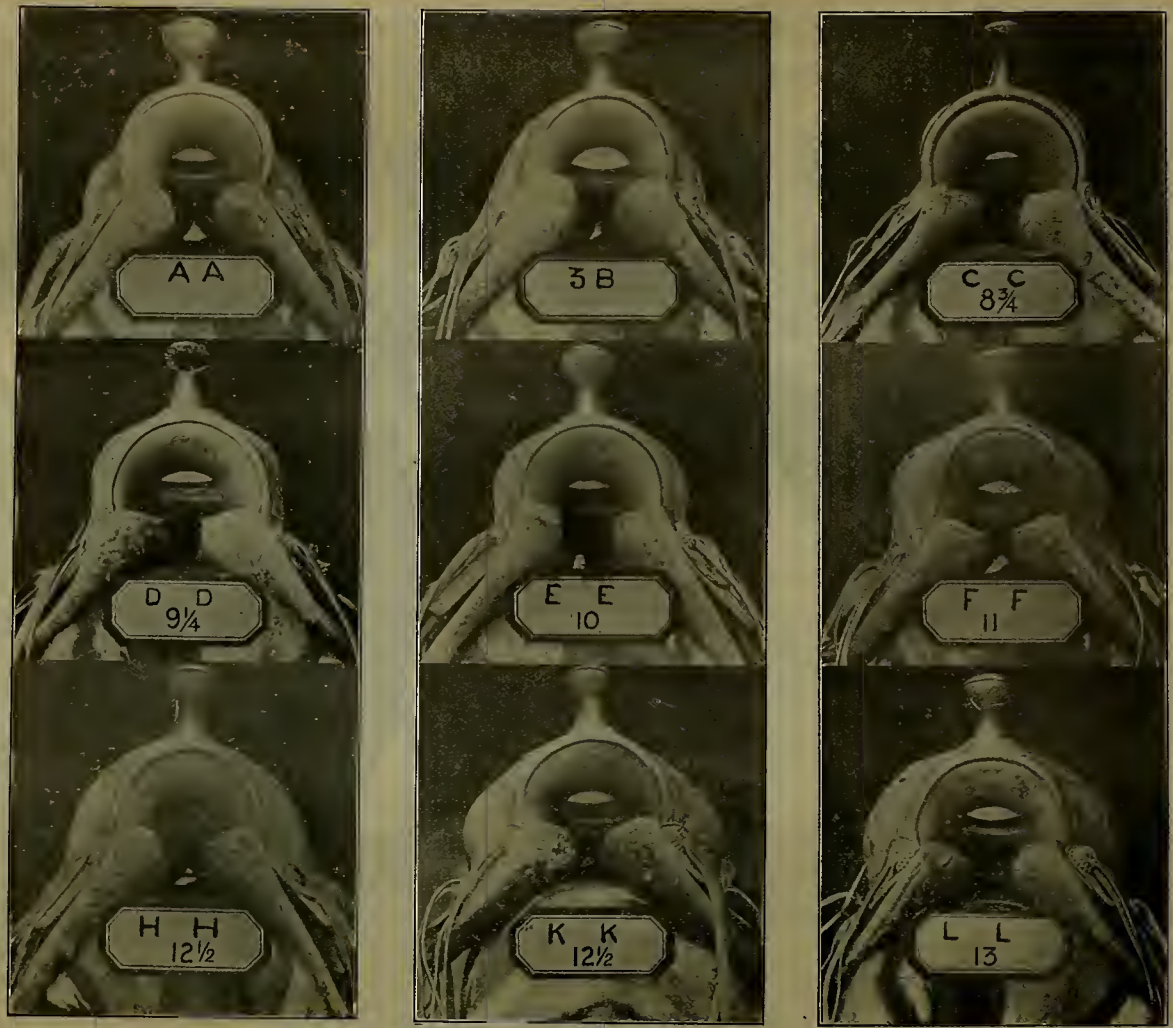
D. E. Walker wooden-horn Tree. 25 years old and still on the job. Made in 1886.

CAN YOU BEAT IT?

Both of these old Trees came back to us recently "as good as new," to be made into new saddles. These two old photos tell the tale better than any words of ours, and there are plenty like 'em on the ranges of the West.

A distinguishing feature of our Trees—THEY LAST.

VISALIA STOCK SADDLE CO., SAN FRANCISCO, CAL.



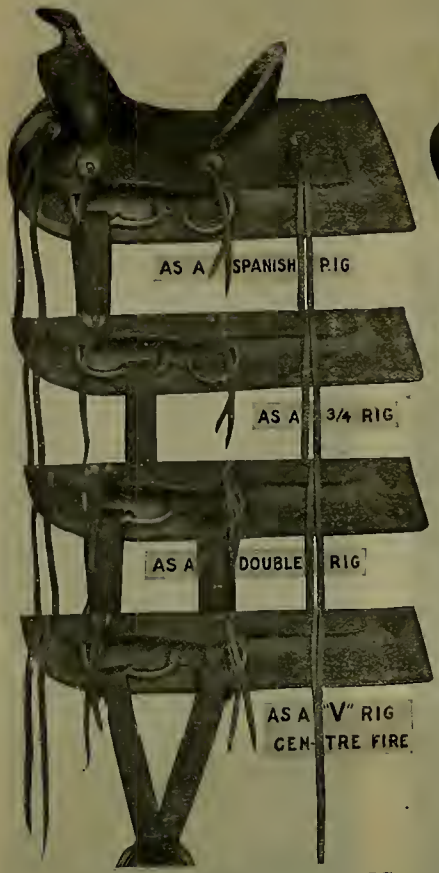
Unless specified, we put 3-B Forks in all Trees, except 300-B

ANY OF THESE MADE FROM 13 TO 30 INCHES ACROSS SEAT

The cuts on these two pages are from photos of Saddles that we have made, and give a fair idea of the variety of shapes and styles of Forks we make. The styles from AA to and including HH are made approximately the sizes shown. The other styles are made any width from 12 to 20 inches across the swell. There will be no extra charge for saddles having swell forks up to 12 inches across, but all over that size will be charged at the rate of 25 cents for each half inch over 12 inches, added to the list price of Saddle.

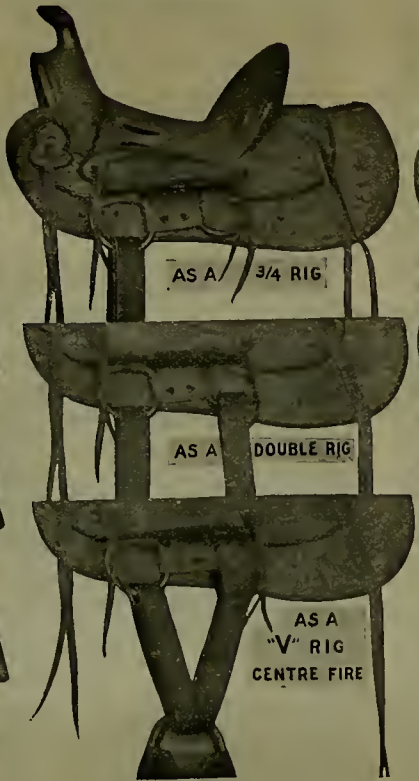
Unless specified in the order we put 3B Forks in all Saddles and **Trees excepting 500 B Tree.**

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY



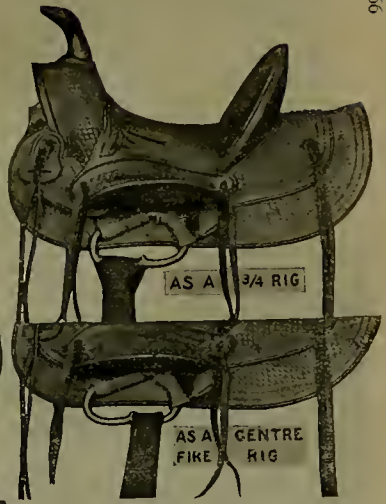
OUR "ALL-THERE" RIG

With single cinch and two latigoes...$2.00
With single cinch and extra back cinch, two latigoes and two billets.. 3.50
With single and double cinch, two latigoes and two billets..... 5.50
Added to the price of any single rig saddle.



OUR 3/4-DOUBLE RIG

With single cinch and two latigoes $1.50
With single cinch and extra back cinch, two latigoes and two billets 3.00
With single cinch, double cinch, two latigoes and two double billets 5.00
Added to price of any single rig saddle.



OUR 3/4-CENTER FIRE RIG

With single cinch and two latigoes $1.00
Added to price of any single rig saddle.

Owing to the varying conditions under which a saddle is used—differently built horses, rough or level ground or the kind of work you are doing—it is often desirable to change from one rig to another. This has not been possible until we devised the various combirations shown here which cover the whole range of cinchas and riggings. These give you any particular adjustment you may require and enable your saddle to meet and adapt itself to any possible condition that may arise.

The rings are made extra heavy and of our special "NO-RUST" metal—the toughest and strongest non-corrosive metal known. The riggings are extra wide and being extra heavy cuts of prime stock, do not need any reinforcement of cheaper leather to pad them out to the proper thickness.

For curing ring sores the "V" rig is unequaled, and it holds the saddle about as firmly as a double rig.

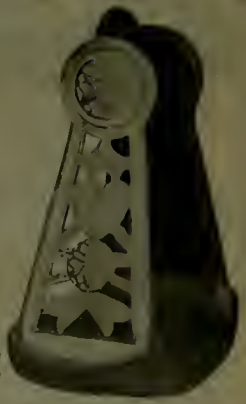
GENUINE D. E. WALKER STIRRUPS

No. 20

Leather covered, finely flower stamped, hand sewed, sterling silver concha, with one raised silver initial. A fine finish for a fine saddle.
Extra on Saddle.....$7.50

Flat bottom. 1¼ to 4-inch. Any size.
Round bottom. 1¼ to 2½-inch.
If wanted brass bound.....Extra, $1.00
Or German silver bound.....Extra, 2.50
Added to price of Saddle.

Leather covered. Any size.
Flowered ...$3.00
Basket 2.50
Added to price of Saddle.



No. 30

Steel, hand made; sterling silver face and conchas; leather trimmed. Something novel. $16.50 added to price of saddle.

The genuine D. E. Walker Hand Made Stirrups, made of selected heavy timber, extra heavy galvanized iron cover, extra heavy bolt and roller, well leathered top and bottom. ALL HAND MADE AND SOLD ONLY BY US.

We are now making our Stirrups in four sizes of spread, to fit every size foot. Made small, medium, large and extra large for overshoes. In ordering, state size shoe, and we will fit you. If not specified we send regular (medium) size. Any of these Stirrups can be had with saddle at prices quoted for saddle, except those priced extra here, which will be added to price of saddle. Always state width bottom wanted.

Round Flat

STEEL

Heavy leather covered.

No. 1 No. 2

TEXAS

Malleable iron.

Round tubular brass stirrups (not illustrated), extra, $1.00.

Flat Round

OX BOW

Extra heavy iron cover, bolt and roller. Brass covered, extra, 50 cents.

No. 25

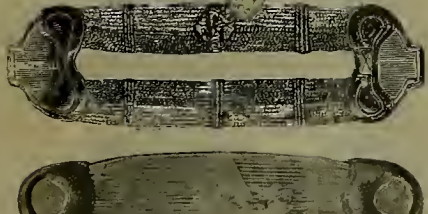
With silver conchas
Brass covered $5.00
German silver 6.50
Added to price of Saddle.

CINCHAS USED ON OUR SADDLES

Selected stock; well sewed leathers. The best Cinchas put on any saddle. Our own make.

SINGLE

No. 15
4 to 9-inch.



No. 14
50c extra.
7 to 9-inch.

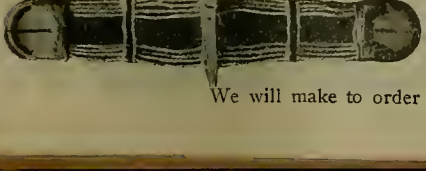
No. 18
Cotton
4 to 9-inch.

No. 16
Hair.
Any width, 4 to 9-inch. Brass rings, 50 cents extra.

DOUBLE

No. 21
Hair-Web.

No. 20
Cotton-Leather.



No. 19
Hair-Web.

We will put either style you prefer on your Saddle.
If not specified, we send No. 19

EXTRA FINE CINCHAS—LEATHERS

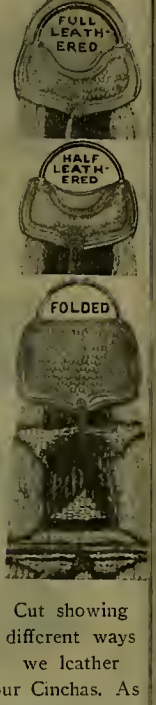
No. 10

Extra fine mane, gun metal rings; fine flower stamp leathers. Extra fine tassel and button.
$5.50

No. 12

All mane steel rings, flower stamp leathers.
$3.50

No. 11
Finer than No. 12.
$4.00



Cut showing different ways we leather our Cinchas. As many have a preference we give you your choice. Brass rings 50c. extra.

When ordered with a saddle, add to price of saddle as below:

No. 10, $3.00. No. 11, $1.50. No. 12, $1.00.

Unless otherwise ordered we send all single rig saddles with 7-inch, No. 16 Cincha; ¾ rigs with 5-inch, No. 16 Cincha; Spanish rigs with 4-inch, No. 16. State your preference, if any.

We will make to order any other style of Cincha you may prefer.

Genuine Visalia. All one piece. Patent. Two piece.
They are made so as not to hold the toe when dismounting.

TAPADEROS

We are the original inventors of the "Visalia" one piece "Tap," the best and most durable Tap on the market. No stitching to rip. Made of heavy prime leather and with plenty of foot room. We will furnish any of the styles shown on our saddles at the prices quoted on this page.

Flower stamp, regular size, 23 inches long	$10.50
Basket or checker stamp, 23 inches long	7.50
Border stamp or plain, 23 inches long	7.00

Extra long Taps on saddles, or separate, add to price above.

24 inches long, not flower stamp,	$0.50	Flower stamp..	$1.00
25 inches long, not flower stamp,	1.00	Flower stamp..	1.50
26 inches long, not flower stamp,	1.50	Flower stamp..	2.00
28 inches long, not flower stamp,	2.00	Flower stamp..	2.50
30 inches long, not flower stamp,	2.50	Flower stamp..	3.00

LONG TAPS FOR SHOW. SHORT TAPS FOR PROTECTION

OUR EXCELSIOR TAPS. LACED TAPS

Shallow. Medium. Medium. Deep.

Any of these Taps made shallow, medium or deep, as preferred.

EXCELSIOR TAPS

Made of one solid piece of stock, with an extra heavy toe piece running over the nose, clear under to the heel, buck sewed on, two seams. This stiffens and strengthens them. Practically indestructible.

THE TAP FOR HARD SERVICE

Flower stamp	$10.50
Basket or check stamp	7.50
Border or plain	7.00

LACED TAPS

All our short Taps are made of heavy prime stock, cut in one piece, and fit the stirrup at the heel, leaving no room for mud and slush to drive in. Being lined with wool sheepskin, they keep the fect dry and warm—the real purpose of a Tapadero.

Flower stamp	$9.00
Basket and check stamp	6.50
Border and plain	6.00

When ordering Taps of any kind separate, always give the width bottom stirrup they are intended for.

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

ANQUERAS

No. 20. No pockets $10.50
No. 25. Flower stamp 12.50
Bellows pockets, extra 3.50
Black, white, gold or yellow fur.

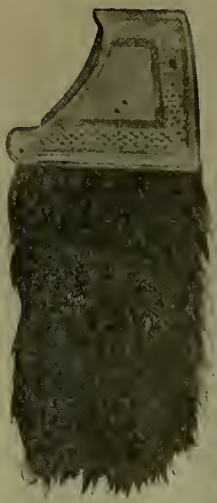
FOLDING PAILS
6 quarts $1.00
Very handy.
10 quarts 1.40

SADDLE BAGS

No. 60.

No. 35

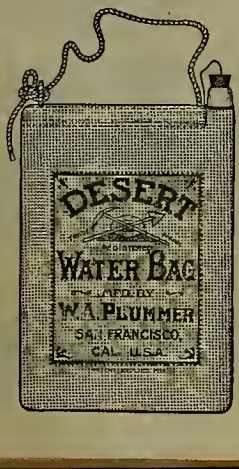
Any of these pockets built on the back jockeys or housings of a saddle as per this list: No. 35, $3.75; No. 40, $7.25; No. 55, $4.00; No. 60, $6.75.



No. 40.....$ 8.00
Flower stamp.... 10.00
No. 35..... 4.50
No. 55..... 4.75
No. 60..... 8.50

No. 65. Soft leather.....$8.50
Large and roomy.
Waterproof lining extra.. 1.00

Wallet on back cantle—Basket, $1.50; flower, $2.25.



HAMMER AND CARRIER

A handy affair, to go either on back or front of saddle, as preferred. Good stock.

Basket stamp $1.75
Plain 1.50

SOUTH AFRICAN WATER BAG

Keep your drinking water cool, fresh and pure in hot weather.

1 gallon $0.85
2½ gallons 1.25
3½ gallons 1.50
3½ gallons (faucet) 2.00
5 gallons 2.00
5 gallons (faucet)..... 2.50

SADDLE BLANKETS

ALL WOOL

No.		
14.	Heavy	$5.00
15.	Medium	4.25
16.	Light	3.50

HALF WOOL

No.		
20.	Heavy	$3.50
21.	Medium	3.00

ONE-THIRD WOOL

No.		
24.	Medium	$2.50
26.	Mixed	2.15
28.	Mixed	1.75
30.	Cotton	1.25

GENUINE NAVAJO BLANKETS

The real thing—no imitation. We import them direct from the Navajo country.

We carry them in four grades:

No.		Per lb.
1.	Best	$1.60
2.	Medium	1.40
3.	Medium	1.25
4.	Common	1.00

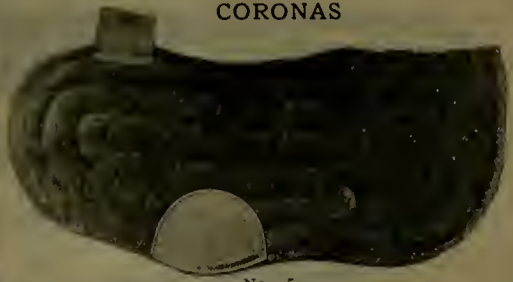
State about what price blanket you wish and we will give you good value. Weights run from 2½ to 5 pounds each.

SADDLE SHIPPING BAG

For buyers, shippers and all who carry a saddle when traveling.

No.		
1.	Heavy brown duck, heavy burlap lined	$3.00
2.	Extra heavy burlap, not lined	1.50

CORONAS



No. 5

Curled hair, made by special process, soft, porous, cool and easily cleaned. The best pad ever put under a saddle.

Same as cut, not bound $4.75

All leather bound 6.25

Made to fit saddle. Send size or paper pattern.

No. 10

Best body Brussels carpet, lined with heavy bark tanned woolskin; heavy leather safes and bindings.

Medium size $6.00

Extra large 6.50

Made round or square to fit saddle. Send size or paper pattern.

SADDLE SHIPPING BAG

FINE STERLING SILVER MOUNTED HEADSTALLS

No. 140
$24.50

No. 90
$48.00

No. 75
$18.00

No. 130
$18.50

No. 135
$21.00

No. 60
$23.00

For those who want something combining beauty with utility, we show the most complete line of these goods made, and many new and novel designs are illustrated. We use nothing but sterling silver, selected leather, oiled tan calf linings, to resist the action of sweat, and being stitched with heavy white silk after trimmings are on, there are no prongs or wires to chafe the horse and allow the trimmings to fall off. No expense spared to make these goods first class in every way. Can be sent by registered mail to your post-office, 50 to 75 cents. Made for ordinary sized horses unless otherwise ordered.

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

FINE HEADSTALLS—HEAVY STERLING SILVER TRIMMINGS

No. 65
$39.50

No. 160
$31.50

No. 95
$17.00

No. 80
2 ears...$11.00
1 ear.... 10.50

No. 110
$11.00

No. 70
$16.00

Our prices on silver mounted goods are based on the present price of silver, and while a small increase in the cost of silver does not effect these prices, any considerable fluctuation would, in which case prices will be increased just the actual increase in the cost of material. Some of these headstalls can be furnished with German silver mountings if desired. Prices on application

NOTICE

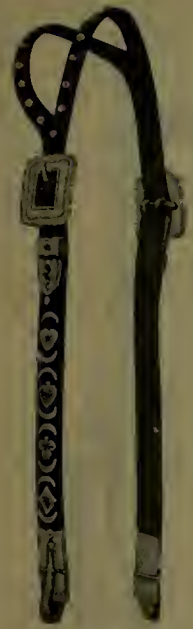
The cuts of our fine silver bridles, bits, spurs, etc., have been extensively copied by some houses lacking originality of their own. It's easy to copy some one else's cuts, but to furnish the same grade of work is a different matter. When you want our styles, SEND TO US, and get the best. Imitations are always inferior.

No. 150	No. 125	No. 50	No. 55	No. 100	No. 105	No. 85
$25.50	$13.50	$21.00	$23.00	$18.00	$16.00	$32.00

Some manufacturers of an economical turn of mind use Mexican dollars in their silver work, as they cost one-third less than genuine sterling silver, but they are not good enough for our work. We use sterling silver in all our work. The best is what we want, nothing else.

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

FINE STERLING SILVER MOUNTED HEADSTALLS



No. 170
$28.50

Extra heavy mountings, raised aces and crescents.

No. 175
38 coins, $33.50

These bridles are mounted with silver coins of Mexico and other Pacific Coast countries. New and very handsome.

No. 185
11 coins, $25.00

No. 165
$11.00

No. 156
$19.50

No. 145
$13.50

We have seen "Silver" Headstalls with some of the trimmings ONLY NICKEL. With us EVERY PIECE is silver.

No. 115
$25.00

Raised aces, heavy trimmings.

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

HEADS ALL HAND MADE

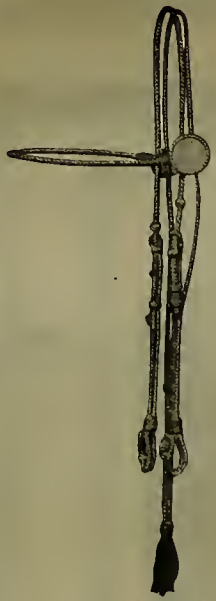
Braided Rawhide.

No. 22. 6 plait, $3.25
8 plait, 3.50

No. 24. Lined, $4.50

All our rawhide work is hand made, of very best grain stock, no split hide being used. Buttons and buckles securely put on, so they wont come off.

Braided Rawhide.



No. 25. 4 plait, $2.25
6 plait, 2.50

No. 26. 6 plait, $3.00
8 plait, 3.25

Leather.

No. 101, $2.50
Lined.

No. 15, $2.25

No. 215
$1.75

No. 210
$3.00

Both of above russet.

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

HAND MADE HEADSTALLS—SELECTED LEATHER

HAND MADE HEADSTALLS—SELECTED LEATHER

Hand sewed, best grade nickel on composition buckles, solid nickel rosettes and buttons

No. 190
Fine full round, with bosal, solid nickel trimmings and pressed loops. Extra fine, $5.00.

No. 12 $1.25
No. 17 $2.25

No. 20
$3.75

No. 11
$1.50

No. 18
$2.50
Half round.

No. 180
$3.00
Full round.

No. 23
3 buckle, $1.75
4 buckle, 2.00

Any of the above with bosals charged extra. Round, 75 cents; flat, 25 cents.

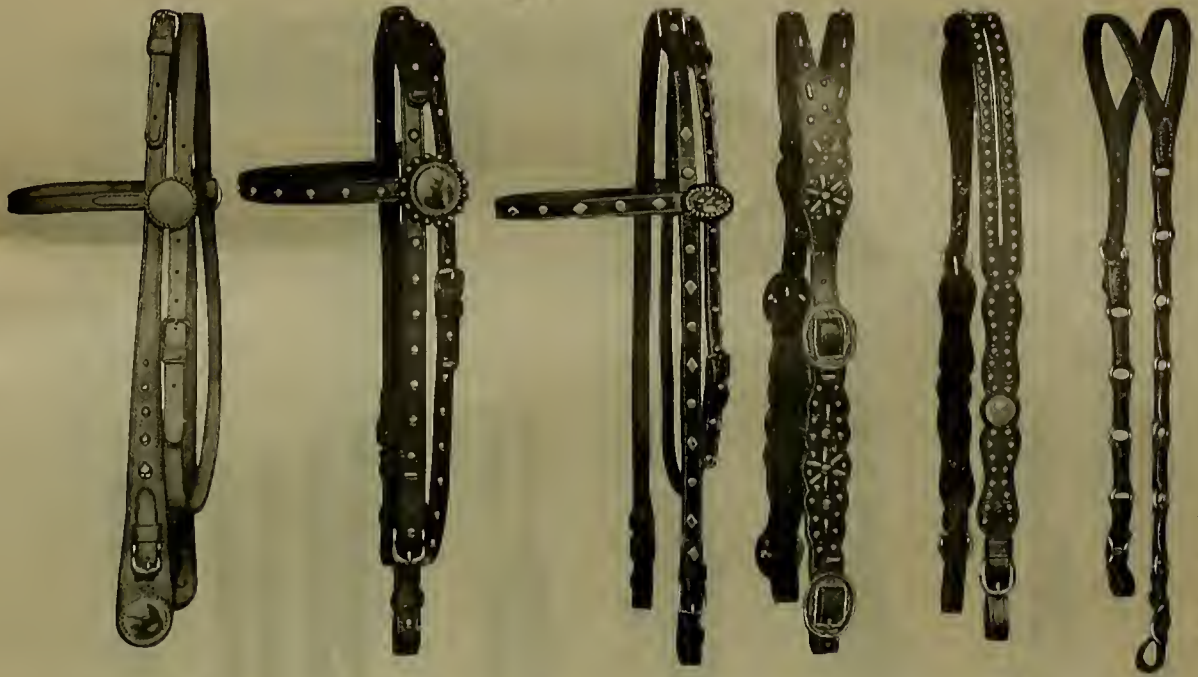
These are all our own make, of the very best materials and made to wear. Hand sewed, made of No. 1 heavy harness leather, not the thin bridle leather usually put into work of this kind. Ordinarily made black, but, if so ordered, we make of russet leather, either oiled or unoiled.

No. 205
$2.50

No. 200
$3.25

Both of above russet.

HAND-MADE HEADSTALLS



No. 162, $2.25
Russet leather.
Black if ordered.

No. 164, $2.75

No. 166, $6.50
Lined.

No. 168, $6.50
Lined.

No. 169, $2.50

No. 172, $2.75
Nickel-plated.

B L A C K L E A T H E R

These Headstalls have solid nickel buckles, spots and rosettes, which never wear brassy.

No. 266, $14.50 No. 268, $22.50 No. 269, $12.00

Same as the numbers above, but with solid sterling silver buckles, spots, etc., calf lined and white silk stitched.

All our Bridles are made of No. 1 selected leather and are all hand sewed.

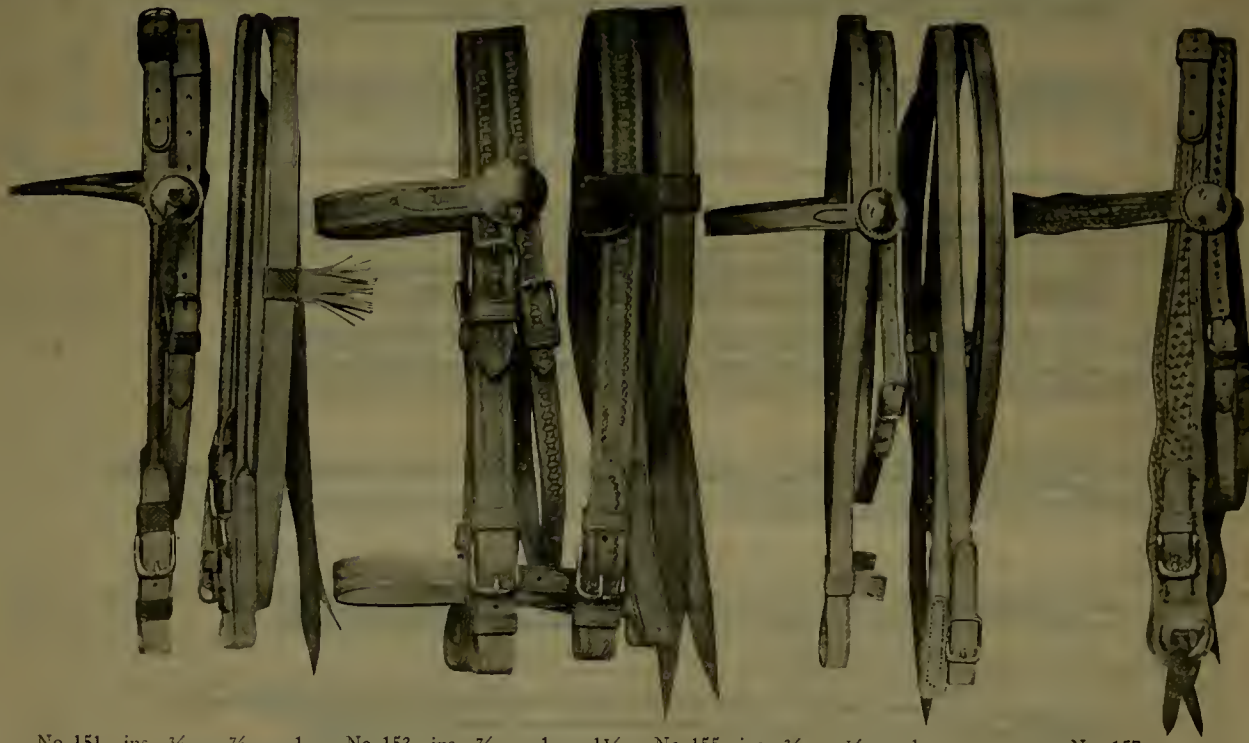
We use only the very best trimmings.

We are prepared to make anything special in the way of Bridles, and if you have an idea of your own, send it along and we will make up something that will please you, and it will wear, too, if WE make it.

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

HAND MADE HEADSTALLS

HAND MADE HEADSTALLS



No. 151 ins.	¾	⅞	1
Heads	$2.75	$3.00	$3.25
Reins	2.25	2.50	2.75
Heads and Reins	5.00	5.50	6.00

Bosals extra, 75 cents.

No. 153 ins.	⅞	1	1¼
Heads	$2.50	$2.75	$3.25
Reins	1.50	1.75	2.00
Heads and Reins	4.00	4.50	5.25

No. 155 ins.	¾	⅞	1
Heads	$1.50	$1.60	$1.75
Reins	1.25	1.40	1.50
Heads and Reins	2.75	3.00	3.25

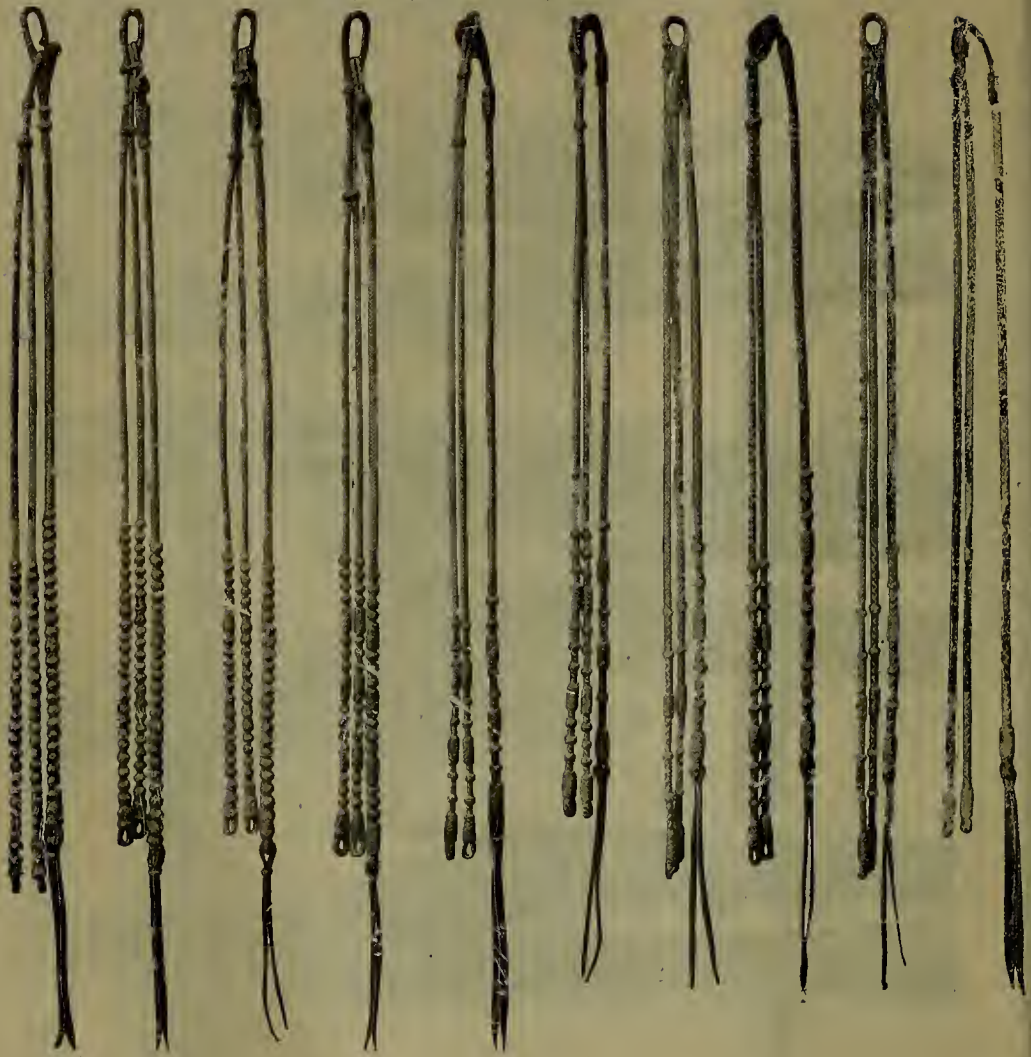
No. 157

Basket stamp $3.00
Flower stamp..... 4.00
Flat bosals to match bridle.
Basket stamp $0.50
Flower stamp..... .75

These bridles are made of selected heavy russet saddle leather; are all HAND SEWED, have solid nickel conchos, and the very best nickel composition buckles, which do not rust. Leather oiled if preferred, and made of black leather if so ordered.

HAND MADE RAWHIDE REINS

Our own make, and guaranteed all grain stock. No splits used.



No. 150	No. 140	No. 120	No. 110	No. 100	No. 90	No. 80	No. 70	No. 50	No. 35
16 Plait	12 Plait	10 Plait	8 Plait	8 Plait	6 Plait	6 Plait	4 Plait	4 Plait	4 Plait
$8.50	$7.00	$6.00	$5.00	$4.00	$3.25	$3.00	$2.75	$2.50	$2.00

HAND MADE REINS

Every piece of trimming sterling silver. | Trimmings very best nickel plate.

No. 10 Flat heavy stock. Rlveted loops.

No. 200 — No. 180 — No. 175 — No. 170 — No. 42 — No. 34 — No. 36 — No 38

o.
0. Round
extra fine.. $45 00
No buckles. 40.00

No.
180. Round $25.00
No buckles. 22.50
175. Round 17.50
No buckles. 14.00

No.
170. Flat $17.50
Buckles
extra 2.50

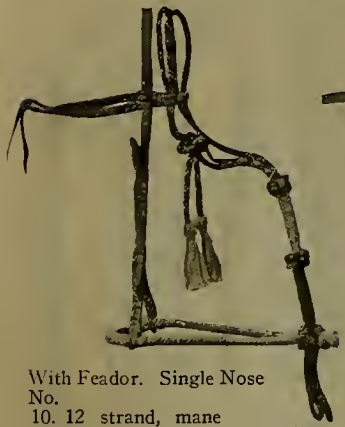
No.
42. Flat $5.50
34. Round 6.50
36. Full round. 3.50
38. Half round. 2.25

Any of these with leather loop ends extra, 15c.

⅜	inch..$0.65
½	inch.. .75
⅝	inch.. .90
¾	inch.. 1.05
⅞	inch.. 1.15
1	inch.. 1.30
1¼	inch.. 1.45
1¼	inch.. 1.60

elected stock, hand sewed, heavy silver, fine finish. Any of these with buckle ends extra, 25c.
Please keep in mind that all our round leather work is HAND SEWED, which WEARS;
t the usual machine sewed, which DOES NOT WEAR. Selected stock.

HACKAMORES—All Rawhide Except Nos. 105 and 110



With Feador. Single Nose

No.

10. 12 strand, mane feador $5.00
15. 8 strand, mane feador 3.75
20. 6 strand, tail feador 3.25
25. 4 strand, tail feador 2.75

Braided Leather Head and Throat Latch.

No.

30. 12 strand single nose, solid knot..$3.75
55. 12 strand double nose noose end.. 4.50
80. 12 strand double nose, solid knot.. 4.50

Double Nose. Noose End Leather Head.

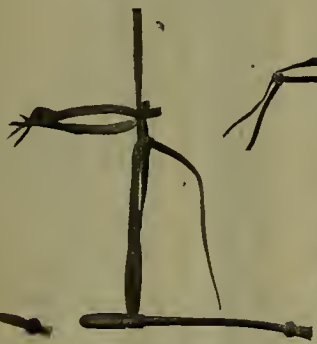
No.

60. 12 strand.....$3.00
65. 8 strand..... 2.25
70. 6 strand..... 2.00
75. 4 strand..... 1.75

Single Twisted Hair Nose Solid Knot with Leather Trimmings and Headstall.

No.

105. Mane $2.50
110. Tail 2.25



Single Nose, Solid Knot Leather Head.

35. 12 strand.....$2.75
40. 8 strand..... 2.00
45. 6 strand..... 1.75
50. 4 strand..... 1.50

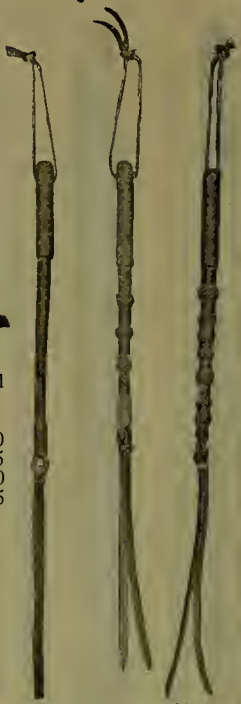
Double Nose, Solid Knot and Leather Head.

No.

85. 12 strand.....$3.00
90. 8 strand..... 2.25
95. 6 strand..... 2.00
100. 4 strand..... 1.75

All the Hackamores shown on this page are made with the fineness of the trimmings and headstall in proportion to the braiding in the bosal. Single nose bosals made in three sizes: Light, ½ in. diameter; regular, 5/8 in.; heavy, ¾ in. Will send regular size if not specified in order.

QUIRTS



50 52 54

$1.50 $2.00 $2.75

Shot loaded. Made heavy, medium and light. Send medium weight if not specified. Average length body part 16 inches.

Short size, 15 inches; long size, 17 inches. Made any other length to order.

All our rawhide work is hand made and of selected material. No split hide used.

MARTINGALES

No. 12

Fine flower stamp. All lined and stitched. All trimmings are solid sterling silver.
With leather heart...$14.50
With silver heart... 17.00
No silver, not lined.. 7.75
With rings, extra.... 1.00

No. 8
Sterling silver concha. $5.75
No concha... 3.50

No. 9
Basket stamp, $3.25
Plain, $3.00

No. 6
Plain, $2.75

No. 4
Nickel, $3.00

No. 2
Round with bosal, $2.75

No. 3
All sterling silver, $10.75

Martingales made either russet or black leather. State which preferred. Finer ones made to order.

The most practical and durable made. Will keep its shape.....$2.50
See saddle No. 11, page 31.
Built on front edge of seat, $2.00

HOBBLES

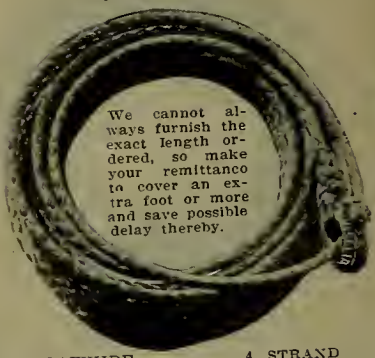
No. 1. Heavy Leather 75c.

No. 2. Heavy Leather $1 50

No. 3. Braided $2 50

REATAS

JANUARY 1, 1914



RAWHIDE 4 STRAND

Made in 4 sizes

Light, ⅜ diam.. .....per foot 15c
Medium, 7-16 scant .....per foot 18c
Heavy, 7-16 full ....per foot 19c
Extra heavy, ½ in., ...per foot 20c

If not specified we send medium. These are all our own make of selected No. 1 stock, carefully prepared, skillfully braided, and no imperfect strands worked in. Twenty years' record backs them up. Not the cheapest ropes but THE BEST.

Insured parcel post costs from 20 to 50c according to size and distance. Be sure to send enough postage, as we always return what is not needed.

HONDOS
No. 25
50 cents.

Genuine imported Mexican Ixtle and Maguey fiber ropes. Famous for their great strength and durability. Used by the best ropers in Mexico.

No.		45-50 ft.	60 ft.
1.	Becerril, brown strand	$3.50	$4.50
2.	Velazquez, white strand	3.25	4.00
3.	Monroy, white strand	2.50	2.75
4.	Luna, white strand	2.25	2.50
5.	Miller, white strand	2.00	....

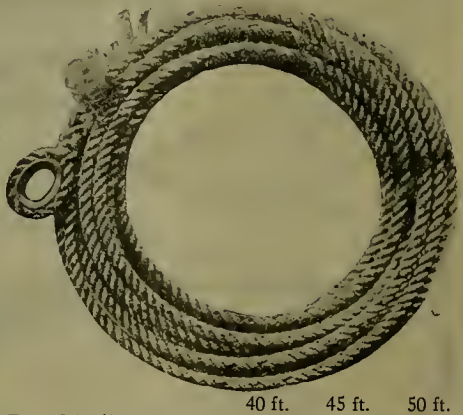
MAGUEY ROPES

No.		
1.	35-40 feet	$1.50
2.	35-40 feet	1.25
3.	35-40 feet	.85

Brown Linen, Brass Honda.
Any length. 8 cents per foot.

No. 20
75c.

No. 30
25c.



	40 ft.	45 ft.	50 ft.
Best Manila	$ .90	$ .95	$1.00
Life line, finest quality	1.85	2.00	2.15

By the coil—prices on application.

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

HAIR ROPES

These ropes are made of long, clean stock, evenly twisted, and no pains spared in making them up. Regular length 22 feet. Made longer if desired at corresponding prices.

DIAMETERS

Regular ..$^{9}/_{16}$ inch
Small .....½ inch
Large .....$^{5}/_{8}$ inch
Extra large, ¾ inch, cost 10 per cent extra.

WITH HEART

Strands	Description	No.	Mane	No.	Tail
32	Extra fine, solid colors	20	$7.50	..	.....
32	Extra fine, mottled colors	21	7.00	..	.....
24	Extra fine, solid colors	22	6.50	..	.....
24	Extra fine, mottled colors	23	6.00	33	$4.50
18	Fine, solid colors	24	5.50	..	.....
18	Fine, mottled colors	25	5.00	35	3.75

WITHOUT HEART

Strands	Description	No.	Mane	No.	Tail
16	Fine, solid colors	41	$4.50	..	.....
16	Fine, mottled colors	42	3.75	52	$3.00
12	Medium, mottled colors	43	3.00	53	2.50
8	Medium, mottled colors	44	2.50	54	2.00

TIE ROPES

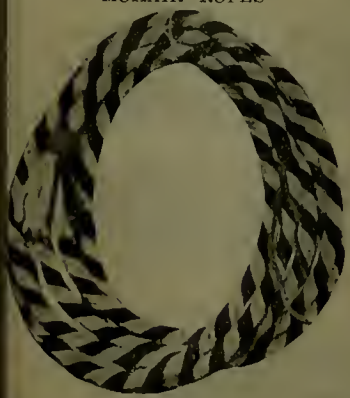
Made same numbers and grades as the long ropes. 16 feet long, 75 per cent of above prices. 12 feet long, 60 per cent of above prices.

NECK WATCH GUARD

No. 1. Braided Calfskin $0.75
No. 2. Braided Calfskin ..... .75

In making our ropes we select the colors and finish off the buttons and tassels in proportion to grade and price of the ropes.

MOHAIR ROPES



With Heart.

No. 70. 24 strands.....$6.50
No. 75. 18 strands..... 5.50

MOHAIR ROPES

Without Heart.

No. 80. 16 strands.....$4.00
No. 85. 12 strands..... 3.00

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

BITS AND SPURS

With this issue of our catalogue we show the most complete and comprehensive line of this work, and the handsomest and most original designs ever shown in this country (or any other country for that matter). These are not drawings of imaginary articles, but actual photographs reproduced from our work, just as it is turned out of our shop six days in the week. There are some classes of goods in which hand labor may be replaced by machine work without seriously affecting the quality or durability, but this line of work IS NOT among those classes. To secure the best results from the very best materials THEY MUST BE HAND WORKED by expert mechanics who understand their business thoroughly.

The substitution of machinery has failed to secure any beneficial results, except to the manufacturer, by decreasing the cost and increasing the profits, and with the natural result of cheapening the quality of the goods and curtailing their usefulness, which is equivalent to increasing the cost to the user. Any scheme which injures the lasting qualities of an article, just that much increases its actual cost to the man who pays for it and wears it out. For that reason alone we stick to the hand made work, this being the same principle on which we build all our work, that is, what is for the best interest of our customer is best for us also.

Many of the Western houses are stocked up with Eastern machine made imitations of California work, which, as is usually the case, fall far short of the originals in fine selection of materials and other essential features which characterize the best hand made work, and the lower price DOES NOT compensate for the absence of these features.

We use only pure, refined silver (no alloy), of extra thickness (as the deep engraving shows), which costs about fifty per cent more than the Mexican coin silver so generally used for this work. This is in keeping with our well known policy of using the very best materials regardless of its expense.

IT PAYS, as our greatly increased trade shows.

EXTRA FINE SILVER MOUNTED BITS—HAND FORGED

HALFBREED

No. 123	No. 124	No. 125	No. 225	No. 226	No. 127	No. 128
$20.00	$21.00	$23.00	$22.50	$23.50	$17.50	$16.75

Some of our exclusive, sandsome patterns. No finer made.

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

No. 76 $25.00 | No. 77 $16.75 | No. 79 $23.50 | No. 80 $17.00 | No. 82 $13.25 | No. 83 $17.25

FINE HAND FORGED SILVER MOUNTED BITS

No. 66
$12.75

No. 69
$17.00

No. 72
$14.75

No. 75
$17.00

No. 114
$14.25

No. 91
$25.50

VISALIA STOCK SADDLE CO., SAN FRANCISCO, CAL.

We sometimes see a good looking Bit spoiled by the use of silver-plated buttons and malleable iron swivels, bar and mouthpiece. That's too much economy for us. We don't believe in this "bunco" business.

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

FINE SILVER MOUNTED HAND FORGED BITS

No. 43
$11.25

No. 44
$12.75

No. 46
$13.00

No. 47
$10.00

No. 48
$17.00

No. 52
$15.50

All Bits made either loose check or solid riveted, as preferred. State which is preferred. The test of the thickness of the silver is the depth of the engraving. They can't engrave thin silver deep. Our silver is thick and the engraving deep.

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

No. 136	No. 137	No. 138	No. 139	No. 140	No. 141
$17.00	$17.50	$17.00	$24.00	$18.00	$20.50

Any of our Bits made with halfbreed or "Army Bit" style mouthpieces if so ordered, at same price.

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

EXTRA FINE SILVER INLAID HAND FORGED BIT.

No. 84
$18.25

No. 85
$16.00

No. 86
$21.00

No. 87
$15.50

No. 88
$20.00

No. 89
$17.00

We take great pains with our work in this line and know that the goods cannot be excelled in materials and workmanship.

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

FINE HAND FORGED SILVER INLAID BITS

No. 130	No. 131	No. 132	No. 133	No. 134	No. 135
$17.00	$18.50	$11.50	$14.00	$11.50	$12.00

Any of our Bits sent by registered mail, extra, 40 cents.

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

FINE SILVER INLAID HAND FORGED BITS

No. 94
$23.50

No. 96
$17.50

No. 90
$20.75

No. 92
$18.50

No. 93
$17.25

No. 78
$13.00

No. 81
$13.50

We will make any change desired in any of our bits. Tell us what you want and we will suit you.

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

No. 117	No. 118	No. 119	No. 120	No. 121	No. 122	No. 51
$13.50	$12.00	$8.75	$16.25	$12.75	$9.00	$15.75

All of our Bits are made with the mouthpieces straight up, but if you prefer it tilted back like No. 119, we will make it that way.

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

FINE SILVER MOUNTED BITS — HAND FORGED

No. 95
$15.50

No. 97
$16.75

No. 110
$10.50

No. 219
$15.00

No. 19
$7.00

No. 115
$21.50

No. 112
$12.50
Halfbreed.

No. 112 made spade mouth if desired.
Nos. 110, 219 and 19 halfbreed only at price quoted; made with spade mouth, $2.50 extra.

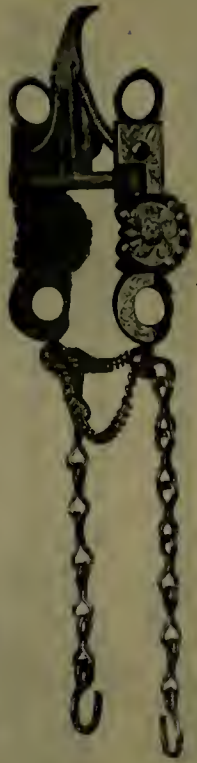
DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

FINE SILVER MOUNTED HAND FORGED BITS

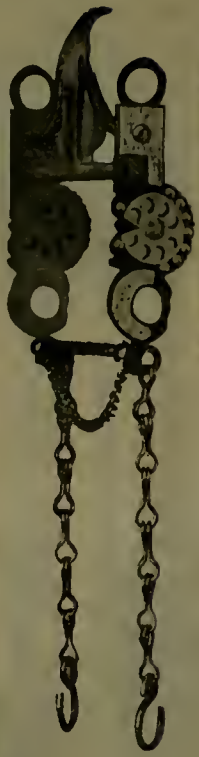
No. 53
$9.50

No. 54
$13.50

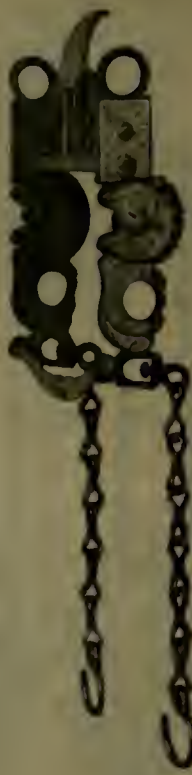
No. 56
$10.00



No. 57
$10.00



No. 58
$10.50



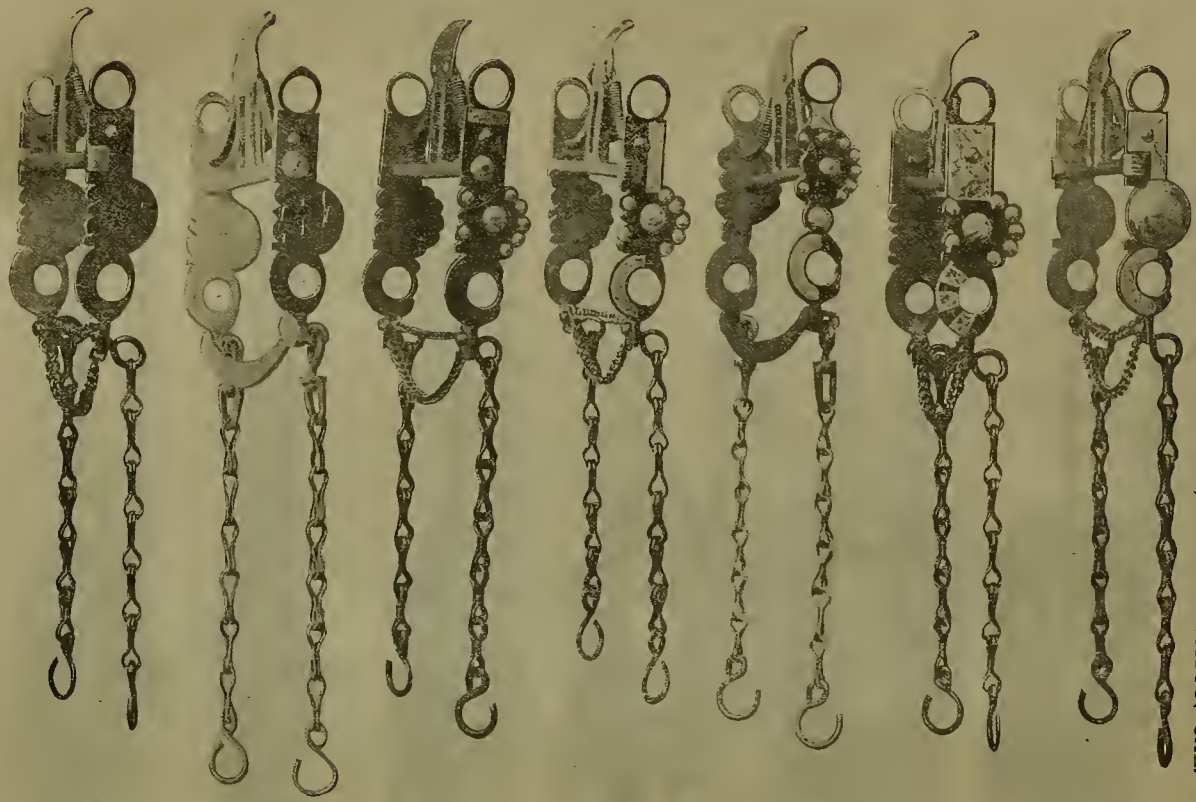
No. 59
$14.75

Any of our Bits made either spade or halfbreed mouth as desired.

We do all kinds of repairing. Work first class. Charges low.

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

HAND FORGED BITS—PLAIN AND SILVER INLAID

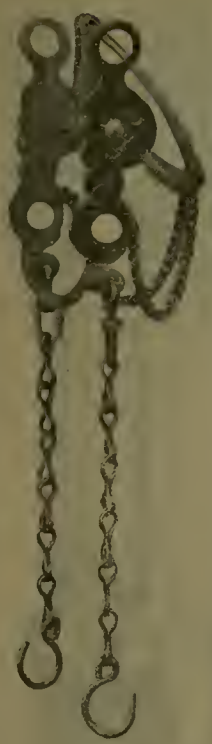


No. 26-S	No. 28-S	No. 24	No. 22½	No. 40	No. 41	No. 42
$3.50	$5.00	$5.00	$6.00	$7.50	$6.50	$9.25

All our work is hand forged, no malleable iron parts used, and is inlaid with extra thick pure silver, not Mexican dollars.

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

HAND FORGED RING BITS—PLAIN AND SILVER INLAID

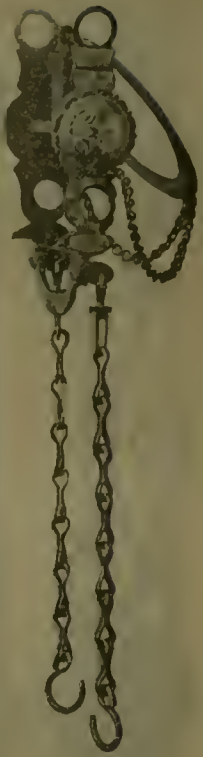


No. 31½
$6.50

No. 27
$12.00
2-inch heavy silver conchas.

No. 26
$18.75

No. 28
$19.00
Moreno Bit.
2½-inch conchas.



No. 25
$18.00
2-inch conchas.

The conchas on our Bits are extra thick, and made of fine sterling silver, not Mexican dollars hammered out thin.

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

HAND FORGED SILVER INLAID BITS—HALF BREED

No. 144
$11.25

No. 145
$9.25

No. 146
$11.25

No. 147
$18.50

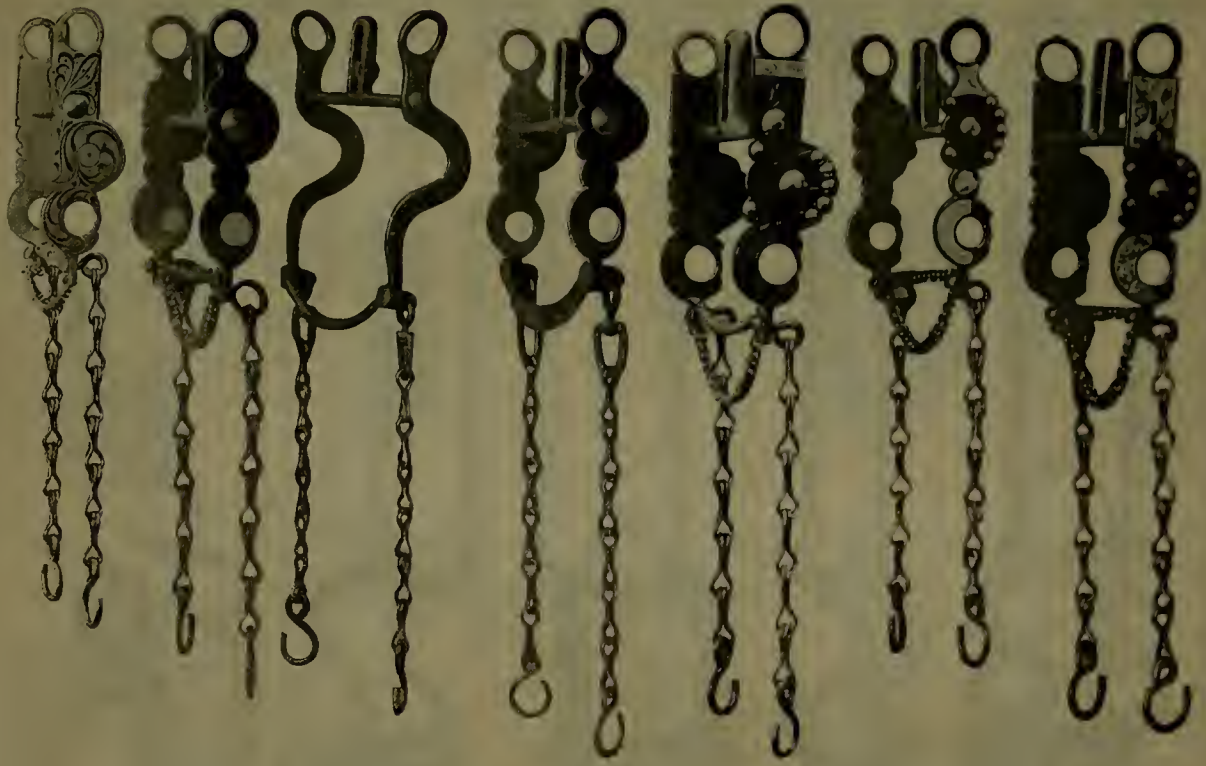
No. 148
$17.25

No. 149
$11.25

No. 150
$14.50
With chains
$14.75

Any of these Bits made with spade mouth if desired, at same price.

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

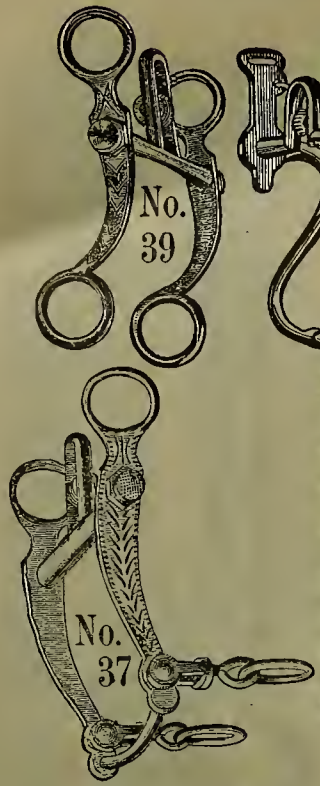


No. 101	No. 102	No. 103	No. 104	No. 105	No. 106	No. 107
$3.50	$3.50	$5.50	$5.00	$5.00	$5.75	$6.50

Any of our Chain Bottom Bits made with bar across bottom and swivel chains—$1.50 for plain, and $2.50 for silver inlaid, added to list price.

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

MISCELLANEOUS BITS



	No. 39	No. 37
Hand forged	$3.75	$5.00
Machine-made steel, nickel-plated	3.25	4.50
Plain	2.75	4.00
Malleable, nickel	1.00	2.25
Plain	.85	1.75

No. 21
With curb chain or strap, $2.50

No. 150
Full silver, $9.50
Silver button only, $5.50

No. 50
Silver concha only, $8.75

No. 62
Silver inlaid, $12.75

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

BITS

No. 5. Malleable $0.25
No. 6. Steel 1.75
No. 7. Hand-made, plain.. 5.00
No. 8. Hand-made, silver inlaid as cut..... 6.00

RING BITS
No. 1. Iron $0.50
No. 2. Steel 1.00
No. 3. Barrel joint 1.50

No. 9. .....$1.25

Cinch Buckle, 25c

BIT CHAINS

Hand-made.

	No Swivel	Swivel
Steel 7-link	$0.50	$1.00
10-link	.75	1.25
Brass, hard soldered 7-link	$0.75	$1.50
10-link	1.00	1.75
German silver. swivels and all. 7-link	$2.00	$3.25
10-link	2.25	3.50

These are all our own make, of best materials. No cast iron swivels used. The German silver Chains are extra fine. all silver soldered.

Any of above silver-plated, with swivel $0.75
No swivel ..... .50

SPUR CHAINS

Per yard, Steel, 50c. Brass, 75c. German silver, $1.50.

3-Chain Steel, $1.00 Brass. 1.25 German silver, $1.75

2-Chain Steel. $0.75 Brass, 1.00 German silver. 1.50

CURB CHAINS

With Hooks, Medium, 50c. Heavy, 75c. Solid link.

CURB STRAPS

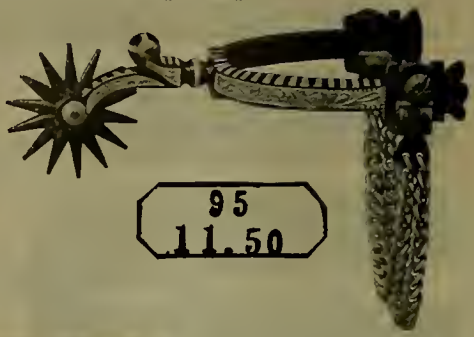
No. 1 Flat, 20c.

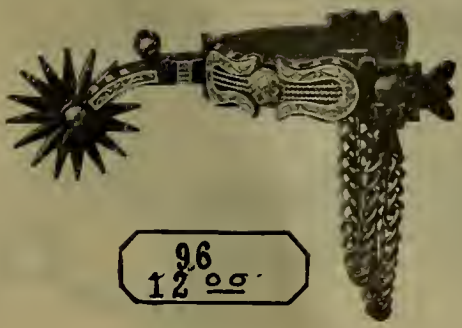
No. 2 Flat, 2-buckle, 30c.

No. 3 Round. 2-buckle, 60c.

Nickle buckles, black or russet leather.

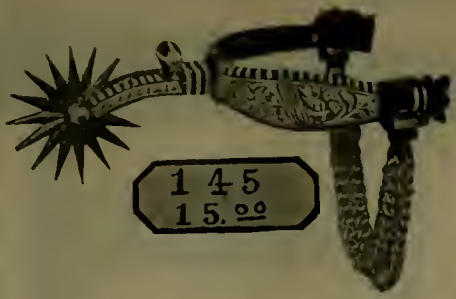
EXTRA FINE SILVER INLAID SPURS

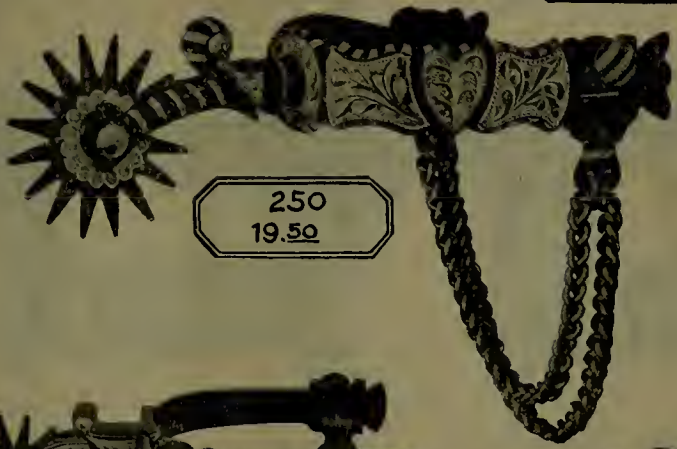


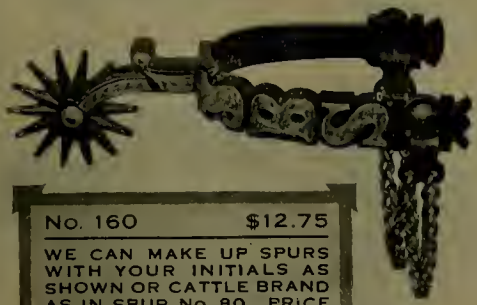


German Silver Chains on Spurs over $12.00
If desired on other spurs, 50 to 75c extra according to spurs.

EXTRA FINE SILVER MOUNTED HAND FORGED SPURS





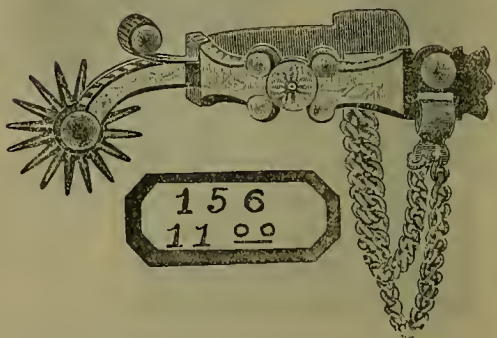


No. 160 $12.75

WE CAN MAKE UP SPURS WITH YOUR INITIALS AS SHOWN OR CATTLE BRAND AS IN SPUR No. 80. PRICE MAY VARY SOME WITH THE AMOUNT OF WORK ON THEM SEND YOUR INITIALS OR BRAND AND WE WILL FURNISH SKETCH AND PRICE.

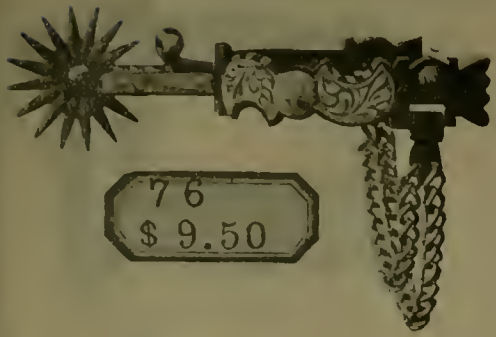
Any of our Spurs made extra heavy if desired. As this involves extra labor and materials, we charge extra according to the actual additional cost.

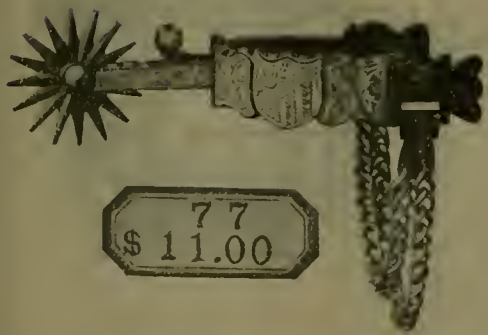
FINE SILVER MOUNTED HAND MADE SPURS

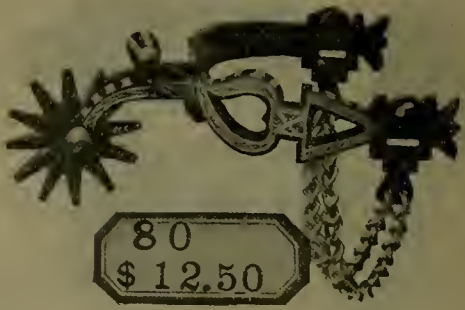


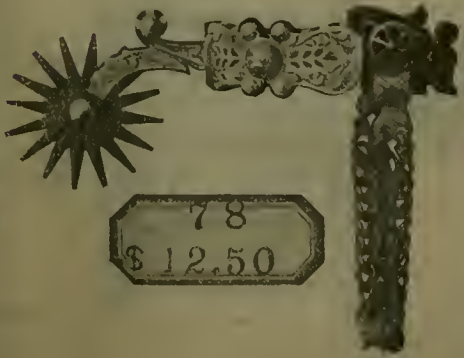
Any of our fine Spurs fitted with solid German silver chains and swivels, extra, 50 to 75 cents.

FINE SILVER MOUNTED HAND FORGED SPURS



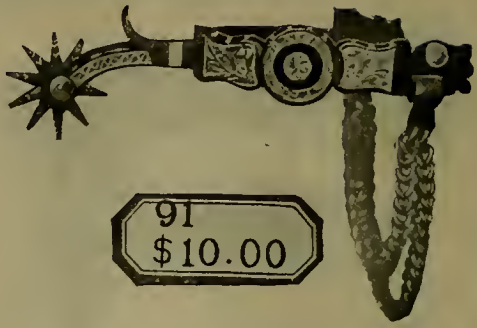


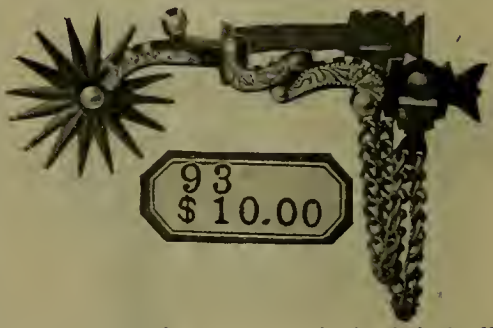




No malleable iron shanks or rowels used in our Spurs. Everything is hand forged in our own shop.

FINE SILVER MOUNTED SPURS

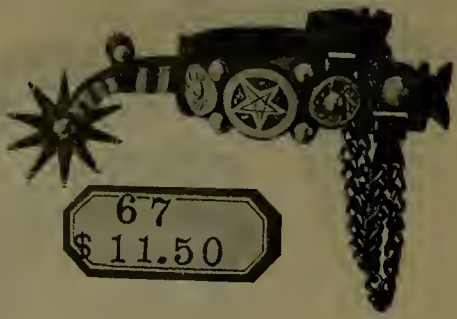


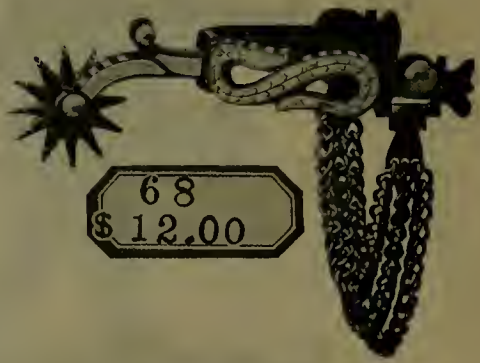


All Spurs made with rowels as shown in cuts. Spurs made with any curve shanks desired. Will make any changes desired and charge according to list on page 114.

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

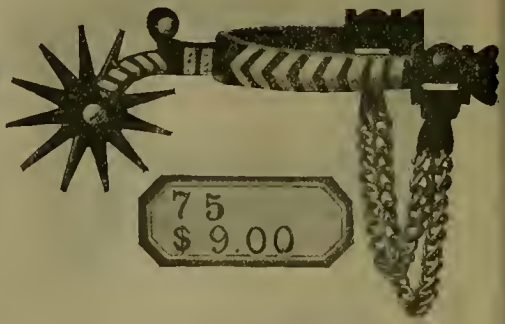
FINE HAND FORGED SILVER MOUNTED SPURS

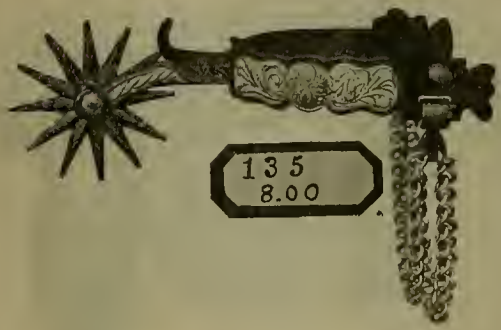


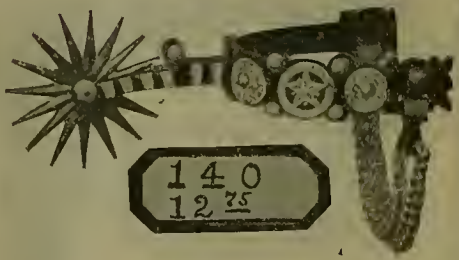


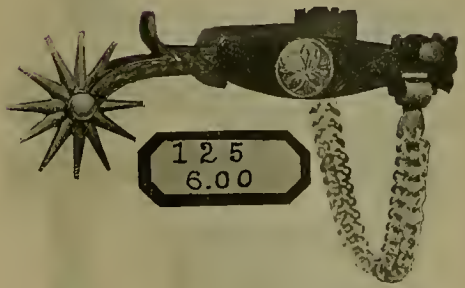
All our work is inlaid with heavy, pure refined silver. No "dobies" used. We can save one-third on our silver by using Mexican dollars, but we won't.

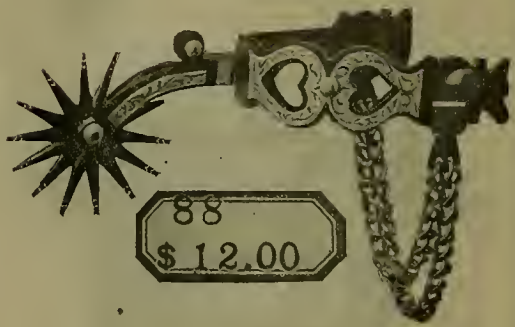
HAND FORGED SILVER MOUNTED SPURS











These are our BRONCHO TWISTER SPURS. Heavy and strong, long shanks, 2½-inch rowels, and made for hard service. Some of this class of Spurs offered to you are only MALLEABLE iron, but ours are guaranteed to be HAND FORGED. Any of our Spurs will be made in this size and heft. Prices on application. Buckle Spur Straps go with all spurs.

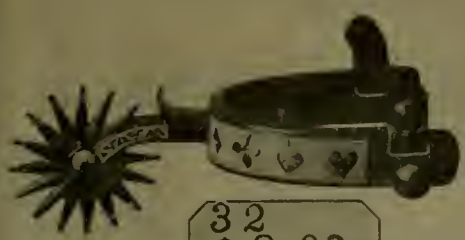
DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

FINE HAND MADE SILVER INLAID SPURS

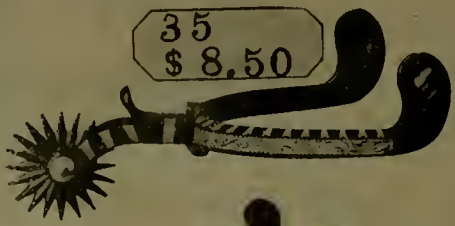
HAND FORGED SPURS—PLAIN AND SILVER INLAID

Registered mail on all Spurs, 40c.

SILVER MOUNTED HAND FORGED SPURS

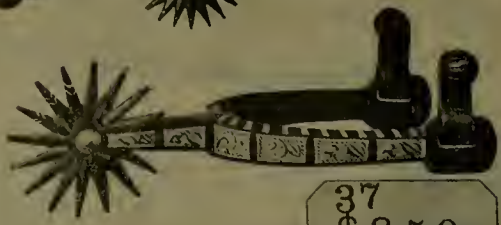


32
$ 8.00

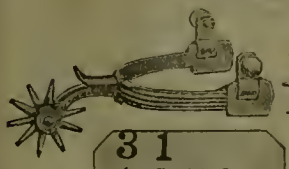


35
$ 8.50

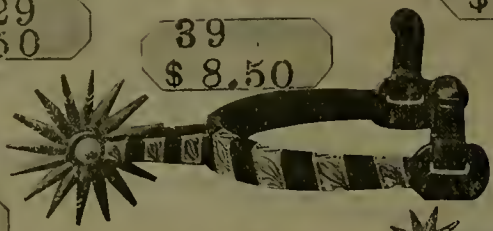
29
$ 8.50



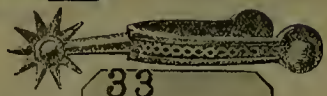
37
$ 8.50



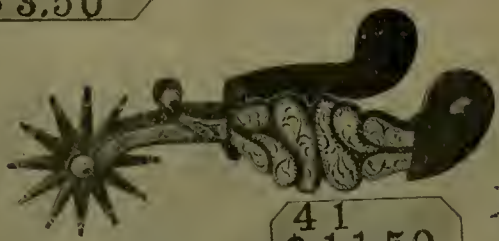
31
$ 3.50



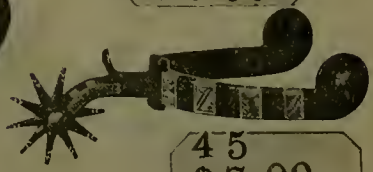
39
$ 8.50



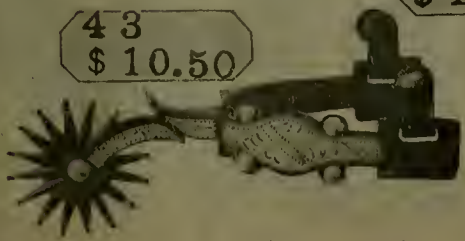
33
$ 3 00



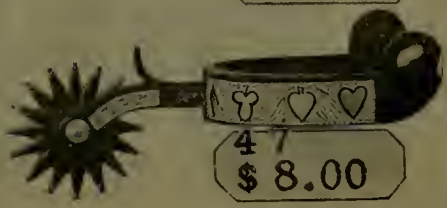
41
$ 11.50



45
$ 7.00



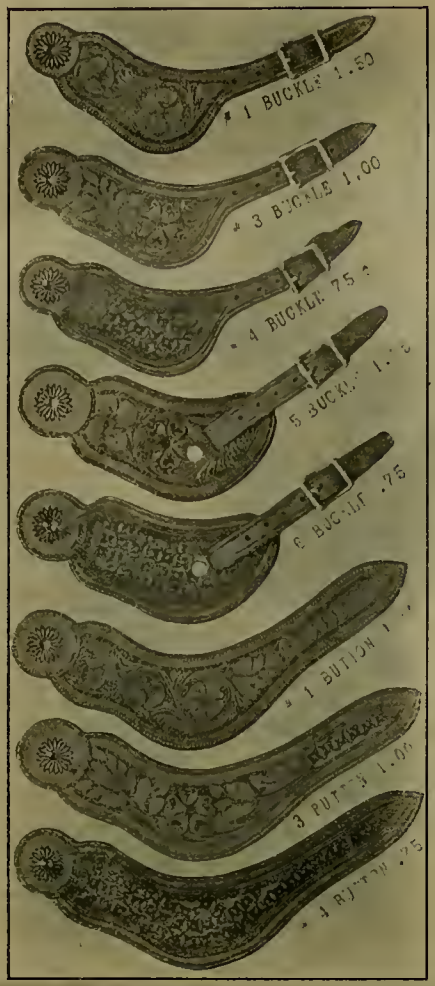
43
$ 10.50



47
$ 8.00

Any of our Spurs made with bent heels or swinging buttons, at same price.

SPUR STRAPS



SPUR ROWELS

All our Rowels are hand forged and filed, not punched from sheet metal, as is usually the case, which leaves the prongs cross-grained and brittle.

When Spurs are ordered with Rowels larger or with more prongs than shown in the cut, the price will be advanced according to this list, which will show the difference in price of the various sizes.

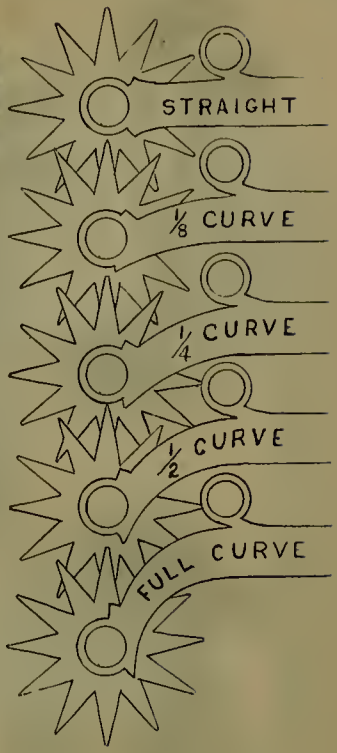
Size	Prongs					
Inches	10	12	14	16	18	20
1½ to 2..	$0.75	$1.00	$1.25	$1.50	$1.75	$2.00
2¼	1.00	1.25	1.50	1.75	2.00	2.25
2½	1.35	1.60	1.85	2.10	2.35	2.60
2¾	1.75	2.00	2.25	2.50	2.75	3.00
3	2.25	2.50	2.75	3.00	3.25	3.50

Will make any larger size or number of prongs that may be ordered, at proportionate prices.

All Spurs $15.00 and over are sent with No. 1 Straps. Between $15.00 and $12.00 with No. 3 Straps. Under $12.00 with No. 4 Straps.

Any of the above, either Buckle or Button style as ordered. Any changes in Straps will be charged as per accompanying list.

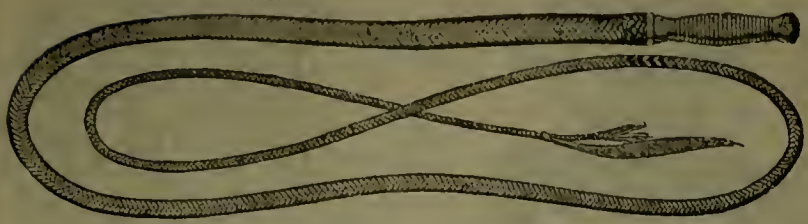
SPUR SHANKS



Cut showing the various curve shanks we put on our Spurs. Any Spur in the catalog changed to suit you. If not specified, we send Spurs just as shown in catalog. Knobs charged extra on Spurs shown without: Plain, 50c. Inlaid, 75c.

DROVERS' WHIPS

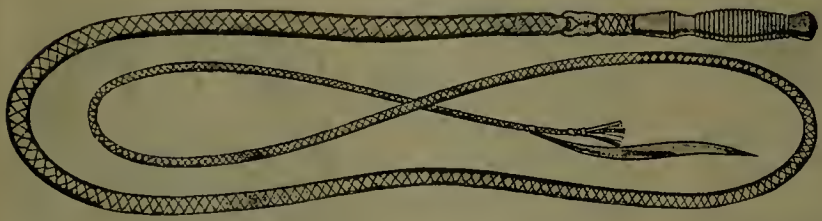
No. 1. SWIVEL HANDLE



SHOT LOADED

8-foot, 8-plait	$2.00	8-foot, 12-plait	$2.25
10-foot, 8-plait	2.50	10-foot, 12-plait	2.75
12-foot, 8-plait	3.00	12-foot, 12-plait	3.25

No. 2. SWIVEL HANDLE Toggle Joint

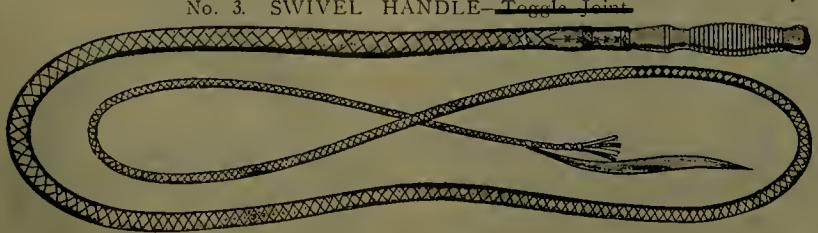


SHOT LOADED

8-foot, 4-plait....$1.65	8-foot, 6-plait....$1.75	8-foot, 8-plait....$1.85
10-foot, 4-plait.... 1.95	10-foot, 6-plait.... 2.10	10-foot, 8-plait.... 2.25
12-foot, 4-plait.... 2.25	12-foot, 6-plait.... 2.50	12-foot, 8-plait.... 2.75

Not Loaded, 15 cents less.

No. 3. SWIVEL HANDLE—~~Toggle Joint~~



SHOT LOADED

8-foot, 4-plait....$1.65	8-foot, 6-plait....$1.75	8-foot, 8-plait....$1.85
10-foot, 4-plait.... 1.95	10-foot, 6-plait.... 2.10	10-foot, 8-plait.... 2.25
12-foot, 4-plait.... 2.25	12-foot, 6-plait.... 2.50	12-foot, 8-plait.... 2.75

Not Loaded, 15 cents less

Registered mail, 35 cents.

A DEPARTURE from the usual custom of making these Whips of alum leather—the cheapest leather made.

We have substituted for it the most expensive tannage—Genuine Oak-Oil-Tan, which will greatly outwear the alum tanned and retain its softness and pliability longer than any tannage yet discovered.

The greatly increased service secured thereby well repays for the extra cost to manufacture.

THESE WHIPS have extra long points of No. 1 Genuine California buckskin, with extra long splices, heavy buck popper and with the belly or swell so placed as to give the proper hang and swing. Hickory handles, lead loaded, shot bags extra well sewed and will not break down at the bend. These Whips are built by an old-time expert whip-maker, of extra quality materials and yet sold as low as a factory-made whip and in some cases lower.

LETTERS AND MONOGRAMS

Each

No. 1. 2 in. high, solid silver $2.00

No. 2. 1⅝ inches high, silver plated shell..... ...$1.00
Sterling silver shell..... 1.50
Solid silver 3.50

For the back cantles of saddles, bridle brow bands, etc.

We can furnish any letter desired.

Your brands cut in solid metal. Send for price.

No. 3. Solid sterling silver:

	Each
Medium, 1⅞ inches high.....	$4.75
Heavy, 1⅞ inches high.....	5.50
Heavy, 2¼ inches high.....	7.00

Any combination made to order.

BROW BAND ORNAMENTS

Each

No. 5. 2¼ inches long, silver-plated shell $0.75
Sterling silver shell..... 1.25

Each

No. 6. 3⅛ inches long, silver-plated shell $2.50
Sterling silver..... 2.50

No. 4 MONOGRAMS

Medium weight.	
2-in. silver plate...	$3.25
2-in. sterling silver.	5.00
3-in. silver plate...	5.75
3-in. sterling silver.	7.25
Heavy weight.	
2-in. silver plate...	5.50
2-in. sterling silver.	6.25
3-in. silver plate...	6.25
3-in. sterling silver.	8.50

Any of these trimmings put on saddle at prices quoted. If wanted on bridles add 25c to these prices.

No. 4 Monogram.

PRICES OF SADDLE SKIRT ORNAMENTS ON PAGE 117

SILVER-PLATED SHELL, PER PAIR

No.			
1.	2½-inch.. $2.50	3¼-inch.. $3.25	
2.	2 -inch.. 3.50	2½-inch.. 4.25	
3.	2⅜-inch.. 4.25	2¾-inch.. 4.50	
4.	1½-inch.. 2.75	2½-inch.. 3.00	
5.	2½-inch.. 2.50	3 -inch.. 3.50	
6.	4½-inch.. 2.00	6 -inch.. 3.00	

Nos. 1, 2, 3 and 5 adapted for round corner saddles. Nos. 4 and 6 for square corner saddles.

Small sizes for jockeys.
Large sizes for skirts.

STERLING SILVER SHELL, PER PAIR

No.			
1.	2½-inch.. $7.50	3¼-inch.. $10.00	
2.	2 -inch.. 9.50	2½-inch.. 10.00	
3.	2⅜-inch.. 9.75	2¾-inch.. 10.50	
4.	1½-inch.. 3.75	2½-inch.. 6.75	
5.	2½-inch.. 7.50	3 -inch.. 10.00	
6.	4½-inch.. 8.00	6 -inch.. 10.00	

Each number is made in two sizes. Small size for jockeys or housing. Large size for bastos or skirts. Heavy metal shells, solid filled backs. Prices of same in heavy solid silver on application.

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

No. 1. 2½ and 3¼ inches.

SADDLE SKIRT ORNAMENTS

No. 6

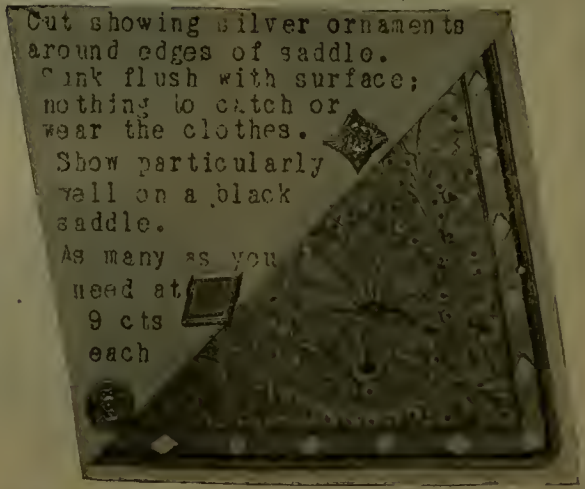
No. 2. 2 and 2½ inches.

No. 4. 1½ and 2½ inches.

No. 5. 2½ and 3 inches.

Prices on page 116.

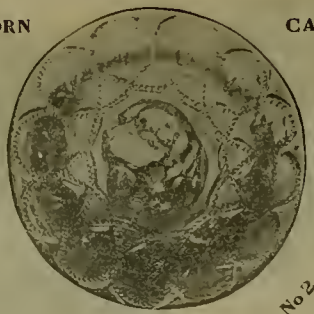
No. 3. 2⅜ and 2¾ inches.



HEAVY STERLING SILVER HORN CAPS AND STRING CONCHAS

HORN CAPS

No 1


No 2

No 3

No 14

No 16

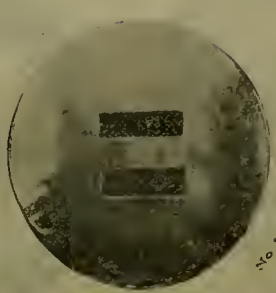
No 18

No 22

STRING CONCHAS

No 24

No 26


No 28

No 12

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

HEAVY STERLING SILVER AND GERMAN SILVER HORN CAPS AND STRING CONCHAS

No.			
1.	Horn Cap, raised gold letter	1 letter or brand, $3.75	2 letters, $4.50
1.	Horn Cap, raised silver letter	1 letter or brand, 3.00	2 letters, 3.25
2.	Horn Cap, raised gold head or lodge emblem		5.00
2.	Horn Cap, raised silver head or lodge emblem		3.50
3.	Horn Cap, engraved		2.50

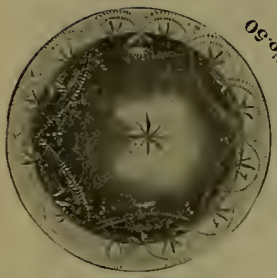
STRING CONCHAS (Per Set of 8)

No.		1¼ in.	1½ in.	1¾ in.	2 in.	2¼ in.
12.	Heavy silver, like conchas, hand engraved	$12.00	$13.50	$15.00	$16.50	$19.00
12.	Heavy German silver, like conchas, hand engraved	6.00	6.50	7.00	8.00	9.00
14.	Heavy silver, like conchas, hand engraved	11.25	12.00	13.50	15.00	18.00
14.	Heavy German silver, like conchas, hand engraved	4.50	5.00	5.50	6.50	7.50
16.	Medium silver, like conchas	7.00	7.75	8.50	9.50	11.00
16.	Medium German silver, like conchas	3.00	3.50	4.00	5.00	6.00
18.	Medium silver, like conchas	6.50	7.25	8.00	9.00	10.00
18.	Medium German silver, like conchas	2.50	3.00	3.50	4.50	5.50
22.	Medium silver, raised center, hand engraved	....	8.50	10.00	11.50	13.50
22.	Medium German silver, raised center, hand engraved	....	5.50	6.00	6.75	7.50
24.	Medium silver, raised center	....	7.25	8.00	9.00	10.00
24.	Medium German silver, raised center	....	2.50	3.00	3.50	4.50
26.	Heavy solid silver, raised center	....	7.50	8.75	10.25	11.25
26.	Heavy solid nickel, raised center	....	3.75	4.50	5.25	6.50
28.	Heavy solid silver, raised center	6.75	7.50	8.75	10.00	11.50
28.	Heavy solid nickel, raised center	.75	1.00	1.25	1.50	1.75
32.	Mexican dollars, eagles	....	8.50	....	....	....
34.	Mexican dollars, engraved	....	12.75	....	....	....
36.	Mexican dollars, polished smooth	....	9.75	....	....	....

Heavy sterling silver fork and cantle rims, $15.00 each. All the above prices are based on the present state of the silver market, and any considerable fluctuation will effect these prices accordingly. We make a specialty of fine silver trimmed saddles, and have facilities for getting up the highest grade work at moderate prices. If in need of anything not described in this catalogue, please write us and we will be glad to correspond with you.

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

STERLING SILVER CONCHAS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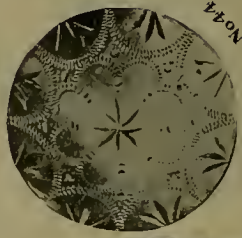
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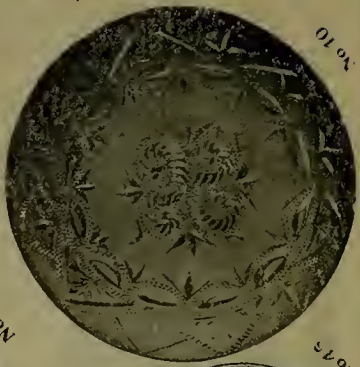
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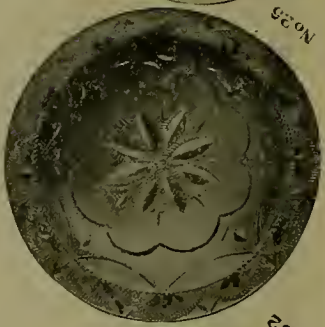
No. 16

No. 20

No. 15

No. 15

No. 18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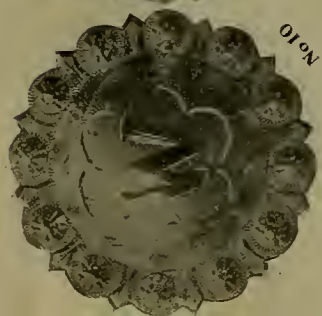
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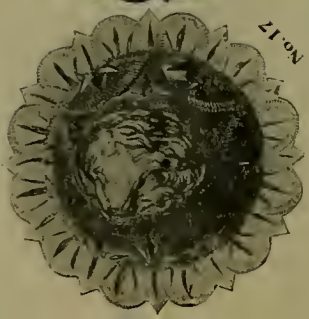

No. 17

No. 52

STERLING AND GERMAN SILVER CONCHAS—EXTRA HEAVY

No.	Description		1½ in.	1¾ in.	2 in.	2¼ in.	2½ in.	2¾ in.	3 in.
10.	Fancy solid silver buttons....	.....1 letter Per pair	$7.50	$8.25	$9.00	$10.00	$11.50	$13.00	$14.50
	Raised gold initial or brand..	.....2 letter "	8.25	9.00	9.75	10.75	12.25	13.75	15.25
15.	Silver buttons, riveted.....	.....1 letter "	5.75	6.25	6.75	7.50	8.25	9.00	9.75
	Raised silver letter or brand.	.....2 letter "	6.50	6.75	7.25	8.50	9.00	9.75	10.50
16.	Raised silver initial or brand.	.....1 letter "	4.50	5.00	5.50	6.00	6.75	7.50	8.25
	Raised silver initial or brand	.....2 letter "	5.25	5.75	6.25	6.75	7.50	8.25	9.00
17.	Raised dog's head, bear, eagle or your lodge emblem, in silver.....	"	4.75	5.25	5.75	6.50	7.25	8.00	8.75
	Raised dog's head, bear, eagle or your lodge emblem, in gold.....	"	7.50	8.00	8.50	9.00	9.75	10.50	11.25
18.	Fluted	"	....	....	4.50	5.25	....	....	....
20.	Engraved initial or brand, if so ordered.....	"	3.75	4.25	4.75	5.25	6.00	6.75	7.50
	If not mentioned we send without letters.								
25.	Plain edge, initial or brand, if ordered.....	"	3.35	3.75	4.25	4.75	5.50	6.25	7.00
40.	Heavy silver, no rim.....	"	....	....	3.75	....	....	....	....
44.	Mexican dollars, polished and engraved.....	"	3.50	....	....	....	....	....	....
45.	Mexican dollars, with eagles.....	"	2.50	....	....	....	....	....	....
	GERMAN SILVER								
50.	Plain edge: initial if ordered.....	"	1.50	1.60	1.70	1.85	2.00	2.25	2.50
52.	Scalloped edge; initial if ordered.....	"	1.75	1.85	1.95	2.10	2.25	2.50	2.75

Any of the above will be re-enforced underneath with an extra thickness of heavy German silver, making them almost "Dent Proof." Extra, 75 cents per pair. Nos. 40, 44 and 45 excepted.

Our German silver Conchas are made of the very finest grade of that metal, white, NOT YELLOW. If desired we will silver plate them, costing from 50 cents to $1.00 per pair, according to the size and thickness of the plating. This gives them the appearance of the sterling silver, and furnishes a very durable Concha at a low price. All our silver Conchas are made of EXTRA HEAVY STERLING SILVER, and are so marked, according to law. As sterling silver is 25 degrees finer than Mexican coin silver, and costs one-third more, it is easily seen why the other manufacturers use the coin silver. We use no coin silver, except in Nos. 40, 44 and 45. Our Conchas are EXTRA THICK and all hand engraved by expert engravers, and the loops all put on with silver hard solder, warranted to hold secure. Taking into consideration the thickness and fineness of the silver used and the care and skill employed in their manufacture, we have no hesitation in saying that they are unequaled by any work made.

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

DIRECTIONS FOR ORDERING

Give your height, weight, size shoe, waist measure, length of inseam, thigh measure (one leg), and be sure to state if measures sent are pants or overall measure, or the sizes you want the Chaps made. Please bear in mind that our Chaps actually measure the length they are sold for and not an inch or two short, as is usually the case. If you order a 30 or 31 leg Chap, for instance, they will actually measure that length. Most riders order Chaps too long for that reason; so please be particular to send correct measurements. Please state if a snug fit is wanted or large legs to accommodate overshoes. 25 PER CENT DEPOSIT REQUIRED.

CHANGES

Half lined, 50 cents less than full lined. Full lined, add 50 cents to price of half lined. Full lined with glove leather, $2.50. Half lined with glove leather, $1.50. Leather facing to take wear of stirrups, 75 cents. Basket stamped belts 50 cents less than flower stamped. Usually fur Chaps, up to 30 inches in length, can go by registered mail for $1.50. Over that, if too heavy for mailing, express is from 50 cents to $1.75, according to distance. Leather Chaps go by registered mail from $1.00 to $1.50. Be sure to send enough postage, as we always return what is not needed.

All Chaps over 31 leg measurement charged extra 25 cents per inch.

No. 112—$12.50
Concealed lacing at sides with fringe or without, as ordered.

No. 113—$12.00
Side seams sewed with extra heavy thread.

These Chaps are made of our best oak bark, oil tanned stock, soft and tough, and will stand the wear and turn water. Made flesh side out if preferred, and of light, medium or heavy stock as desired. You will get good service out of these. Made also of soft glove leather at the same prices.

Cheaper grades of above Chaps made the same, but with cheaper materials, priced below.

HEAVY BARK TAN ANGORA SKINS, SOFT AND TOUGH

No. 114. Laced.....$9.50 No. 115. Sewed.....$9.00

OAK BARK TANNED SPLIT LEATHER OIL FINISH

No. 116. Laced.....$9.00 No. 117. Sewed.....$8.50

SOFT CHROME TAN GLOVE LEATHER SPLITS

No. 118. Laced.....$8.50 No. 119. Sewed.....$8.00

All of the above are well tanned, soft and tough, and make good dry weather Chaps.

EXTRA FINE CHAPS

No. 122—$19.00

No. 125—$22.50
Conchas on belt.

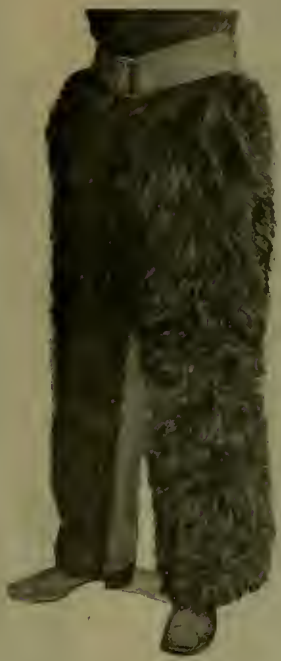
These are extra fine selected skins, the very finest that can be procured, extra fine fur, full canvas lined, extra fine hand flower stamped belts; in fact the highest grade article that it is possible to get up.

Also made in lemon, orange, gold or black.

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

ANGORA CHAPS

No. 160—$17.50
Selected long black fur. Also gold, yellow, lemon or orange.



No. 150—$16.50
Fine medium length fur. Black, gold, yellow, lemon or orange.

No. 165—White—$17.50
Selected long fur. Best chrome tan drab glove backs.

No. 155—White—$16.50
Same as above, but with medium length fur.

Our very best tannage, genuine oak bark, with soft oak oil tan backs or glove leather, as preferred.

These Chaps are full lined with very best grade of canvas, leather pockets; fine flower stamp belts, all buck sewed bindings, welts sewed in with extra heavy linen thread, and in fact cannot be any better made

These are our best sellers, and can be banked on as dependable goods in every way. Made to measure if sent as on page 122.

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

ANGORA CHAPS

No. 145—$16.00
Short fur or dog skin when procurable. Full lined and flower stamp belt.

No. 130-A. Long fur $15.50
No. 135-A. Medium fur..... 15.00
Made with concealed leather cuffs at bottom; flower belt, half lined.
Basket stamp belt, 50 cents less.
Full lined, add 50 cents.

No. 260—$15.00
Medium fur, half lined; basket stamp belt.

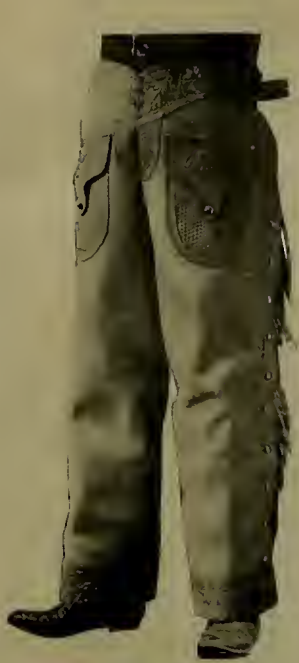
These are made from genuine oak bark tanned skins, with leather pockets; all buck sewed bindings. Welts sewed in with extra heavy linen thread. Soft oil tan or glove leather backs, as preferred. Send measure as on page 122.

We have built up a great trade in our Chaps, which are known all over the West as the most dependable of their kind. We are strong on two points, fit and durability, and we don't let expense stand in the way of bringing our goods right up to the scratch.

Our Chaps are not skimped in the length as is usually the case. A Chap made for a 30-inch Chap actually measures 30 inches. Be careful not to order them too long, a mistake very commonly made. If legs are wanted wider than usual for overshoes, state so in the order and they will be made so.

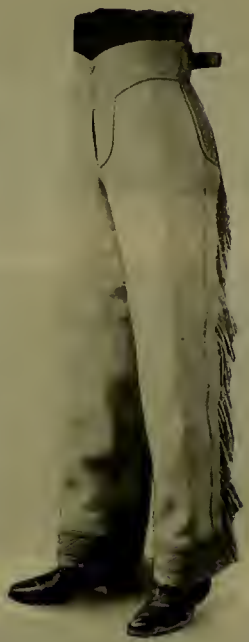
DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

GENUINE CALFSKIN CHAPS



No. 180—$17.50
Flower stamp.

No. 250—$15.50
Basket stamp.
Brass buttons down the sides.



No. 255—$14.75
Side pockets. Basket stamp.

No. 190—$14.00
Plain.

Made with concealed lacing down the sides. Any of these made with sewed side seams in place of lacing, 50 cents less.

Made of our finest oak bark oil tanned, genuine calf skins; as near waterproof as it is possible to make leather. All seams double sewed with heavy linen thread. The stock is medium weight and grain side out, but for those who prefer we will use light or heavy stock, or will make them flesh side out if so ordered. All our Chaps are copper hand rivcted, no iron machine rivets to rust. Made to measure if sent as per directions on page 122. All seams buck sewed by hand, $2.50 extra.

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

FANCY WING CHAPS

No. 1325—Price, $30.00.

Our best oil tan Chap leather with drab glove leather trimmings and solid nickel mountings. Also made of drab glove leather with brown trimming, if preferred. Snaps and rings at sides. Some class to these. Made of Genuine oak tan calfskin, $33.50.

ANGORA WING CHAPS.

No. 1350—Spotted—$25.00
Extra Fine Selected Skins.
Full canvas lined, wings leather lined, made with snaps and rings at sides.
No. 1351—No Spots—$22.75
Same as 1350, but no spots—solid colors—white, black, gold, orange, lemon, purple and green.
Either of the above half lined (fronts and wings only lined), deduct 75c.

No. 7—$3.00
Split glove leather, no pockets.

(See page 122.)

LEATHER WING CHAPS

No. 221. Wide flaps...$13.50
Nickle buttons.
No. 223. No buttons or stamping 12.00
All seams buck sewed, $1.75 extra.

No. 222. Snaps and rings $16.50

No. 225. Snaps and rings $11.50

No. 230. Concealed lacing at sides.....$15.50

ALL SEAMS BUCK SEWED BY HAND

The same Chaps as shown above, but with seams double sewed with heavy linen thread in place of buckskin.

No. 224 .....$15.00 No. 227.....$10.75 No. 232..... .....$13.50

No. 229, same as No. 227, but made of soft split leather or goatskin.....$7.50

All the above made either with snaps and rings, buckles and straps, or leather buttons and button holes, as preferred. Also made either grain or flesh side out. State your preference in both cases. Send measurements as on page 122.

These Chaps are made of our genuine oak back, oil tanned stock; tough, soft, durable, and will turn the water. Made usually medium heft, but will be sent either light or heavy for those who prefer them, if so ordered. Also made of soft glove leather if preferred, drab or brown.

The same Chaps as shown above, but with seams double sewed with heavy linen thread in place of buckskin.

LEATHER COATS

Made either of oak bark, oil tanned calf skin, or asbestos tan glove leather, well sewed with heavy thread. Our own make. A great proteetion from wet and eold.

No. 100. Unlined $12.50
No. 150. Lined 15.00

LEATHER COATS

No. 1. Tan leather, brown eorduroy, lined; reversible; snap fasteners, flap pockets, storm eollar, 36 to 46. .....$9.00
No. 2. Black or tan leather, fustian lined; reversible; elasp fasteners, flap poeket; 36 to 46..... 6.75
No. 3. Blaek leather, eorduroy lined; reversible; elasp fasteners, flap pockets; 38 to 48..... 6.50
No. 4. Black leather, blanket lined; not reversible; elasp fasteners, flap poekets, 36 to 46..... 5.50

CORDUROY

No. 6. Brown corduroy, sheepskin, high sheepskin lined eollar, flap poekets, elasp fasteners and throat latch, 38 to 46..... ..... 6.50
No. 7. Corduroy and khaki; reversible; high eollar, elasp fasteners 4.75
No. 8. Fustian Coat, blanket lined, double breasted, high eollar, 36 to 46..... 3.75

POMMEL SLICKERS

Fish brand, yellow....$3.00 Black...$3.25
Star brand, yellow.... 2.75 Black... 3.00

These Vests are our own make, out of the very best materials, well lined and sewed. Made up in first elass shape.

VESTS

Spotted leopard seal or hair calf; any eolor. With russet ealf trimmings.
Flower stamp $13.50
Basket stamp 12.00
Without leather trimmings..... 9.50

GAUNTLETS AND GLOVES

California Buckskin Gloves have the reputation of being the best made in this country, and here are some that will back up that reputation. The best grades of California buckskin, carefully selected, well stretched, made on the most modern patterns, well sewed with waxed linen (not cotton) thread, a durable and thoroughly reliable article.

No. 1. Extra selected white fawn skin $2.50
No. 2. Selected drab colt skin.... 1.65

No. 5. Light fawn skin, white $1.75

No. 7. Heavy, genuine horsehide, drab.....$1.75

No. 11. Extra selected white buck $1.65

No. 55. Selected genuine buck..$1.50

No. 77. Genuine No. 1 buck $1.40
No. 79. Bckskin No. 2. 1.25

No. 85. Light horsehide .90
No. 82. Genuine No. 1. 1.40

REGISTERED MAIL

Gauntlets $0.25

Gloves ..... .20

The trimmings and finish in keeping with the fine grade of stock, carefully inspected and guaranteed perfect. They look well and wear better, and you make no mistake in trying them. Be sure to mention size.

RIFLE HOLSTERS

Flower stamp...$4.50
Basket stamp... 3.00
Plain stamp..... 2.50

Heavy russet saddle leather, sewed with extra heavy wax thread. Be sure to state style and length of gun.

BELTS

	No. 1	No. 2	No. 3	No. 4
Ladies'	$3.00	$2.50	$2.00	$1.00
Men's	4.50	3.75	3.00	1.50

Ladies', 1½ to 2 inches wide.
Men's, 2 to 2½ inches wide.

Above Belts made with rings and latigo as shown, or with buckle, as ordered. Made of selected saddle leather, light, medium, or heavy as preferred. Fine hand flower stamp (no machine work), hand sewed chafes. A first class Belt. Be sure to send waist measure, and width of belt.

BELTS AND HOLSTERS

We will make to order any special kind or style of any of these goods, and as fine or expensive as you want them.

	Belts	Holsters
Plain	$2.25	$2.00
Basket	2.50	2.25
Flower	3.50	3.00

Made of heavy saddle leather, russet or black. Holsters made either right or left hand and for any size or make of gun. Belts for any size waist or cartridge, either rifle or pistol,, or half and half, and all. Loops SEWED BY HAND (not machine). Made of soft leather; folded, open end for money, 50 cents extra. These goods made for hard service. Be sure to send size of waist, gun and cartridge.

HAT BANDS

Rattlesnake skin, calfskin trimmed, $2.75
Ladies' Belts, $3.00

If you furnish snake skin, deduct 75 cents.

LEATHER Flower, $1.50
Basket, $0.75

Any of the above either cinch or buckle, as ordered.

CUFFS

No. 3—$1.25 No. 2—$1.50 No. 1—$2.75

Made of selected russet saddle leather, all hand stamped and laced.

ABOUT HARNESS

It is safe to assume that the average buyer of Harness has uppermost in his mind "something that will wear" as the most important consideration. Such being the case, he will find it necessary to cast overboard any notions of extreme cheapness, for the two elements—VERY GOOD QUALITY and VERY LOW PRICE—are as oil and water—they DON'T MIX.

The factor having the greatest bearing on the question of durability is the LEATHER, and that is where we have the advantage of the Eastern manufacturers. It is a matter of common knowledge that OAK is the best tannage for heavy leather; also that CALIFORNIA OAK is better than that produced anywhere else. The price of oak bark has increased enormously the last few years, and is becoming more difficult to obtain, so that the large tanneries have resorted to cheap substitutes, such as hemlock and the various extracts, and to replacing wherever possible hand work with machine work. These manufacturing "short cuts" undoubtedly have resulted in a decided decrease in the cost of tanning, but at the same time they have also had the effect of reducing the quality in the same degree, and consequently the durability of the goods made from their product. The exceptions to this practice are the smaller Coast tanneries, who still cling to the old-fashioned idea of hand labor and pure materials of a generation ago, and while producing a more expensive leather, it still retains the good qualities that has put California Oak Leather ahead of them all for durability and long service. But none of this class of stock goes to the Eastern market—it's too high-priced, and is all used here, where it's made.

This being the case, why experiment with cheap Eastern department store Harness, made from the leather described above? The most attractive feature about it is its cheapness. But it's not cheap in the long run—it's the dearest you can buy.

Why not pin your faith to something that made a reputation and maintained it, too,—the article that has MADE GOOD—

CALIFORNIA OAK TANNED LEATHER

Should you not find just what you want in this catalog, WRITE US. WE WILL FURNISH IT.

SINGLE BUGGY HARNESS

These Harness are built along the same general lines, each grade being heavier and finer finished, in accordance with the price.

Made of first-class California oak-tanned leather; heavy cuts and the straps not skimped, either in heft or in length—a common failing of cheap factory-made work.

Buckles, saddles, bits, etc., are the very best that can be used in the various priced sets—better than the ordinary.

DESCRIPTION

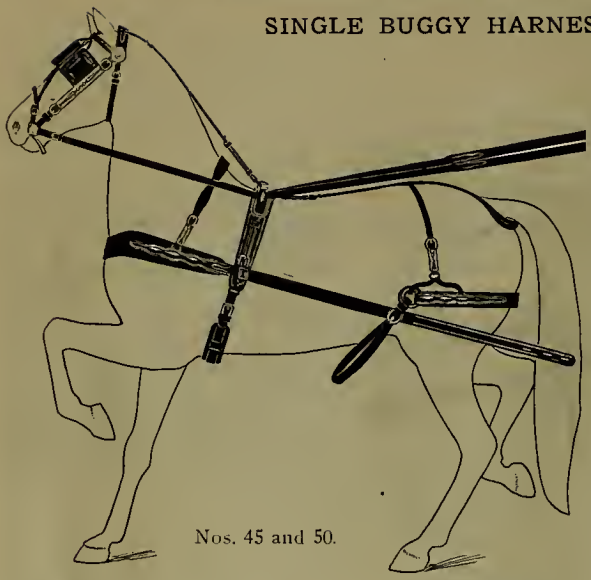
All Nickel Trimmed.

No.		25	30	35	40
Bridle with overchecks	inches	5/8	5/8	5/8	5/8
Lines	"	7/8	7/8 x 1	7/8 x 1	7/8 x 1 1/8
Breast collar, V-shaped	"	2 1/2	2 1/2	2 1/2	2 1/2
Traces	"	1 1/4	1 1/4	1 1/4	1 1/4
Saddle, 3-inch		Pat. Lea.	Strap	Padded	Strap
Breechings	inches	1 1/2	1 3/4	1 3/4	1 3/4
Hip straps		5/8	5/8	5/8	With double hip straps
Price		$13.00	$14.25	$16.75 Genuine rubber $19.50	$18.00

Blinds to be had either Square or Sensible pattern.
Lines to be had either all black or with russet hand-parts.
Buckle traces, extra $1.50

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

SINGLE BUGGY HARNESS — HEAVY



Nos. 45 and 50.

These three grades are designed for heavier animals and vehicles than the preceding ones. Being made of the celebrated "Pacific" leather, extra heavy cuts, no Eastern-made Harness of similar price can equal these Harness from the point of service. While the principal thing is the leather, the smaller details are also being looked after—proper proportions, heavy thread, careful fitting, superior quality buckles and trimmings and fine finish—none of which must be neglected if the Harness is to render the full service to be expected of it.

Blinds, square or cup.

Lines, black or half-russet.

No. 45

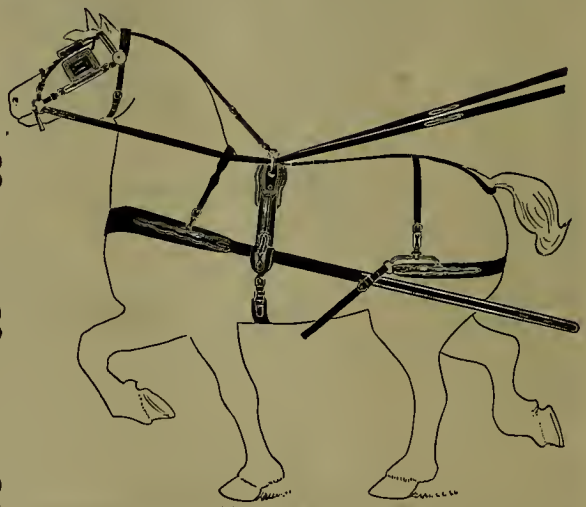
Bridle, ⅝, 5-buckle overdraw.
Lines, ⅞ x 1⅛, steel billets.
Breast collar, 2½, V-shaped.
Traces, 1¼.
Saddle, 3-inch, hand laced or flexible.
Breeching, 2-inch, safe under ring.
Best nickel trimmings $18.00
Genuine rubber trimmings..... 20.50

No. 50

Bridle, ¾, 5-buckle overdraw.
Lines, 1 x 1⅛, steel billets.
Breast collar, 2¾, V-shaped.
Traces, 1⅜. Saddle, 3½-inch.
Best nickel trimmings..... $20.50
Genuine rubber trimmings..... 23.00

No. 55—STALLION HARNESS

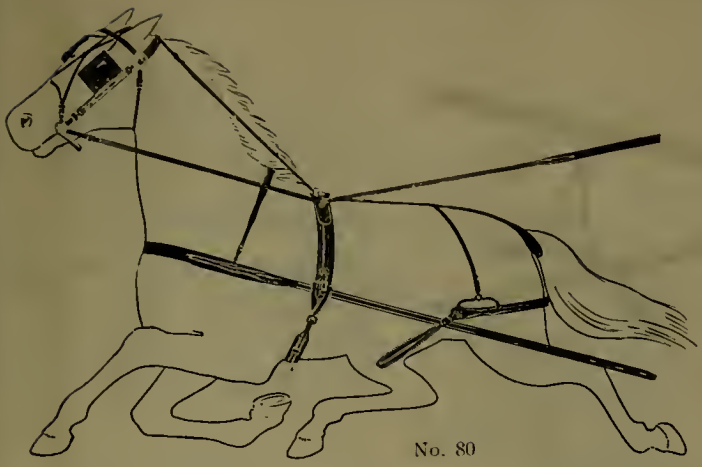
Bridle, ¾. Lines, 1 x 1⅛.
Breast collar, 2¾, V-shaped.
Traces, 1⅜. Saddle, 4-inch.
Breeching, 2-inch, with safe.
Best nickel trimmings $25.00
Beaded lines on any of these, extra... 1.75
Buckle trace, extra..... 1.50
Collar and hames, extra..... 4.25



No. 55—Stallion Harness

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

SINGLE BUGGY HARNESS — LIGHT



No. 80

No. 80

Genuine rubber. Single strap.

Bridle, ½-inch.

Lines, beaded.

Breast collar, 2-inch.

Traces, 1⅛-inch.

Saddle, 2½-in. Genuine Kay.

Breeching, 1½ inch.

Hip strap, double and stitched.

Guaranteed Genuine Pacific leather.

Price $28.50

If you want something real nice, with a fine finish and high-grade materials to correspond, one of these two styles will surely please you.

No. 85

Genuine rubber trimmed.

Best enamel leather folds.

Bridle, ½-inch.

Beaded lines.

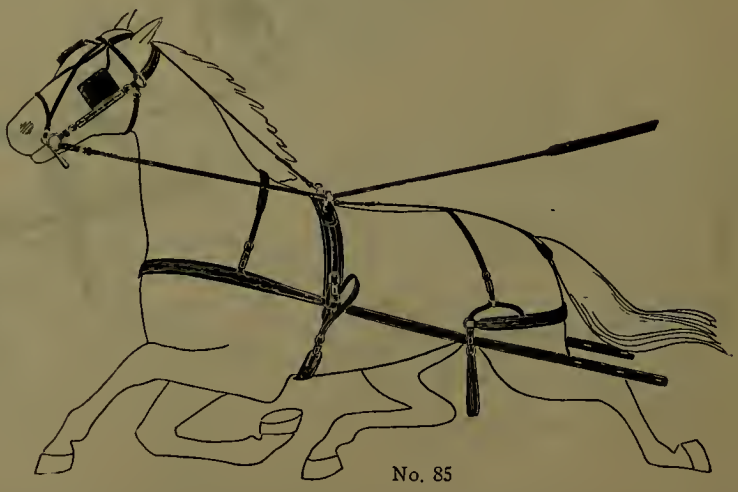
Waved layers on breeching and breast collar.

Traces, 1⅛-inch.

Genuine Kay saddle, 2½-inch.

Price $28.50

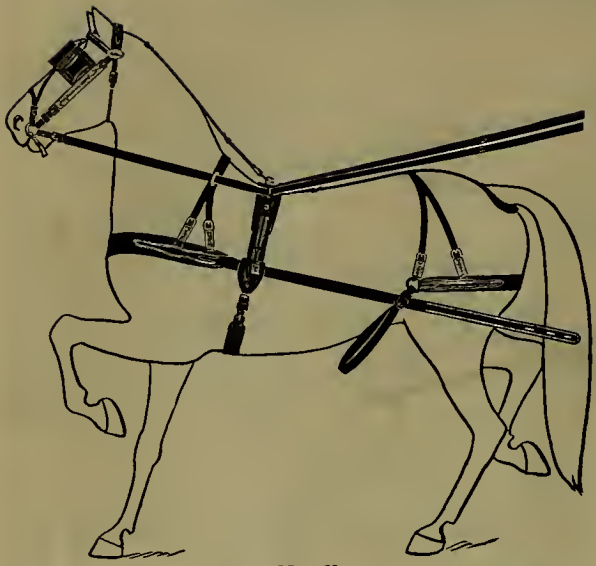
Gennine Pacific leather.



No. 85

DO NCT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

SINGLE BUGGY OR CART HARNESS — HEAVY



No. 60

No. 60

Bridle, ¾-inch, 5-buckle overdraw.
Lines, 1 x 1⅛ inches.
Breast collar, 2¾-inch.
Traces, 1⅜-inch.
Saddle, 3½-inch, hand-laced or heavy strap.
Breeching, 2-inch, with safe under rings.
Best nickle trimmings, price.....$23.75
With collar and hames in place of breast collar 28.25

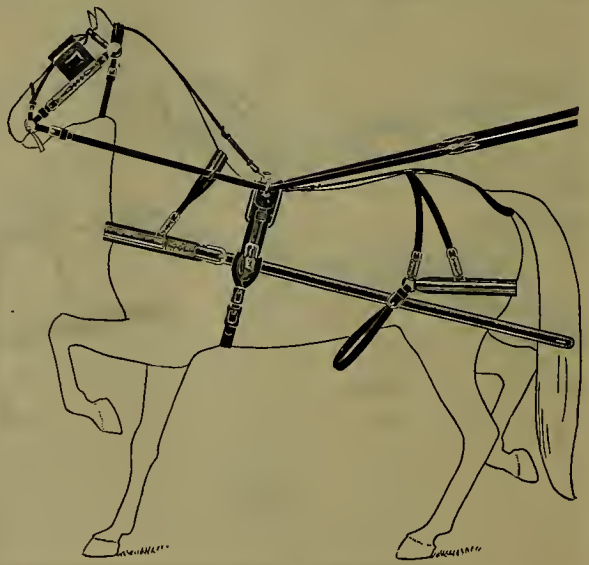
A heavy, well-made Harness for a heavy vehicle and one that will stand the strain.

No. 65

Bridle, ⅝-inch. Sensible blinds.
Lines, ⅞ x 1 inch.
Breast collar, 2-inch, folded, 3 rows sewing on collar.
Traces, 1¼-inch, doubled and sewed.
Saddle, 4-inch, flexible leather.
Breeching, 2-inch, folded, with 3 rows of sewing.
XC trimmed $16.00
If wanted with collar and hames, add $3.00

This makes a fine low-priced rig for a light wagon.

Plain, but strong and serviceable.



No. 65

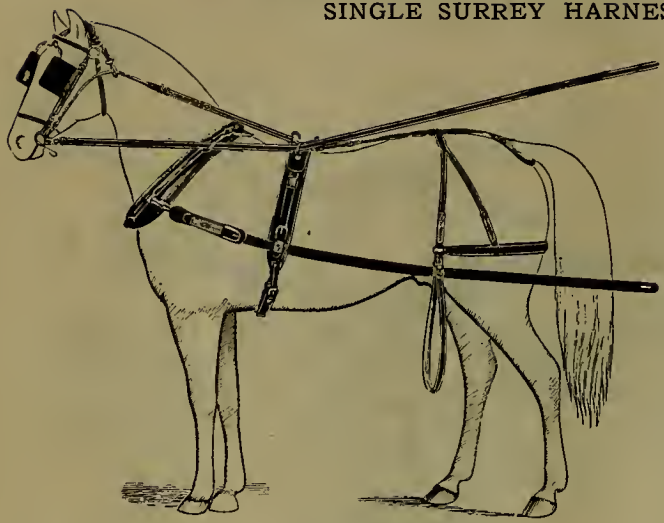
TRACK HARNESS

PUT
"THE YOUNGSTER"
INTO TRAINING,
AND HERE'S
THE RIG TO DO
IT WITH

No. 90

Trimmings, genuine rubber.
Bridle, ½-inch, 5-buckle overdraw, round throat-latch.
Lines, ⅝-inch, double and stitched 1⅛-inch hand-parts
Shaft attachments, ⅝-inch single leather, hand-sewed pockets.
Martingale, single leather, with rings and neck-strap.
Traces, ¾-inch single strap.
Saddle, 2½-inch, flexible, hand-laced, with patent leather swell, ⅞-inch bearers, enamel leather pad.
Girth, soft fold, glove finish, padded.
Turn-back, ¾-inch, raised center.
Price $23.50

SINGLE SURREY HARNESS



No. 70

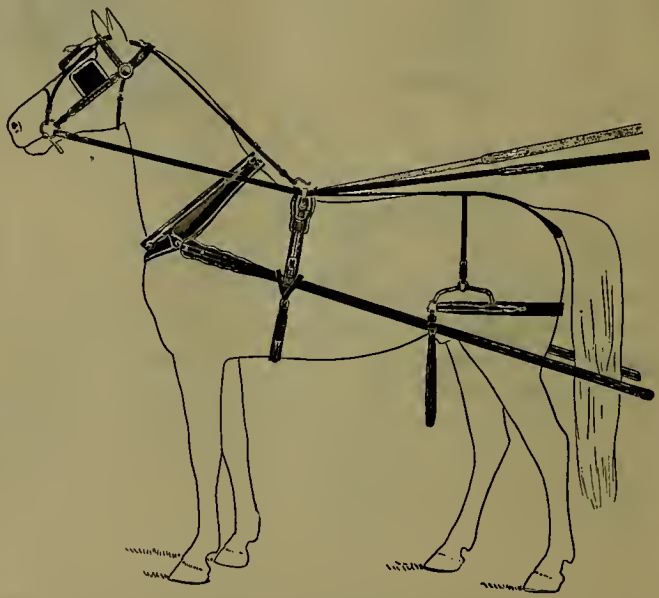
Bridle, ¾-inch, round side check, nickel gag chains.
Lines, ⅞ x 1⅛ inches.
Hames, 3½-inch, full nickel.
Traces, 1¼-inch, double and sewed.
Breeching, 2-inch folded.
Hip strap, ¾-inch, box loops.
Saddle, 4-inch, patent leather.
Very best nickel trimmings.
With patent leather collar...$28.75
With plain leather collar.... 27.50

No. 72

Finer than No. 70.
Swedge pattern buckles.
Finer grade saddle.
Finer finish.
With patent leather collar...$33.75

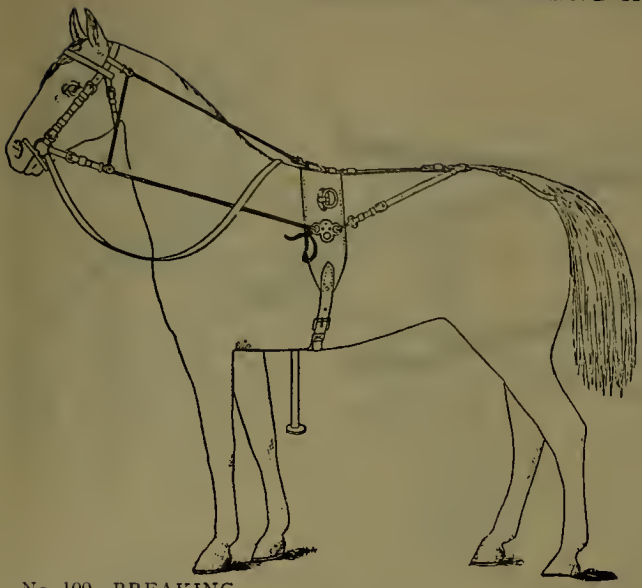
No. 75

Bridle, ⅝-inch.
Lines, ⅞ x 1⅛ inches.
Hames, 3½-inch, japanned.
Traces, 1¼-inch.
Saddle, patent leather.
Breeching, 1¾-inch.
Best nickel trimmings.
Price, with collar $20.25



No. 75

BITTING AND BREAKING HARNESS



No. 95—BITTING

Bitting bridle, ¾-inch cheeks.

Breaking bit, white cotton ropes, with pulleys.

Long, flat lead rein.

Side Straps, ⅞-inch, snap to bit and saddle.

Backstraps, ⅞-inch.

Turnback, 1-inch.

Saddle, 4½-inch, heavy harness leather.

Stuffed pad with drop terrets.

Price $14.25

These harnesses are made of extra heavy, No. 1, California oak tan leather, sewed with extra heavy thread and will stand the heavy strains and rough usage incidental to breaking colts, and are adjustable to all sizes of horses.

No. 100—BREAKING

No. 95 bridle with extra cheeked blinds.

Lines, 1 x 1¼ inches.

Breast collar, 2¼-inch.

Traces, 1½-inch, very heavy stock.

Heavy shaft tugs to snap to saddle.

Breeching, 2⅛-inch.

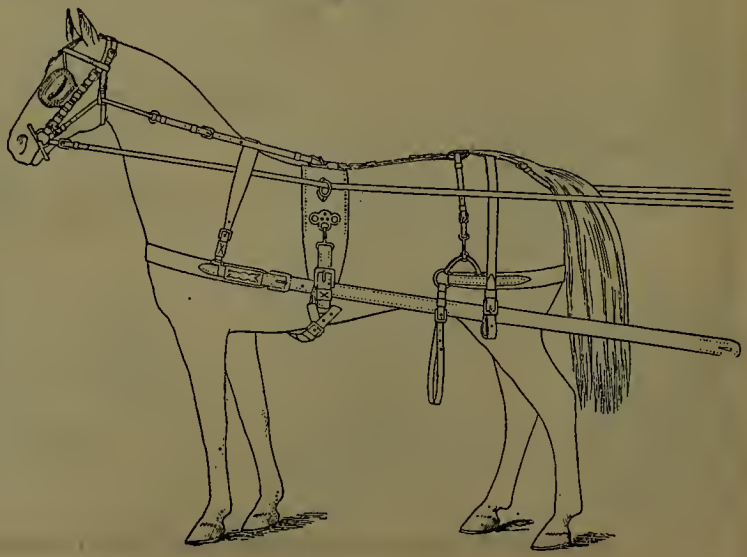
Side straps, 1-inch.

Hip straps, ⅞-inch, to snap in breeching.

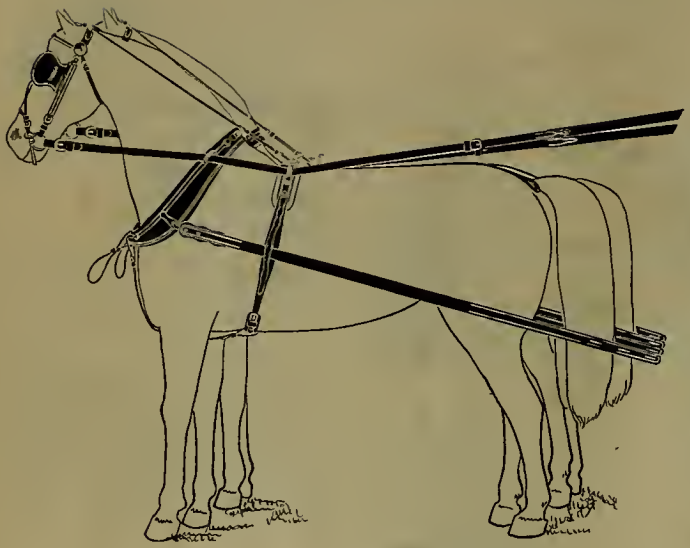
Kicking strap.

Price $31.00

When desired, we add the rope and pulleys and long lead rein, as on No. 95, which gives you a complete No. 95 as well as a No. 100, at the additional cost of $2.75



DOUBLE BUGGY HARNESS



No. 125

We are now making our Harness with heavier traces than formerly, experience having demonstrated that a little wider trace with small additional cost adds materially to its strength, and as the trace bears the greater part of the strain, the life of the harness is proportionately lengthened. And they are not cut from lighter stock to offset the extra cost, but from plump solid stock, which insures the maximum amount of wear.

DESCRIPTION

Number	125	130	135
Bridles, overcheek ....inches	⅝, round stays	⅝, round stays	⅝, round stays
Lines, black or half-black.... "	⅞ x 1⅛	⅞ x 1⅛	⅞ x 1
Hames, London eye	7-lb. iron	7-lb. iron	7-lb. iron
Traces, holes in heel ....inches	1⅜	1⅜	1¼
Pads	Boston with hooks & terrets	Boston with hooks & terrets	Flat leather no terrets, buckle for overdraw
Turnbacks and cruppers....inches	⅞	⅞	⅞
Pole straps .... "	1½	1½	1¼
Trimmings	Nickel	Nickel	Nickel
Price, no collars....	$31.75	$28.75	$24.00
Collars, extra	No. 1, $4.75	No. 1, $4.75	No. 2, $4.25

Any of the above with buckle trace, extra.... $2.00
Any of the above with low top wood hames, extra.... 1.50

Each particular grade finished in accordance with price, and we know there are none better at these figures.

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

DOUBLE BUGGY OR SPRING WAGON HARNESS

No. 205—Monterey Style

These Harnesses are designed especially for mountain use, where the work is more trying on a rig than level roads. Extra heavy stock is used, full sizes, very best mountings, and they have given splendid service wherever used.

Extra quality California oak tanned leather. Extra quality nickel trimmings. No detail, however small, is neglected, making these goods absolutely dependable. The best general utility harness made anywhere.

DESCRIPTION

No. 205—EXTRA HEAVY

Bridles, ¾-inch, round stays, overcheck.
Hames, 8-pound jug draft eye.
Traces, 1½-inch, with holes in heel.
Pads, flexible leather, with hooks.
Turnbacks, 1-inch, with crupper.
Lines, 1x1⅛-inch hand-parts.
Pole straps, 1½-inch.
Price, no collars $34.50

No. 210—HEAVY

Bridles, ⅝-inch, round stays, overcheck.
Hames, 7-pound, jug draft eye.
Traces, 1⅜-inch, with holes in heel.
Pads, with hooks and terrets (like No. 125).
Turnbacks, ⅞-inch, with crupper.
Lines, ⅞x1⅛-inch hand-parts.
Pole straps, 1½-inch.
Price, no collars $33.50

No. 215—EXTRA HEAVY

Bridles, ¾-inch, round stays, overcheck.
Hames, red, low top wood, buckle tugs.
Traces, 1½-inch, buckle, 1¼-inch double points.
Pads, spotted with hooks.
Turnbacks, 1¼-inch, with cruppers.
Lines, ⅞-inch, 1⅛-inch hand-parts
Pole straps, 1½-inch.
Price, no collars $31.50

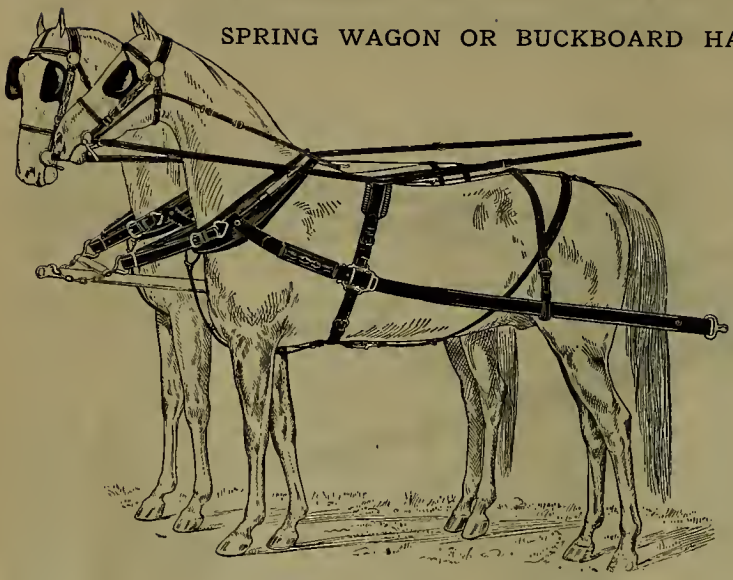
COLLARS, EXTRA

Up to 21-inch, per PAIR—
No. 1, Buggy, Medium ...$4.75
No. 1, Express, Heavy 5.75
Over 21-inch, 25 cents each per inch.
Be sure to state size wanted.

Buckle traces on No. 105 and No. 110, extra $2.00
Low top wood staple hames, extra on No. 105 and No. 110, with buckle traces....$3.25
Yankee breechings on any of these sets, extra $4.50

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

SPRING WAGON OR BUCKBOARD HARNESS



NOTICE

This cut shows No. 235 only.

The other styles are the same heft as No. 235, but with some changes in the minor details, excepting No. 220. This is lighter, being more like No. 205 Double Buggy Harness, except that it has buckle traces and red, low-top hames.

Read the descriptions carefully, and we feel certain you will find one to suit you.

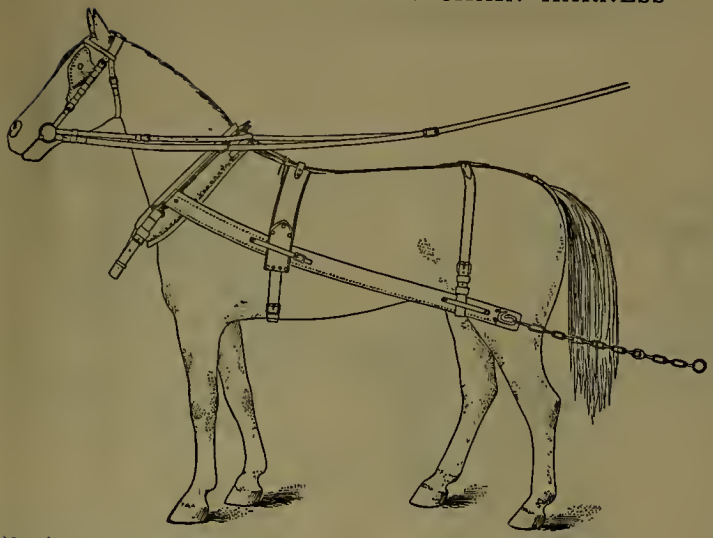
No. 1 California oak tan leather throughout.

Number	220, Light	225	230	235
Bridles, ¾-inch	Over check, round stays	Round side checks	Round side checks	Round side checks
Lines ....inches	⅞ x 1⅛	⅞	⅞	⅞
Breast straps .... "	1½, Buggy	1¼, Team, with snaps	1¼, Team with snaps	1¼, Team with snaps
Pads	Spotted, with hooks	Spotted with hooks	Self-adjusting with hooks and terrets	Spotted no hooks or terrets
Hames	Red, low top wooden	Red, ball top, wooden	Black, low top, wood	Black, low top, wood
Hame tugs ....inches	1¼, short buggy style	1½, long	1½, long	1½, long
Back straps .... "	1¼, with crupper, no hip strap	1⅛, with 1-in. hip strap	1⅛, to pad with 1-in. hip strap	1⅛, to collar with check hook
Breechings	None	None	None	Yankee with yoke strap
Traces ....inches	1½, single 1¼ points	2, single 1½ points	2, single 1½ points	2, single 1½ points
Trimmings	Nickel	X C	X C	X C
Price, no collars	$31.00	$34.00	$35.00	$36.00

COLLARS, per pair, up to 21 inches—No. 1, Express, $5.75; No. 3, Express, $5.25; No. 1, Stage, $6.00; No. 2, Stage, $5.75. Over 21-inch, add 25 cents per inch each.

YANKEE BREECHINGS, extra—For No. 220, $4.50; for Nos. 225, 230, 235, $5.00.

BUTT CHAIN HARNESS



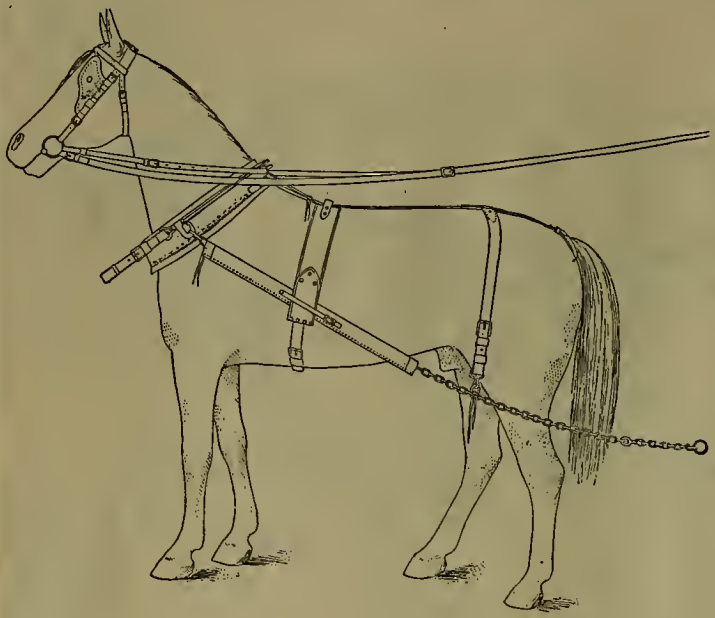
This work is made of genuine California oak tan leather, heavy cuts, and the traces not filled with refuse, as is often the case. With the breechings as priced below, these are preferred by some to the Concord style leather trace harness, and for all-around work are hard to beat.

Number	250, Medium	255, Heavy	260, Extra Heavy
Bridles, wing blinds ....inches	⅞	⅞, round brace	1-in. snap throat and bits, pipe crown
Lines	⅞, 18 ft.	⅞, 18 ft.	1-in., 18 ft.
Breast straps, slides and snaps....inches	1½	1½	1¾
Hames	Concord bolt	Concord bolt	Concord bolt
Traces ....inches	2¼, folded	2½, folded	3, folded
Chains	30 in., 10-link heavy	30-in., 10-link heavy	30-in., 10-link, extra heavy
Backbands ....inches	3½	3½	4
Back and hip straps.... "	1½ x 1¼	1¾ x 1½	2 x 1¾
Prices, no collars....	$29.50	$32.25	$39.00
For heavier reins, add....	1-in., 50c.	1-in., 50c.	1⅛-in., 75c.
If wanted with Regular Concord Breeching, like Harness No. 350, price....	$38.00	$41.00	$47.75
If wanted with Concord Breeching with forked belly martingales, as Harness No. 365....	40.00	43.25	50.25
If wanted with Yankee Breeching, with forked belly martingales, price	33.50	38.00	45.50
If wanted with Market Tug Hip Straps and Cruppers like Harness No. 230, no breeching....	30.00	33.50	39.50
If wanted with Market Tug Breeching with belly martingales, like Harness No. 380....	36.50	39.00	47.50
Same Harness as above, but without forked belly martingales, with side breeching straps running to traces	35.00	37.50	45.50

Breechings, etc., made in proportion to Harness, medium, heavy and extra heavy.

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

CHAIN HARNESS



All heavy California oak tan leather, cut full widths and lengths.

Chains, full dimensions, as described.

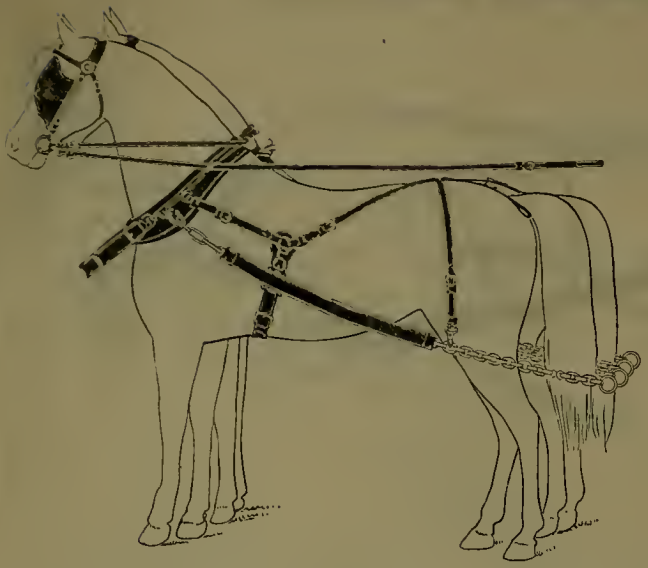
Harness that gives the maximum service for the minimum expense.

Number	200	205	210	215	220
Bridles ....inches	¾, wing	⅞, wing	⅞, wing	1-in. wing, Ex. heavy halter crowns, snaps at bits and throat latch.	1¼-in. wing, bridles, pipe
Lines .... "	⅞ x 18 ft.	⅞ x 18 ft.	⅞ x 18 ft.	1 x 18 ft.	1 x 18 ft.
Breast straps .... "	1½	1½	1¾	1¾	2
Hames, hook	Iron bound	Concord	Concord	Heavy Concord	Perry
Chains 6½-ft., 10-link	medium	heavy	heavy	ex. heavy	ex. heavy
Pipes ....inches	24	30	36	36	42
Back bands .... "	3	3½	4	4	5
Back and hip straps.... "	1¼ x ⅞	1½ x 1¼	1¾ x 1½	2 x 1¾	3 x 2
Price, less collars	$17.25	$21.25	$25.75	$28.75	$32.25
Deduct for 4-horse, 25-ft. reins without breast straps....	.15	.15	.25	.50	.75

COLLARS—See page 150.

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

CHAIN HARNESS



This style is now preferred by many, as a more up-to-date and practical way of carrying the weight of the harness and displacing the cumbersome and sore-producing back band.

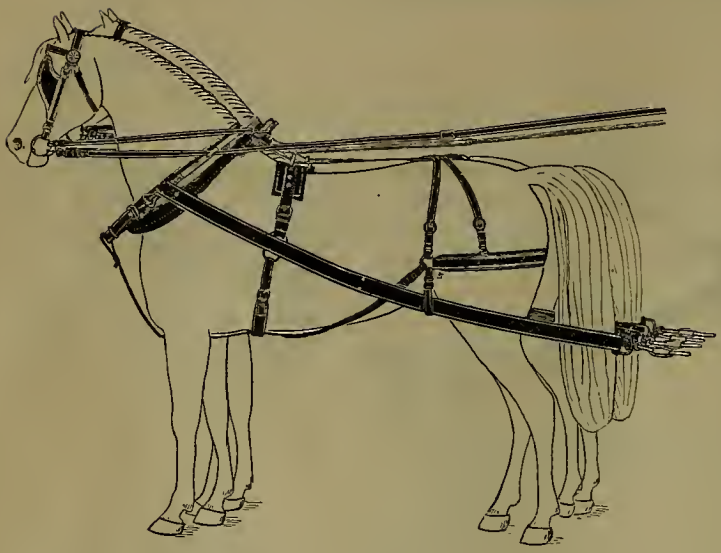
Heavy stock throughout; trimmings likewise, and chains right up to the scratch in length and weight. Will stand the racket.

EXTRA HEAVY WITH MARKET TUG BACK STRAPS AND CRUPPERS

Number	230	235	240
Bridles ..... inches	⅞ wing, box loops	1	1¼
		extra heavy, wing halter bridles, pipe crowns, snaps at throat latch and bits	
Lines ..... "	⅞ x 18 ft.	1 x 18 ft.	1 x 18 ft.
Breast straps ..... "	1¾, snaps and slides	1¾, snaps and slides	2, snaps and slides
Hames—Hook	Concord	Heavy Concord	Perry
Pipes ..... inches	36	36	42
Chains	7-ft., 10-link, ex. hvy.	7-ft., 10-link, ex. hvy.	7-ft., 12-link, ex. hvy.
Cross straps ..... inches	1¼	1½	1¾
Hip straps ..... "	1½	1¾	2
Price, no collars	$26.50	$29.50	$32.50
Add for 4-horse, 25-ft. reins.....	1.25	1.50	1.50
Add for heavier reins.....	1-in., 50c.	1⅛-in., 75c.	1⅛-in., 75c.
If fitted with Breechings and Belly Martingales, same style as No. 380 Harness, prices will be....	$32.50	$35.25	$38.50
If fitted out with Heavy Yankee Breechings and hip straps, prices will be	2 x 1¼ in., $31.25	2½ x 1¼ in., $34.25	3 x 1½ in., $37.50

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

STRAIGHT TRACE TEAM HARNESS



A style of Team Harness popular in some sections and for some purposes. No buckles in the traces, but length adjusted by the link toggles.

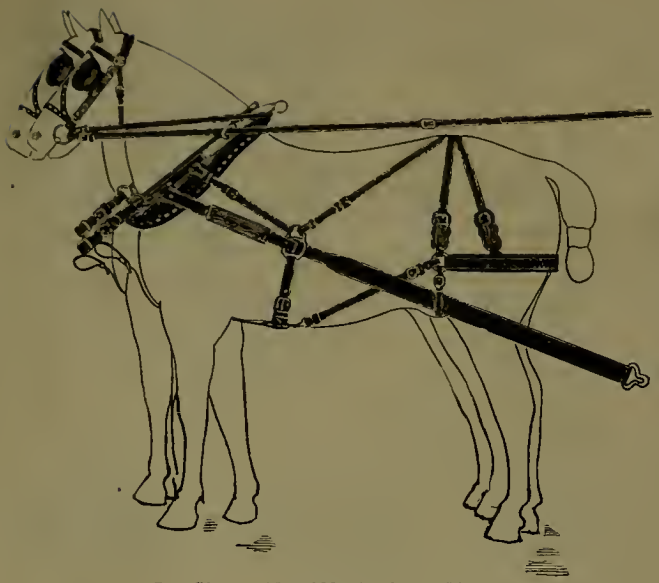
A good, all-around work Harness at a low cost.

Number	365	370
Bridles	¾ wing	⅞ wing, spotted face pieces
Lines	⅞ x 18 ft., with snaps	⅞ x 18 ft., with snaps
Breast straps	1½, snaps and slides	1½, snaps and slides
Hames	Iron bound, bolt	Iron bound, bolt
Traces ....inches	2¼, doubled half way	2½, doubled half way
Pads	Spotted, leather lined	Spotted, leather lined
Breechings, body ....inches	2¼	2½
Hip straps .... "	⅞	1
Back straps .... "	1¼	1½
Belly martingales .... "	1½ x ⅞	1¾ x 1
Price, no collars	$38.75	$43.50
SAME HARNESS—		
Without Breechings	25.50	29.25
Add for 4-horse, 25-foot lines	1.25	1.25

For COLLARS, see page 150.

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

MARKET TUG TEAM HARNESS



Cut Shows No. 380—Ball-top Hames

This line shows the latest improved style of breechings, doing away with the back pads—sometimes the cause of sore backs.

This style of backers is the best, bringing the weight and strength of the animal more directly to the load than any other style.

Solid plump stock throughout and won't disappoint you.

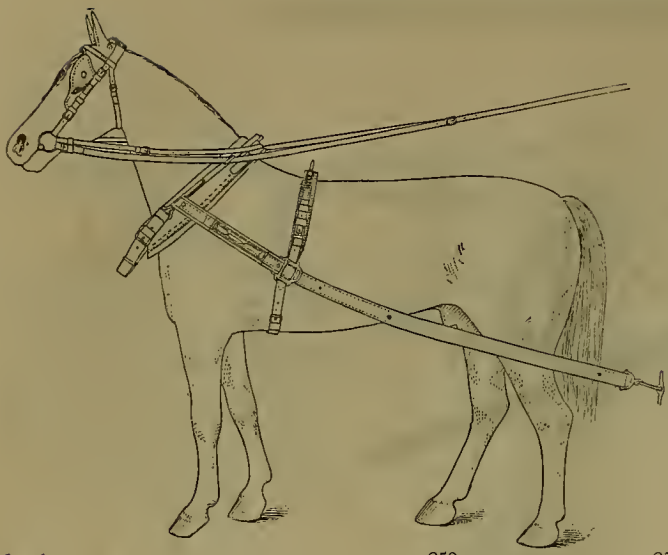
Number	375	380
Bridles as shown ....inches	⅞	⅞
Lines	⅞ x 18 ft., with snaps	1 x 18 ft., with snaps
Breast straps	1½, slides and snaps	1¾, slides and snaps
Hames	Concord bolt, high top	Concord ball top bolt
Traces	2½-in., 1¾ points	2½-in., 2-in. points
Breechings, bodies ....inches	2¼	2½
" hip straps "	1	1
" back straps "	1⅛	1¼
" belly martingales "	1¾	2
Prices, no collars	$43.00	$46.00

For 2¾-inch Traces, add $1.25 set; for 3-inch Traces, add $2.50 set.
For 2¾-inch Breechings, extra heavy, add $1.50.

COLLARS—See page 150.

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

CONCORD TEAM HARNESS



This line of work must not be compared to the ready-made work turned out by the large mail-order houses in the East. We make no effort to compete with that "wonderful bargain" junk, either in price or lack of quality. That is largely made of Eastern hemlock tan, machine handled stock, while ours is the very best No. 1, California oak, tanned by the old-fashioned hand process—all the difference in the world.

Traces cut from extra heavy trace leather, full size and heft.

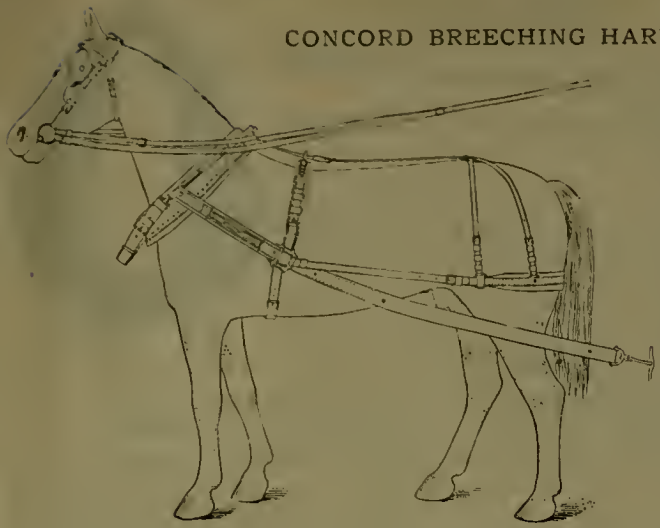
Number	250	255	260
Bridles ..... inches	¾ wing or cup	⅞ wing or cup with spotted face pieces	⅞ wing or cup spotted face pieces
Lines, with snaps	⅞ x 18 ft.	⅞ x 18 ft.	1 x 18 ft.
Breast straps, with slides and snaps ..... inches	1½,	1½	1¾
Hames	Concord bolt	Concord bolt	Concord bolt
Traces	2¼, with 1¾ points	2½, with 1¾ points	2½, with 2-in. points.
Pads	2½, folded	2-in. Concord, stuffed	2¼ Concord, stuffed
Price, no collars	$29.50	$34.00	$36.50
	4-horse, 25-ft. lines, add $1.25	4-horse, 25-ft. lines, add $1.25	2¾ traces, add $1.25
		1-in. 18-ft. lines, add 50c.	3 traces add 2.25
			4-horse, 25-ft. lines, add $1.50
			1⅛-in., 18-ft. lines, add 75c.
For hip straps and cruppers add...	1⅛ x ⅞ in., $3.75	1¼ x 1 in., $4.50	1½x1⅛ in., $5.25
Same Harness with hip straps, cruppers and Yankee Breechings, add	$8.75	$10.25	$11.75

Red Ball-top Hames, extra, 75 cents per set.

COLLARS—See page 150.

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

CONCORD BREECHING HARNESS



When selecting a Harness, the first consideration is the durability, and that is where good leather is a necessary requisite. California oak tan stock is by common consent the best that is made. But there are various grades even of that, and being right on the spot, we have the best facilities for getting the best that is produced. As proof of this, we call attention to the great record for durability that our saddles have made, largely due to the conscientious selection of the leather used for the last 40 years.

No. 350

Bridles, ¾-inch, wing or cup. Lines, with snaps, ⅞-in. x 18-feet. Breast straps, 1½-inch, snaps and slides. Hames, Concord bolt, box loops. Traces, 2¼-inch, with 1¾-inch points. Pads, 2½-inch, folded. Breeching, 2¼-inch, with 1⅛-inch layers, ⅞-inch side straps, ⅞-inch hip straps, 1⅛-inch back straps, ⅞-inch trace carriers. Price, no collars $41.00
For 2½-inch traces add..... .75

No. 355

Bridles, ⅞-inch, wing or cup, with spotted face-pieces. Lines, ⅞-inch x 18-foot, with snaps. Breast straps, 1½-inch, with snap and slides. Concord bolt hames. Traces, 2½-inch, with 1¾-inch points, box loops. 2-inch Concord stuffed pads. Breechings, 2¼-inch, with 1⅛-inch layers, ⅞-inch side straps, ⅞-inch hip straps, 1½-inch back straps, ⅞-inch trace carriers. Price, no collars..... $45.00
For 1-inch x 18-foot lines, add..... .50

No. 360

Bridles, ⅞-inch, wing or cup, with spotted face-pieces. Lines, 1-inch x 18-foot, with snaps. Breast straps, 1¾-inch, with slides and snaps. Heavy Concord bolt hames, box loops. Traces, 2½-inch, with 2-inch points. 2¼-inch Concord stuffed pads. Breechings, 2½-inch, with 1¼-inch layer, 1-inch side straps, 1-inch hip straps, 1½-inch back straps, ⅞-inch trace carriers. Price, no collars $49.75
For 2¾-inch traces, add..... $1.25 3-inch traces, add..... 2.25
1⅛-inch lines, add..... .75 For 2¾-inch extra heavy breechings, add. 1.50
Forked belly martingales in place of side straps, add—Nos. 350 and 355, $2.25; No. 360, $2.55.

Red ball-top hames, extra, 75 cents per set.

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

HORSE COLLARS

OUR HAND-MADE SPECIALS

No. 1-X. Visalia Team Collar, with Brass Pipe Throat, Peak Top, $5.75 Each.

Here's what you have been looking for, but have not found.

Old-timers will remember the good old "Boston Team Collars," such as were made 20 years ago, which wore like iron, but have been out of the market for some years, being considered too costly to make nowadays. They are—for some who consider price first, last and all the time, but for those who don't, we call attention to our specials. They cost more to make, and are worth more, but, by reason of the extraordinary amount of wear in them are really the cheapest in the end.

Heavy California oak tan leather, double leather backs, where hame wears, with plenty of hame room. Heavy draft, heavy buckle and billet thonged on. All seams, back and rim, are sewed by hand with heavy leather thongs.

No. 1. Visalia Team Collar, Peak Top, $4.50 Each.

No machine sewing, to rip. Strictly all long straw of the very best quality, with soft hair face. For heavy teaming these collars will outwear anything in America today.

About the most important part of a Harness is the collar, for upon its proper construction and fit largely depends the horse's ability to work to the greatest advantage. If the collar is too long or too short, or has a lumpy, uneven face—the product of incompetent or careless workmen—the horse is working under a great disadvantage, if not in pain, from which some animals will rebel or balk, exactly as men "strike" when the conditions of labor become unbearable. USE GOOD COLLARS.

REGULAR STOCK COLLARS

These Collars are second only to the "Visalia," and are extra good value for the price.

No. 1 Boston Team. Long straw throat and rim, all hand thonged. Peak top. $4.00

No. 2 Boston Team. Long straw throat, all leather thonged. Half peak top...$3.65

No. 1 Concord Stage $3.50
No. 2. Pieced back 3.00

No. 1 Express ...$2.75
No. 1 Buggy 2.50
No. 2 Buggy 2.25
Pieced back.

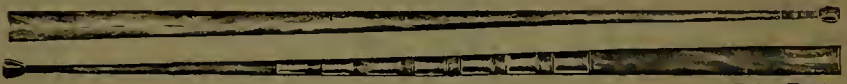
Any Collar made half Sweeney, extra, 25 cents.
Any Collar made full Sweeney, extra, 50 cents.
All Collars priced to 21 inches. Over 21, add 10 per cent per inch.

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

SNAKE WHIPS

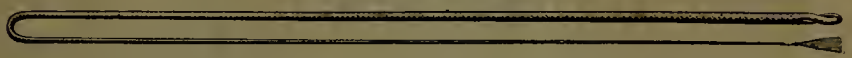
No.	Length Ft.	Description	Weight Lbs.	Price
25	5½	Oiled russet leather cover, buck sewed, buck point	...	$0.80
30	5½	Oiled russet leather cover, buck sewed, buck point, wired handle, loaded	1¼	1.25
35	6	Green latigo leather cover, buck sewed, buck point, wired handle, loaded	1¼	1.60
40	6¼	Oiled russet leather cover, buck sewed, buck point, wired handle, loaded	1½	1.60
45	6½	Oiled russet leather cover, buck sewed, buck point, wired handle, loaded	1½	1.75
50	6	Oiled russet leather cover, buck sewed, buck point, wired handle, loaded	1½	2.00
55	7	Oiled russet leather cover, buck sewed, buck point, wired handle, loaded	1½	2.00

WHIP STOCKS



No.	Description	Price Each 4 ft.	4½ ft.	5 ft.	6 ft.
5	No. 1 grade, hand-shaved hickory	$0.25	$0.30	$0.35	.....
10	Extra grade, hand-shaved hickory	.30	.35	.40	.....
15	Extra grade, hand-shaved hickory, stage size	.....	.35	.40	.....
20	Extra grade, hand-shaved hickory, 12 ferrules	.....	.45	.....	.....
25	Extra grade, hand-shaved hickory, 7 ferrules, leather handle	.....	.60	.....	.....
30	Malacca, nickel head and ferrule	.....	.40	.50	.65
35	Malacca, extra quality, nickel head and ferrule	.....	.60	.75	1.00
40	Rawhide center, thread covered, 10 ferrules and head	.....	.90	.....	.....
45	Rawhide to handle, thread covered, 18 ferrules and head	.....	1.00	.....	.....
50	Full rawhide, thread covered, 18 ferrules and head	.....	1.15	.....	.....
55	Whalebone center, thread covered, 12 ferrules and head	.....	1.40	.....	.....

WHIP LASHES



These Lashes are made of the very finest grade of No. 1 white California buckskin and with the same grade of filling, carefully hand-braided by skilled Lash makers. Extra long splices and warranted to be perfect in every way. Not to be compared with the machine-braided Lashes on the market, nor those made by ordinary workmen of ordinary buckskin with sheepskin filling.

	6-ply	8-ply	12-ply	16-ply
2-horse ..... 6 ft.	$0.90	$1.00	$1.25	$1.60
4-horse .....10 ft.	1.45	1.60	2.25	2.75
4-horse .....12 ft.	1.75	1.90	2.50	3.25
6-horse .....16 ft.	2.30	2.50	3.35	4.90
6-horse .....18 ft.	2.65	2.80	3.80	4.90

There's a vast difference in Lashes, not apparent on the surface, but very much in evidence after being used awhile. That's the test, and our Lashes MAKE GOOD.

Made in two sizes—TEAM, medium size. STAGE, small size. State which wanted.
Registered mail, 15 cents each.

DO NOT CUT OUT THE ENGRAVINGS. SEND NUMBERS ONLY

? ? ? ?

Did you ever see in some shop window or department store catalog a saddle that was a swell looker and cheap, and buy it?

WELL, THAT'S NATURAL

And, after you had paid your good coin for it, and used it awhile, you found it was a BAD ONE, a BACKEATER, as easy riding as a sawbuck, poor leather, in fact all the good on the outside?

GEE, THAT'S TOUGH

And didn't you then make a cast iron resolve, NEVER AGAIN to go back on the "old standby," the D. E. WALKER Saddle, that is good, not only on the surface, but CLEAR THROUGH, the Saddle that MAKES GOOD?

NOW, THAT'S SENSIBLE!

By the way, did you ever hear of a man sending for a second department store "wonderful bargain" Saddle, after being stung once?

APPEARANCES OFTEN DECEIVING

This leads us to remark that, while the external appearance of a Saddle may be FIRST CLASS, or its catalog description be ALL TO THE GOOD, these are absolutely NO GUARANTEE of its real worth, its materials or construction.

CUSTOM MADE vs. READY MADE

While the OUTWARD appearance of two Saddles made under the two systems may be similar, there's a vast difference in the make up of the two. In the latter a large part of the value is on the surface, while in the case of the former, if made by a reliable concern that has a reputation for good work, the good qualities are not only on the surface, but UNDER the surface, and that's where they count.

CUSTOM WORK—THAT'S OUR SPECIALTY

We believe that to be the only system that ensures PERFECT SATISFACTION. Most of us have ideas of our own as regards the things we use, all of which we seldom find embodied in a ready made article, and it is the presence of these special features that make an article SATISFACTORY, and vice versa, the lack of them, UNSATISFACTORY.

Ready made Saddles are put up in quantities by piece work, and one is the same as another. A custom made Saddle is made by itself, by day work, of selected materials and as you order it, and has an individuality of it's own.

It's YOUR Saddle, built according to YOUR ideas, and to suit YOU alone.

WHY NOT HAVE YOUR NEXT RIG CUSTOM MADE, YOUR WAY, TO THE SMALLEST PARTICULARS?

AND IT COSTS NO MORE!

CAUGHT!

1915 DON'T MISS IT! 1915

THE GENUINE

D.E. WALKER SADDLES

MAKE GOOD